



*Power Anytime, Anywhere*

# Tesla™ TI1530 GPU-12

## User Manual



*Built Smart...Proven Tough*

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**NOTE: All users must read this entire manual prior  
to operating the TI1530 GPU-12.**

The TI1530 GPU-12 is a limited maintenance-free and sealed unit. No repairs are authorized. Warranty will be voided if unit is tampered with in any way, or if unauthorized repairs are made. For technical support please contact:

**TESLA™ INDUSTRIES INCORPORATED**

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**CAUTION**

**Shock Hazard Potential**

Improper use or failure to follow instructions in this user manual can result in unit damage and/or injury or death by electrical shock.

Any attempts to open or examine the inside of the TI1530 GPU-12 via a tool or device (borescope, probe, etc.) can result in unit failure and/or injury by electrical shock. This GPU is maintenance free and should not be opened or disassembled for any reason.

Always protect the unit from short circuit.

Shipping Hazards: The TI1530 GPU-12 contains sealed, dry cell rechargeable batteries that do not pose a shipping hazard.

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## INFORMATION ONLY - PLEASE READ SECTION X

### SECTION I - PRODUCT AND MANUFACTURER IDENTITY

Product Identity:

#### **Tesla<sup>®</sup>™ Turbo Start<sup>®</sup>™ Ground Power Unit (GPU) and Micro Power Unit (MPU) Containing Dry Cell (Starved Electrolyte) Batteries Used on Aviation/Military Application**

Manufacturer's Name and Address:

Tesla Industries Inc.  
101 Centerpoint Blvd.  
New Castle, Delaware 19720

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### SECTION II - INGREDIENTS

| Hazardous Components      | CAS #     | OSHA PEL-TWA          | % (By weight) |
|---------------------------|-----------|-----------------------|---------------|
| Lead                      | 7439-92-1 | 50 µg/m <sup>3</sup>  | 45 - 60 %     |
| Lead Dioxide              | 1309-60-0 | 50 µg/m <sup>3</sup>  | 15 - 25%      |
| Sulfuric Acid Electrolyte | 7664-93-9 | 1.0 mg/m <sup>3</sup> | 15 - 20%      |
| Non-Hazardous Materials   | N/A       | N/A                   | 5 - 10%       |

### SECTION III - PHYSICAL/CHEMICAL CHARACTERISTICS

Boiling Point - N/A  
Vapor Pressure (mm Hg.) - N/A  
Solubility in Water - N/A

Specific Gravity (H<sub>2</sub>O=1) - NA  
Melting Point - N/A  
Appearance & Color - N/A

### SECTION IV - FIRE & EXPLOSION HAZARD DATA

Flash Point (Method Used): N/A  
Flammable Limits: N/A  
LEL: N/A  
UEL: N/A

Extinguishing Media: Multipurpose Dry chemical CO<sub>2</sub> or water spray.

Special Fire Fighting Procedures: Cool GPU/MPU exterior to prevent rupture. Acid mists and vapors in a fire are toxic and corrosive.

Unusual Fire and Explosion Hazards: Hydrogen gas may be produced and may explode if ignited. Remove all sources of ignition.

### SECTION V - REACTIVITY DATA AND SHIPPING/HANDLING ELECTRICAL SAFETY

Stability: Stable

Conditions to Avoid: Avoid shorting, high levels of short circuit current can be developed across the battery terminals. Do not rest tools or cables on the battery. Avoid over-charging. Use only approved charging methods. Do not charge in gas tight containers.

### SECTION VI - HEALTH HAZARD DATA

Routes of Entry: N/A

Health Hazards (Acute & Chronic): N/A

Emergency & First Aid Procedures:

Battery contains acid electrolyte, which is absorbed in the separator material. If battery case is punctured, completely flush any released material from skin or eyes with water.

Proposition 65:

Warning: Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Batteries also contain other chemical known to the State of California to cause cancer. Wash hands after handling

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## SECTION VII - PRECAUTIONS FOR SAFE HANDLING & USE

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Steps to be taken in case material is released or spilled

Avoid contact with acid materials. Use soda ash or lime to neutralize. Flush with water.

Waste Disposal Method

Dispose of in accordance with Federal, State, & Local Regulations. Do not incinerate. Batteries should be shipped to a reclamation facility for recovery of the metal and plastic components as the proper method of waste management. Contact distributor for appropriate product return procedures.

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## SECTION VIII - CONTROL MEASURES - NOT APPLICABLE

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## SECTION IX - OTHER REGULATORY INFORMATION

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Tesla™ Industries GPU/MPU batteries are sealed electrolyte batteries, which means the electrolyte is absorbed in the separator material. The batteries are also sealed.

### NFPA Hazard Rating for Sulfuric Acid:

Health (Blue) = 3

Flammability (Red) = 0

Reactivity (Yellow) = 2

Sulfuric Acid is Water Reactive if concentrated.

**U.S. DOT:** Tesla™ Industries GPU/MPU batteries are classified as Nonspillable. They have been tested and meet the nonspillable criteria listed in 49 CFR § 173.159(f) and 173.159a(d)(1).

