

- Independent Ps and Pt control
  - RVSM compliant
    - 5000 hour pump guarantee
      - 2 hour battery back-up
        - Multiple line switching option



## SUPPLYING AIR DATA TEST SETS TO THE WORLD

DMA traces its origins back to 1938, mainly as a test equipment manufacturer to support European aviation requirements. Today DMA supply precision Air Data Test Sets and other aviation ground support equipment to aircraft manufacturers, repair stations and operators throughout the world.

### FLIGHT LINE TESTER FOR DEMANDING APPLICATIONS

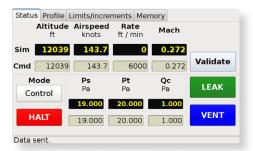
The MPS31C is a two channel digital technology portable Air Data Test Set incorporating many standard features normally found on more expensive test instruments. The construction is both rugged and rainproof for demanding flight line use. The unit is housed in a single wheeled case with a stowable handle.

### EASY INTUITIVE INTERFACE

Using logical key press routines the MPS31C is easy to use by both beginners and experts. Testing and trouble shooting can be performed via the built-in intuitively arranged color-coded keypad and large 4 x 20 character back-lit display. For a remote location such as the flight-deck, three control options are available: the Hand Held Remote Control, the Touch Screen Remote Control or a wireless Bluetooth connected PDA. All the important air data functions are simultaneously displayed on all interfaces, constant screen or menu changes are not required. Readings of both commanded and measured test values are displayed.



Laboratory testing can also be performed by a PC connected via RS232 to the remote hand terminal connector. The comprehensive manuals include all the control instructions. ADWIN software is available as a ready-to-run PC based interface.



# ACCURACY ACHIEVED BY THE END OF SELF TEST

A vibrating element absolute transducer is utilized for the static, altitude channel and a differential transducer for the Qc/Pt, airspeed channel. Pressure and temperature characterisation is applied to the sensors ensuring very high accuracy is achieved at all operating pressure values, without any significant warm-up time.

#### **EXCLUSIVE 5000 HOUR PUMP LIFE GUARANTEE**

The MPS31C is a rugged flight line instrument designed for low maintenance. The low maintenance internal pressure and vacuum pumps run only on demand, extending the pump life and carrying a 5000 hours industry exclusive guarantee, based on test set running hours.

#### **AUTOMATED CALIBRATION**

Calibration, performed by software, is fast and simple since no mechanical adjustments are required. Calibration factors are password protected for security. The resultant accuracy of the vibrating element sensors exceeds the RVSM industry requirements.

#### FLEXIBLE MULTIPLE LINE SWITCHING OPTION

The MPS31C standard 2 connectors for altitude and airspeed can optionally be changed to independently addressable ports configured to control up to 8 lines of isolation: 4 ports for static and 4 ports for pitot.

This multiple line switching permits fast and safe isolation of the lines to isolate leaking channels. Control is possible from any of the local or remote user interfaces. Combinations of line switching are also possible for numerous fault finding routines.



#### LOW POWER CONSUMPTION FOR HIGH RELIABILITY

Careful consideration during the design ensures low power consumption giving minimal internal temperature rise which consequently results in high reliability: typically 90 VA power consumption from the a.c. line.