Nonspillable batteries are excepted from 49 CFR Subchapter C requirements, provided that the following criteria are met:

1. The batteries must be securely packed in strong outer packagings and meet the requirements of 49 CFR § 173.159a.
2. The batteries' terminals must be protected against short circuit.
3. Each battery and their out packaging must be plainly and durably marked "NONSPILLABLE" or "NONSPILLABLE BATTERY".

The exception from 49 CFR, Subchapter C means shipping papers need not show proper shipping name, hazard class, UN number and packing group. Hazardous labels are not required when transporting a nonspillable battery.

**IATA:** Tesla™ Industries GPU/MPU batteries have been tested and meet the nonspillable criteria listed in IATA Packing Instruction 872 and Special Provision A67. Nonspillable batteries must be packed according to IATA Packing Instructions 872. This means shipping papers need not show proper shipping name, hazard class, UN number and packing group. Hazardous labels are not required when transporting a nonspillable battery.

These batteries are excepted from all IATA regulations provided that the batteries are packed in a suitable out packaging and their terminals are protected against short circuits.

**IMDG:** Tesla™ Industries GPU/MPU batteries have been tested and meet the nonspillable criteria listed in Special Provision 238. Non-spillable batteries must be packed according to IMDG Packing Instruction P003. This means shipping papers need not show proper shipping name, hazard class, UN number and packing group. Hazardous labels are not required when transporting a nonspillable battery. These batteries are excepted from all IMDG codes provided that the batteries are packed in a suitable out packaging and their terminals are protected against short circuits per PP16.

**RCRA:** Spent lead-acid batteries are not regulated as hazardous waste by the EPA when recycled, however state and international regulations may vary.

### CERCLA (Superfund) and EPCRA:

- (a) Reportable Quantity (RQ) for spilled 100% sulfuric acid under CERCLA (Superfund) and EPCRA (Emergency Planning Community Right to Know Act) is 1,000 lbs. State and local reportable quantities for spilled sulfuric acid may vary.
- (b) Sulfuric acid is a listed "Extremely Hazardous Substance" under EPCRA, with a Threshold Planning Quantity (TPQ) of 1,000 lbs.
- (c) EPCRA Section 302 notification is required if 1,000 lbs. or more of sulfuric acid is present at one site.
- (d) EPCRA Section 312 Tier 2 reporting is required for batteries if sulfuric acid is present in quantities of 500 lbs. or more and/or if lead is present in quantities of 10,000 lbs. or more.
- (e) Supplier Notification: this product contains toxic chemicals, which may be reportable under EPCRA Section 313 Toxic Chemical Release inventory (Form R) requirements.

If you are a manufacturing facility under SIC codes 20 through 39, the following information is provided to enable you to complete the required reports:

| <u>Toxic Chemicals</u> | <u>CAS Number</u> | <u>Approximate % by Wt.</u> |
|------------------------|-------------------|-----------------------------|
| Lead                   | 7439-92-1         | 45-60                       |
| Sulfuric Acid          | 7664-93-9         | 15-20                       |

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## SECTION X - ADDITIONAL INFORMATION

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The Tesla™ Industries GPU/MPU sealed lead acid battery is determined to be an "article" according to the OSHA Hazard Communication Standard and is thereby excluded from any requirements of the standard. The Material Safety Data Sheet is therefore supplied for informational purposes only.

The information and recommendations contained herein have been compiled from sources believed to be reliable and represent current opinion on the subject. No warranty, guarantee, or representation is made by Tesla™ Industries, as to the absolute correctness or sufficiency of any representation contained herein and Tesla™ Industries assumes no responsibility in connection therewith, nor can it be assumed that all acceptable safety measures are contained herein, or that additional measures may not be required under particular or exceptional conditions or circumstances.

\*N/A or Not Applicable - Not applicable for finished product used in normal conditions.

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# Abbreviations and Symbols

Abbreviations that may be used within the text, headings and titles of this manual.

## LIST OF ABBREVIATIONS




### **Abbreviation**   **Definition**

|          |   |
|----------|---|
| ac       | Alternating Current                           |
| AFT      | Airflow Technology                            |
| AWG      | American Wire Gauge                           |
| amp or A | Ampere  |
| cont     | Continuous                                    |
| °C       | Degree Celsius                                |
| °F       | Degree Fahrenheit                             |
| dc       | Direct Current                                |
| EFF      | Efficiency                                    |
| ft       | Feet  |
| FWD      | Forward                                       |
| GPU      | Ground Power Unit                             |
| Hr       | Hour  |
| Hz       | Hertz   |
| kg       | Kilograms                                     |
| kHz      | Kilohertz                                     |
| kW       | Kilowatts                                     |
| LED      | Light Emitting Diode                          |
| max      | Maximum                                       |
| MΩ       | megaohm                                       |
| min      | Minimum                                       |
| MPU      | Micro Power Unit                              |
| NEMA     | National Electrical Manufacturers Association |
| Ω        | ohm   |
| PF       | power factor                                  |
| PFC      | power factor correction                       |
| rms      | root-mean-square                              |
| THD      | Total Harmonic Distortion                     |
| TMDE     | Test, Measurement, & Diagnostic Equipment     |
| UAV      | Unmanned aerial vehicle                       |
| Vac      | Volts, Alternating Current                    |
| Vdc      | Volts, Direct Current                         |
| W        | watts   |

# Section 1 – Safety Review

## 1.1 - Safety Notices

Safety notices appear throughout this manual to alert the user to important information regarding proper installation, operation, maintenance and storage of the unit. These notices, as illustrated below, contain a key word that indicates the level of hazard and a triangular icon that indicates the specific type of hazard.

|  |  |
|--|--|
|  <b>WARNING</b> | Indicates a condition, operating procedure or practice, which if not adhered to could result in serious injury or death.           |
|  <b>CAUTION</b> | Indicates a condition or operating procedure, which if not strictly adhered to could result in damage or destruction of equipment. |
|  <b>NOTE</b>    | Indicates a condition, operating procedure or practice, which is essential to highlight.   |

## 1.2 - Symbols

The following symbols will appear within the warning triangles to alert the user to the specific type of danger or hazard.



Figure 1.2.1 – Different types of hazard and caution symbols



1.3 – Hazards



**WARNING**

**Shock Hazard Potential**

Severe injury or death from electrical shock may occur if either the user or the unit is wet while the operating unit is connected to a power source. Be sure to disconnect ac power from the ac source if the unit has come into contact with water. If AC Input Circuit Breaker has tripped due to water infiltration, DO NOT try to reset it with the ac line voltage attached.



**WARNING**

**Shock Hazard Potential**

Severe injury or death from electrical shock can occur when damp electrical plugs are connected to the unit. Make sure the unit is turned off before making any connections. Failure to use proper grounding can cause potential shock hazard! In different countries, the power cord may require the use of a plug adapter to achieve plug style compatibility for operation. Use only adapters with proper grounding mechanism.

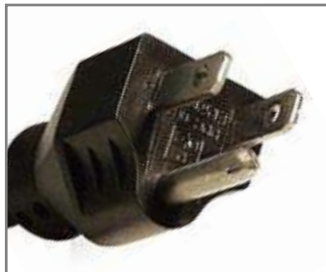


Figure 1.3.1 – Proper Ground Grounded Plug with Grounding Pin



Figure 1.3.2 – Proper Ground Adapter with Grounding Mechanism (Secured to Outlet)



Figure 1.3.3 – Improper Ground Plug with No Grounding Pin



**CAUTION**

**Unit Damage Potential**

The unit will be damaged if unapproved ac power is applied. Check the Input Voltage Selector Switch window (outlined in blue) to ensure the switch setting (115V or 230V) matches the ac power source (hangar wall, flight line ac power) prior to connecting the unit for recharging.



Figure 1.3.4 – TI1530 GPU-12 Input Voltage Selector Switch

## 1.4 – Important Safety Precautions



### WARNING

#### Fire/Explosion Hazard Potential

Severe injury or death from fire or explosion can occur if electrical sparks are produced near fuel vapors. DO NOT CONNECT ac power supply WHILE FUELING. AC power functions of unit shall not be operated during any fuel handling operation. Power output is restricted to dc power only.

## 1.5 – Extreme Environments



### CAUTION

#### Unit Damage Potential

The unit is equipped with a charger temperature switch that automatically disables the unit when the internal temperature exceeds 150 °F (65 °C). This protects the unit from overheating and damage. If the unit shuts down, move the unit into a cooler environment such as shade or air conditioning when possible. Perform a full function test after the unit has been allowed to cool prior to use.

## Section 2 – Product Overview

### 2.1 – Introduction

Thank you and congratulations on the purchase of your new TI1530 GPU-12 Ground Power Unit.

The TI1530 GPU-12 is intended to provide dc electrical ground power for aircraft flight line, maintenance, and ground support operations. The unit is designed to provide 12 volt dc output for aircraft engine starting and 12 or 14.25 volts dc output for ground maintenance, avionics/electrical troubleshooting and testing. The observance of procedures, limitations and performance criteria is essential to ensure peak operating efficiency and to maximize operational capabilities and life of the TI1530 GPU-12.

This manual contains the complete operating instructions and procedures for the TI1530 GPU-12 that the end user will need to safely and efficiently operate this GPU.



Figure 2.1.1 – TI1530 GPU-12

### 2.2 – Indication of Terms: Shall, Should and May

Within this technical manual the word “shall” is used to indicate a mandatory requirement for proper operation and warranty purposes. The word “should” is used to indicate a non-mandatory but preferred method of accomplishment. The word “may” is used to indicate an acceptable method of accomplishment.

## 2.3 – Front Panel Overview



1. **12 Volt Output Connector** – Provides 12 Vdc to 14.25 Vdc @ 20 A (1500 A peak).
2. **Output Connector Protective Cover** - Protects Output Connector from dust and foreign materials.
3. **12 Volt Capacity Meter** – Indicates the 12V battery charge state/power output status.
4. **Air Intake Ports** – Provide airflow for cooling internal electronics.
5. **Carrying Handle** – Allows for easy transport of unit.
6. **AC Input Circuit Breaker**– Trips if over-current fault condition occurs.
7. **“Push to Test” Button** – Displays current battery charge state when pressed.
8. **AC Input Connector** – Connects to Single Phase 100-260 Vac line voltage.
9. **Input Voltage Selector Switch** – Allows unit to operate within voltage range of either 100-130 Vac or 200-260 Vac.