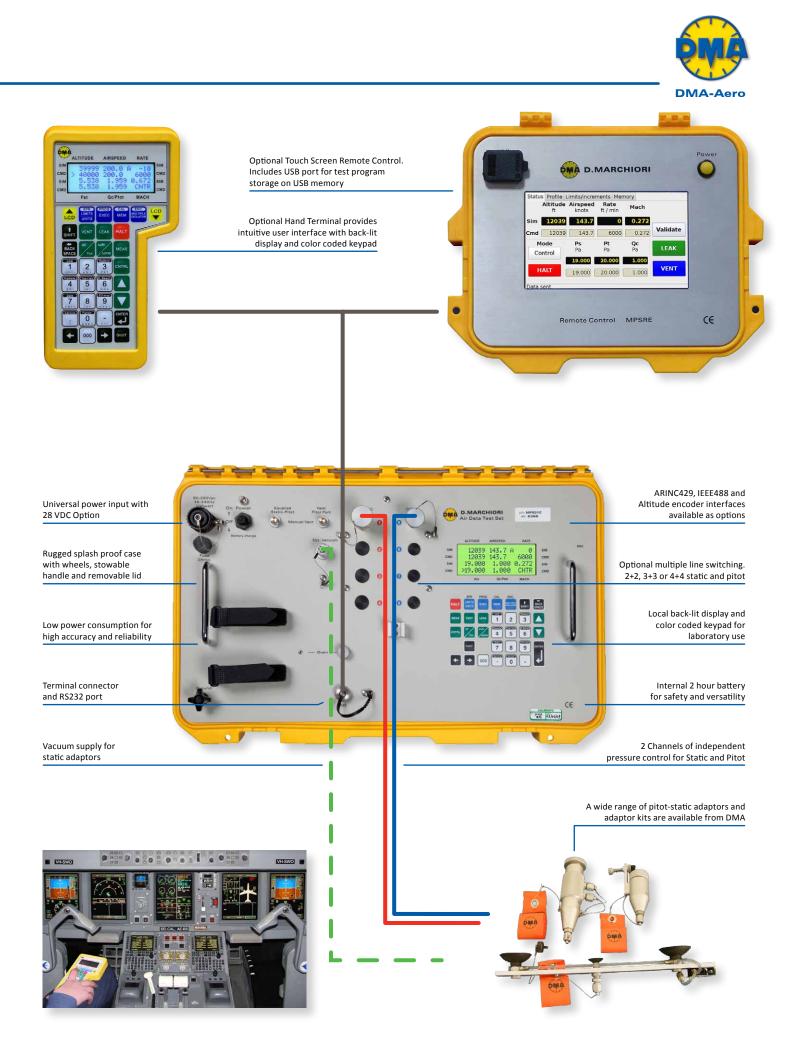
#### INTERNAL BATTERY FOR SAFETY AND VERSATILITY

The MPS31C is equipped with internal rechargeable batteries which provide an emergency power supply able to give up to two hours of full operation. This battery power feature also ensures that operation away from available a.c. supplies causes no problems to the operator. For those occasions when the a.c. power fails during a test there is a complete and seamless transfer over to the battery power permitting testing to continue and safe shutdown with total control.

#### **BUILT IN SAFETY LIMITS FOR UUT PROTECTION**

The MPS31C is designed for maximum safety during testing. Key DMA design features protect both the test set and the systems under test. Negative Qc, a pressure condition of Ps greater than Pt, is prevented in both manual and automatic operation. In the unlikely situation where both a.c. and internal battery operation is not possible the Unit Under Test (UUT) is safely isolated and can be manually vented preventing instrument and test set damage.

Numerous preset factory or user programmed safe limits are provided to prevent damage to the UUT. These limits can be modified by the user either temporarily or permanently, with password protection if desired.