## 2.4 – General Specifications

### Electrical

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#### AC Input:

- Operates and charges from Single Phase 100-260 Vac, 50/60 Hz
- 5.5 Amps @ 120 Vac 60 Hz - 660 Watts
- 2.75 Amps @ 240 Vac 60 Hz - 660 Watts

#### Power Cell:

- Dry, High Rate Discharge, Rechargeable , Maintenance-free

#### DC Output:

- 3000 peak starting amps
- 20 amps continuous @ 14.25 Vdc (when plugged into ac power)
- 66 amp hours (1309 watt hours) with 100-260 Vac power
- 46 amp hours (1024 watt hours) of rechargeable battery power without 100-260 Vac

#### Rechargeable Rate:

- 143 minutes (from full discharge) @ 25 °C

#### Size:

- 20.61" long x 5.2" wide x 10.56" high
- 523.49mm x 132.08mm x 268.25mm

#### Weight

- 57 lbs (28.85 kg)

#### Operating Temperature:

- -40 °C to +60 °C (-40 °F to 140 °F) without AC power
- -40 °C to +55 °C (-40 °F to 131 °F) with AC power

#### Storage Temperature:

- -65 °C to +105 °C (-85 °F to 221 °F)

#### Cell Capacity:

- +40 °C      110% ± 05%
- +25 °C      100% ± 05%
- +00 °C      80%    ± 05%
- -20 °C      65%    ± 10%
- -40 °C      50%    ± 10%

## 2.5 – Physical Dimensions

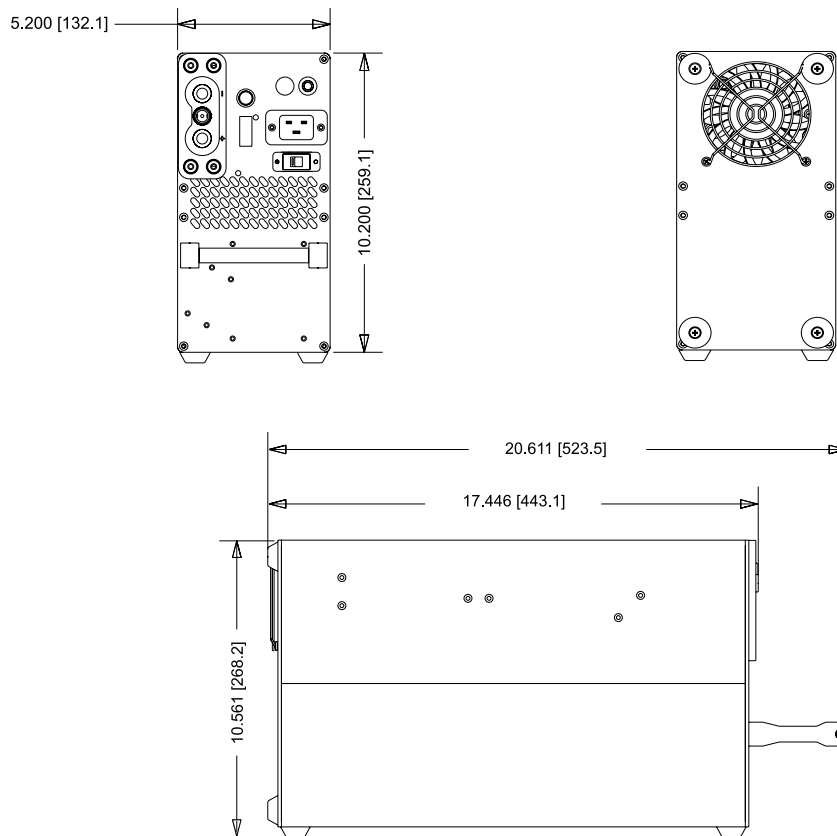


Figure 2.5.1 – TI1530 GPU-12 physical dimensions

## 2.6 – Airflow Ports



### CAUTION

Damage may occur if the TI1530 GPU-12's air intake or outlet ports are obstructed. Ensure that ports are clear at all times.

When the TI1530 GPU-12 is plugged into Single Phase 100-260, Vac 50/60 Hz AC power, the internal cooling system will efficiently regulate unit temperature regardless of load. At room temperature (+77 °F) the exhaust air will not exceed the ambient temperature by more than 5 °F. In more extreme temperatures (greater than 90 °F) the exhaust air will not exceed the ambient temperature by more than 10 °F.

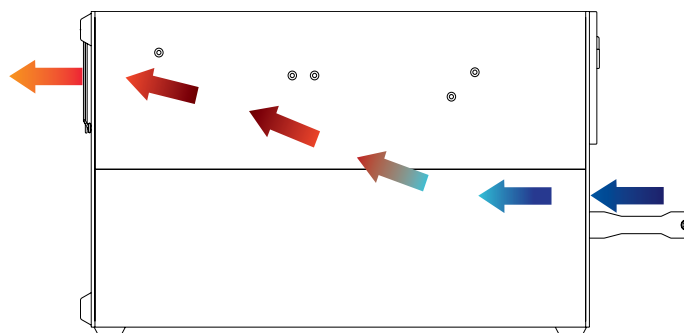


Figure 2.6.1 – Air intake, exhaust ports and internal air circulation

### 2.7 – Operating Positions

The TI1530 GPU-12 can be operated in both the horizontal (Figure 2.7.1) and vertical (Figure 2.7.2) positions as shown. Make sure that the airflow is not obstructed from air intake (Figure 2.7.3) and outlet (Figure 2.7.4).

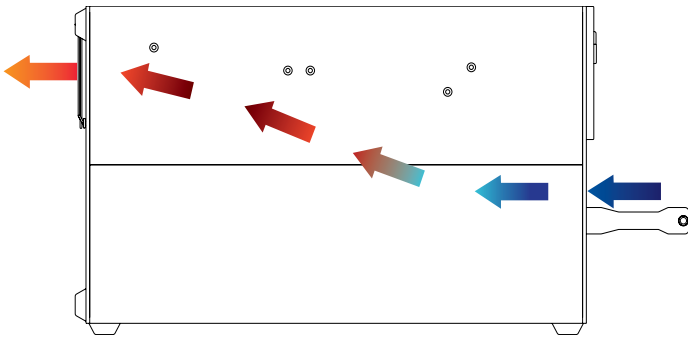


Figure 2.7.2 Horizontal Position

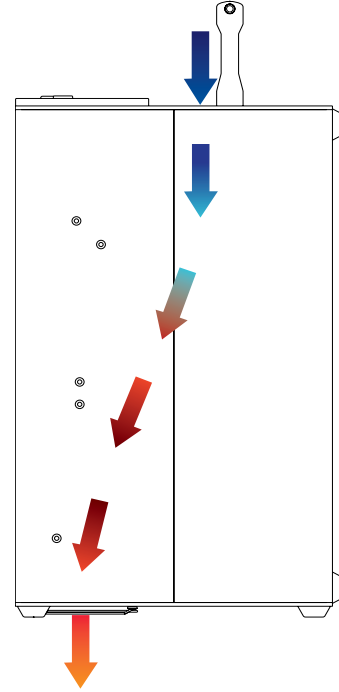


Figure 2.7.1 Vertical Position

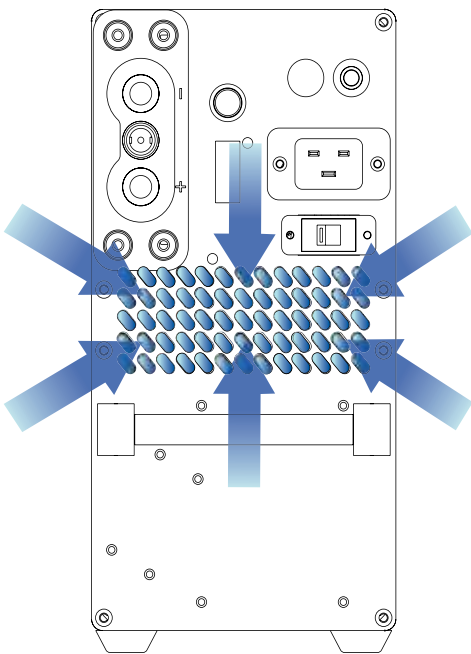


Figure 2.7.3 Front Inlet

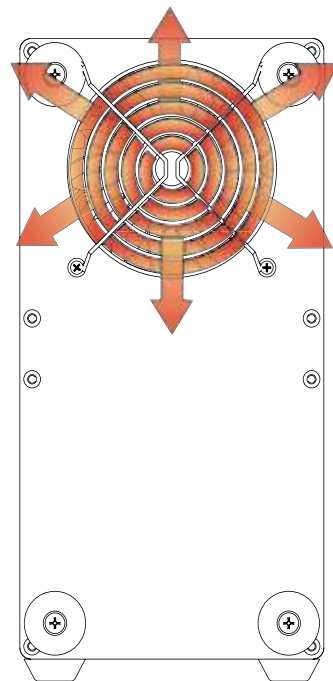


Figure 2.7.4 Rear Outlet

## 2.8 – AC Input Circuit Breaker

The AC input circuit breaker is located above the AC Input Connector. When the circuit breaker has been tripped, the red button will pop out. In the event that the breaker trips:

1. 1. Disconnect the ac and dc connectors. (Unplug AC line cord on military unit.)
2. 2. Wait for a minimum of 60 seconds.
3. 3. Reset breaker by pressing red button.
4. 4. Reconnect ac and dc connections to the unit. (Plug in ac line cord on military unit.)
5. 5. The unit should power up automatically. If the breaker continues to trip, return the unit to Tesla™ Industries for repair.



Figure 2.8.1 - AC Input Circuit Breaker  
(outlined in blue)

## 2.9 – 12 Volt Output Connector

The 12 Volt Output Connector will provide 20 amps continuous @ 14.25 Vdc (when plugged into ac power). When the Output Connector is not in use, cover the receptacle with the protective cover (see Figure 2.9.1). This will protect the Output Connector from dust and foreign matter.