	PARAMETER			RANGE		RESOLUTION			CONTROL
				MEASURE	CONTROL	MEASURE SETPOIN	SETPOINT	ACCURACY	STABILITY
STATIC	Altitude (ft)		-2,000→65,000	-2,000→65,000	1	1	± 3 @ SL ± 5 @ 30,000 ± 20 @ 60,000	± 2	
	Vertical speed	Standard	(ft/min)	0⇒6,000	0⇒6,000	5 @ < 1,500 [2]	1	$\pm10\pm1\%$ of reading	± 10 ± 1% of reading
		High rate <sup>[1]</sup>	(ft/min)	0→20,000	0→20,000				
	Static (inHg abs) (hPa abs)		<i>1.7→32</i> 56→1089	<i>1.7→32</i> 56→1089	<i>0.001</i> 0.01	<i>0.001</i> 0.01	± 0.003 ± 0.1	<i>± 0.002</i> ± 0.07	
рітот	Airspeed	Standard <sup>[3]</sup>	(kts)	10→700 <sup>[3]</sup>	10→700 <sup>[3]</sup>	1 @ < 50 0.1 @ > 50	0.1	± 0.5 @ 50 ± 0.1 @ > 500	± 1 @ < 50 ± 0.2 @ 300 ± 0.1 @ > 500
		Ultra low speed function <sup>[4]</sup> (kts)		5→200	5→200	0.1 @ > 20		± 0.001 inHg	± 0.001 inHg
	Airspeed slew rate (kts/min)		0→500	0→500	10	10	$\pm10\pm1\%$ of reading	± 5%	
	Mach No. (mach)		0→6	0→6	0.001	0.001	< ± 0.002	± 0.002	
	Pitot (Qc)	Standard	<i>(inHg diff)</i> (hPa diff)	<i>0→30.8</i> 0→1042	<i>0→30.8</i> 0→1042	0.0001 0.01	0.0001 0.01	± 0.003 ± 0.1	± 0.003 ± 0.1
		Option I	<i>(inHg diff)</i> (hPa diff)	<i>0</i> →47 0→1592	0→47 0→1592			± 0.005 ± 0.17	± 0.005 ± 0.17
	Engine Pressure Ratio (EPR)		1→2.5 @ SL	1→2.5 @ SL	0.001	0.001	0.001	± 0.001	

Notes: Control capability on all load volumes : Static: 0 to 125 cu. in. (2 L), Pitot: 0 to 80 cu. in. (1.3 L). Larger volumes acceptable

<sup>1</sup> High rate achievable into small system volumes <sup>3</sup> Range increase to 830 kts with Option I <sup>4</sup> Standard mode of test set below 200 kts

## STANDARD TEST FUNCTIONS

- Pressure/vacuum generation
- Automatic leak check
- Controlled venting to ambient
- Altitude/airspeed input
- Static/dynamic(Qc)/total pressure input
- Altitude/airspeed rates input
- Mach Number input
- EPR generation
- TAS / IAS toggle, TAS temperature correction
- Altitude offset correction
- 30 user test programmed profiles of 26 steps each
- Ultra low speed (5 to 200 kts) for improved accuracy and stability
- Audible indication when approaching set point

#### **DISPLAYED UNITS**

Altitude: ft, m Airspeed: kts, km/h, mph Pressure: InHg, hPa, kPa, Pa, psi, mmHg

#### **DISPLAY AND KEYPAD**

Integral display and keypad in splash proof and shock protected front panel. Back lit LCD displays all test parameters.

### CALIBRATION

One year interval, performed using software.

#### PHYSICAL SPECIFICATIONS

Weight:	44 lbs. (20 kg.)		
Dimensions:	L 22 x W 14 x H 9 in.		
	(L 558 x W 356 x H 230 mm)		
Connections:	Quick release Hansen fittings.		

## ENVIRONMENTAL

Temperature range Operating: -5°C to +50°C Storage: -20°C to +70°C Splashproof and shockproof. CE compliant.

#### **POWER SUPPLY**

Universal power supply: 90-240 VAC; 50-400 Hz. 90 VA

2 hours operation internal rechargeable battery

## WARRANTY

Unit: Pumps: 2 Years 5000 running hours or 4 years

## OPTIONS

- B. ARINC429 monitoring interface
- C. IEEE488 GPIB control (RS232 is standard)
- **D.** PDA and software for wireless remote control
- E. Multiple Pitot and Static Isolators controlled from keypad. 2+2, 3+3 or 4+4
- F. ADWIN PC Control software
- G. Hand held remote control unit: 4 x 20
- characters LCD with 15m extension cable H. Gray Code Altitude Device Read-out
- I. Extended range to 830 kts
- L. Touch Screen Remote Control
  - Custom Pitot/Static connections available

#### **ASSOCIATED PRODUCTS**

EPU8E Power unit for 8 hours battery operation Pitot-static adaptors

Pressure indicators/transfer standards



Ongoing development results in specifications being subject to change without notice



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