Figure 2.9.1 - 12 Volt Output Connector Protective Cover



## 2.10 – Input Voltage Selector Switch

The Input Voltage Selector Switch allows the unit to operate safely within the expected voltage range of either 100-130 Vac or 200-260 Vac.



Figure 2.10.1 Input Voltage Selector Switch (outlined in blue)

### Changing Input Voltage Selector Switch

To change the input voltage from 115 Vac to 230 Vac, simply follow these steps:

1. With cross tip screwdriver, remove one screw and rotate the clear protective cover to one side. (see figure 2.10.2)
2. Flip the switch to read 230V. (see figure 2.10.3)
3. Rotate cover back into place. Replace and tighten screw.



#### CAUTION

Do not plug unit into 230 Vac when Input Voltage Selector Switch is set on 115 Vac.



#### NOTE

The 115 Vac setting accommodates the voltage range of 100-130 Vac. The 230 Vac setting accommodates the voltage range of 200-260 Vac.



Figure 2.10.2 - Unscrew Protective Cover



Figure 2.10.3 - Select Voltage



#### NOTE

Do not overtighten Selector Shield screws. Be sure star locks are on screws and snug the screw. Overtightening will damage the Selector Shield.

### 2.11 – “Push to Test” Button and LED Status Indicator

The “Push to Test” button is used to indicate the capacity of the power cells without applying ac input power. It allows the end user to check the status of the power cells. This lets the operator know if there is enough power to perform another engine start, or if the unit has to be connected to ac power to allow it to recharge.

1. Make sure that you wait at least 2 minutes after ac power is applied, or dc power is extracted from the unit, before you press the “Push to Test” button. This will ensure a correct reading.
2. Without ac power input or dc power output, simply press the “Push to Test” button on the faceplate and hold for approximately 2 to 3 seconds.
3. At this time the LED bar graph should light up indicating the status of the power cells.
4. The fan should also operate at this time. If you do not hear the fan running, stop pressing the button and check for any obstructions to the fan.

**CAUTION**

Never press the “Push to Test” button while the unit is plugged into ac power for recharge, or plugged into aircraft for dc power output.

**CAUTION**

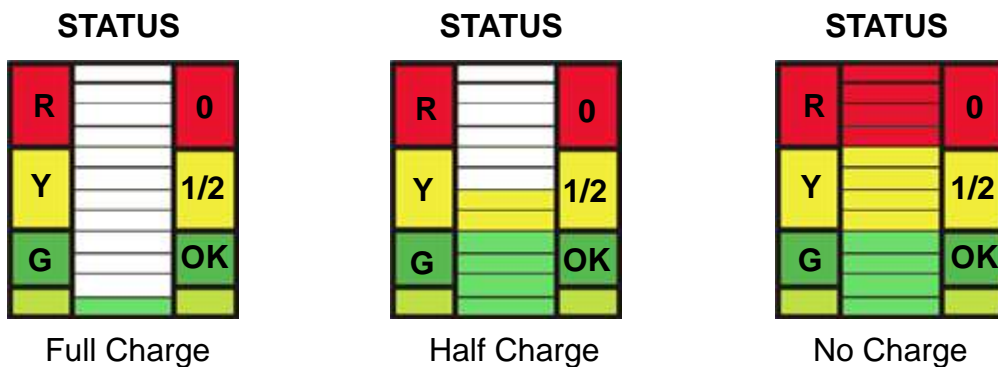
Never press the “Push to Test” button for more than 5 seconds. This may cause a temperature sensor to temporarily disrupt “Push to Test” function. (If this sensor is tripped, allow ten minutes for unit to cool before operating “Push to Test” button.)



Figure 2.11.1 - “Push to Test” button location (outlined in blue)




Figure 2.11.2 - Pushing to Test




# Section 3 – Operating Procedures

## 3.1 – Operating Procedures

This section deals with normal procedures, and includes all steps necessary to ensure safe and efficient operation of the TI1530 GPU-12.

 **NOTE** When the TI1530 GPU-12 is not in use, it should always remain plugged into a suitable ac power source to insure operational readiness at all times.

 **NOTE** If current demand exceeds 20 amps, converter output voltage will drop below 14.25 Vdc and two or more LED status indicator bars will illuminate. If all LED status indicator bars illuminate, both the converter and power cells are supplying 12 Vdc power output.

## 3.2 – General

Correct operation of the TI1530 GPU-12 includes both pre-use and operational checks of the unit. Knowledge of the operating limits, restrictions, performance, unit capabilities and functions is fundamental to correct and safe operation. The operator shall ensure compliance with the instructions in this manual that affect operational safety and the warranty of the unit.

## 3.3 – Operating Limits and Restrictions

The minimum, maximum and normal operating ranges result from careful engineering and evaluation of test data. These limitations must be adhered to during all phases of operation.

## 3.4 – Performance

Refer to Section 7, PERFORMANCE DATA to determine the capability of the GPU. Consideration must be given to changes in performance resulting from variations in ambient temperature, mode of operation, state of charge (with or without 120 or 240 Vac power), and aircraft DC bus system inefficiency (voltage drops).

## 3.5 – Engine Starting Power

Operators should always ensure the unit is charged above 80% prior to ground support engine starting. However, circumstances may exist during use where unit recharge is not readily available and immediate external engine starting power is required. The following provides minimum states of charge necessary to provide ample power for an efficient engine start under specific current load demands.

### ENGINE START PEAK CURRENT Requirements

Under 1200 peak starting amps  
1200 - 1500 peak starting amps  
1500 - 1800 peak starting amps  
1800 - 2100 peak starting amps  
2100 - 2400 peak starting amps  
2400 - 3000 peak starting amps

### MINIMUM CHARGE

0-40% charged  
40-50% charged  
50-60% charged  
60-70% charged  
70-80% charged  
80-100% charged

### 3.6 – Temperature Specifications

#### Cold/Hot Soaked Temperature

The ambient temperature that a unit is exposed to for one (1) hour or more establishes the unit’s cold/hot soaked stabilization temperature. If the unit’s cold/hot soaked temperature is outside the normal operating temperature range, the unit must be stabilized prior to operation. For COLD SOAKED temperature stabilization, the unit must be placed in an environment with a temperature above +10°C (+41°F) for 3 hours or a temperature above +20°C (+68°F) for 2 hours. For HOT SOAKED temperature stabilization, the unit must be placed in an environment with a temperature below +38°C (+100°F) for 1 hour.

#### Cell Storage Capacity

The graph below illustrates the TI1000’s available cell capacity as a function of temperature.

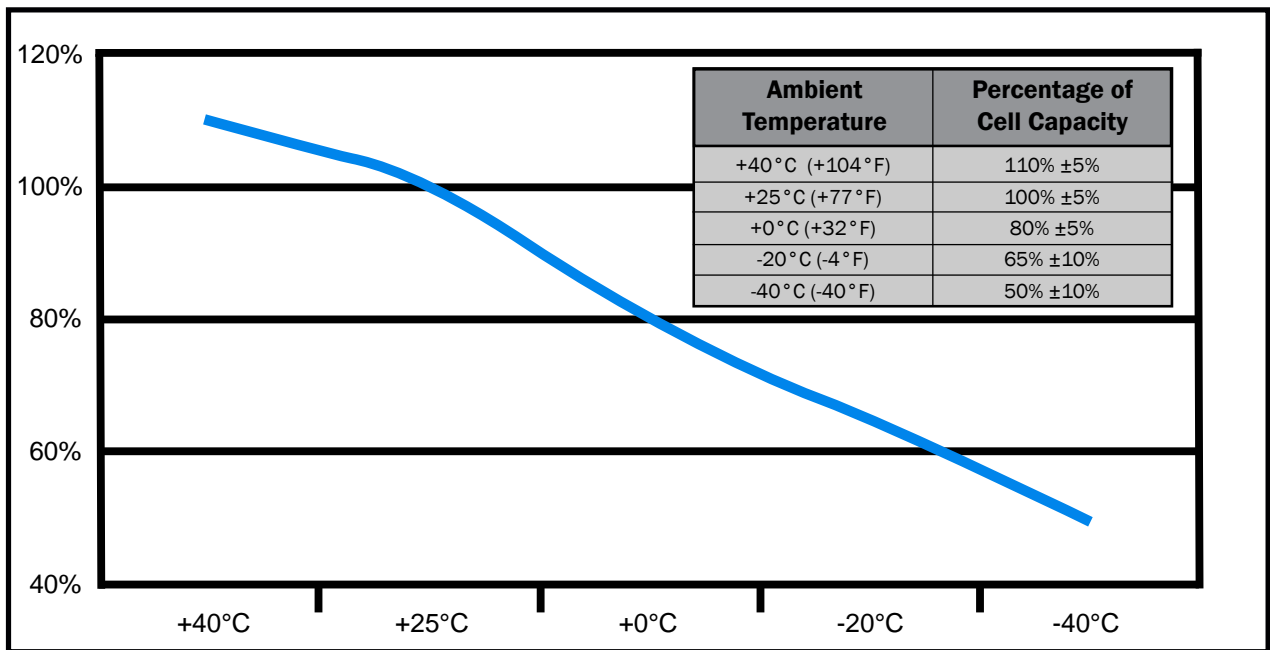



Figure 3.6.1 – Cell storage capacity versus ambient temperature


### Hot Soaked or Cold Soaked Definition

Simple terms: When a material is exposed to a change in temperature, its temperature will also change. Some material changes temperature quickly, others slowly. If the ambient temperature changes and is then held constant, the materials temperature will also change until its temperature stabilizes. Once the material temperature has stabilized, it is considered “soaked”.

Example: The unit is moved from the cool shade into the hot sun. The unit’s temperature will increase until it stabilizes. Once stabilized, the unit would be considered “hot soaked”.

|   |   |
|---|---|
|  <b>NOTE</b> | <p>The unit is equipped with a temperature switch that automatically disables AC power functions when the internal temperature is above 150° F (65° C). This protects the unit from overheating and damage. If the unit shuts down, move the unit into a cooler climate such as shade or air conditioning when possible. Perform a full function test prior to use after the unit has been allowed to cool.</p> |
|---|---|

### 3.7 – Environmental

|  |   |
|--|---|
|  <b>WARNING</b> | <p>Operating any electrical equipment in the presence of moisture creates possible safety hazards and/or potential for equipment damage. Every effort has been made, within the scope of existing technology to prevent foreseeable safety hazards and make the unit moisture resistant to prevent damage or failure.</p> |
|--|---|

If the unit is exposed to moisture, preventive measures and precautions shall be taken to:

- A. Prevent accumulation of moisture on ac and dc connectors/receptacles
- B. Minimize moisture entering forward inlet and aft outlet cooling fan vent ports

Unit inlet and outlet vent ports shall be covered from exposure. Unit shall be kept horizontal. It is recommended that the Tesla™ Protective Rain Cover be fitted onto the unit to guard it from moisture (see Section 8). The limits and operational constraints listed below shall apply for the following environmental (weather) conditions:

| Conditions   | With Raincover | Without Raincover         |
|--|----------------|---------------------------|
| <b>Heavy or steady rain:</b><br><i>Precipitation falling with an intensity in excess of 0.30 inch (0.76 cm) or continuously between 0.30 and 0.10 inch per hour.</i> | OK             | OPERATION NOT RECOMMENDED |
| <b>Light rain, drizzle or sleet:</b><br><i>Precipitation falling on a continuous basis between 0.10 inch and less than 1/50 inch (0.5 mm) per hour</i>               | OK             | DC OPERATIONS ONLY        |
| <b>Heavy or steady snow:</b><br><i>Generally meaning an accumulation between 4 inches and less than 1 inch in a 12 hour period.</i>                                  | OK             | OPERATION NOT RECOMMENDED |
| <b>Light snow:</b><br><i>Snow falling intermediately with little or no accumulation.</i>   | OK             | DC OPERATIONS ONLY        |
| <b>Fog:</b>  | OK             | OK                        |

### 3.8 – Normal Function Test Procedures

This section deals with “normal function” test procedures, and includes all steps necessary to ensure that the unit is operating within specified parameters prior to use. A digital multimeter (an example is shown in Figure 3.8.1) capable of measuring dc and ac voltage and resistance will be required to perform some of the tests. These functional test procedures should become routine.



Figure 3.8.1 – Digital Multimeter

#### Check Unit for Evidence of Damage

Check for dents, punctures, case distortion or misalignment, and cracked or loose connectors. If no damage is evident, proceed to the next step. If damage is evident, contact Tesla™ Industries, Inc.


#### Check DC Voltage Reading at DC Receptacle Terminals

To verify that the power cells are fully charged, set the digital multimeter to measure dc voltage. As shown in Figure 3.8.2., place the positive probe (red) on the positive post of the DC Output Connector and the negative probe on the negative post. The multimeter display should read approximately 14.25 Vdc ( $\pm 0.5$  Vdc) when power cells are fully charged and the unit is plugged into an appropriate ac power source. When the unit is not plugged into an ac power source, the multimeter display should read approximately 12.75 Vdc.



Figure 3.8.2 – Testing DC Receptacle

Check Unit Internal Resistance (Test for Shorts)

|   |   |
|---|---|
|  <b>NOTE</b> | Unit should be disconnected from any ac power sources prior to testing. |
|---|---|



1. Set multimeter to Ohms.



2. Place the negative probe on the ac ground post and the positive probe to the dc positive post. Multimeter should read greater than 10 MΩ.



3. Move the positive probe to the DC negative post. Multimeter should read greater than 10 MΩ.



4. Move the positive probe to the fastener screw on the DC Receptacle. Multimeter should read less than 1Ω.



1. Set multimeter to Volts.



2. Place the positive probe to the fastener screw on the dc receptacle. Move the negative probe to the dc negative post. Multimeter should read 0 Volts.



3. Place the negative probe to the fastener screw on the dc receptacle. Move the positive probe to the dc positive post. Multimeter should read 0 Volts.

### 3.9 – Pre-Operation

1. Be sure to check that all input and output cables are not damaged. (See Section 5.1)
2. Check unit carefully for any evidence of damage. (See Section 3.8)
3. Make sure that airflow is not obstructed from air intake and outlet. (See Section 2.6)
4. Check that all connections are secure and free from water.



Figure 3.9.1 - TI1530 GPU-12

### 3.10 – Transporting Unit

The TI1530 GPU-12 can be carried for short distances by hand, but if the area of operation is further than 45 meters (150 feet) it is recommended that the TI1530 GPU-12 should be transported on a vehicle or in the TI7000-184 Transport Dolly (see Section 8 Optional Accessories).

TI7000-184 Transport Dolly Dimensions:

16.87" L x 14.5" W x 49.25" H

428.50 mm x 368.30 mm x 1250.95 mm

Weight:

18.5 lbs (8.39 kg)



Figure 3.10.1 TI7000-184 Transport Dolly



### 3.11 – Regulated 14.25 Vdc Ground Power

#### Connecting DC Power Cable To Unit

Line up the dc plug with the receptacle. Push forward while rotating the T-handle one full turn clockwise. Ensure dc power cable plug is fully seated into the GPU's DC Battery Receptacle. The unit is now ready to safely transfer power.



Figure 3.11.1 Attaching DC Power Cable to TI1530 GPU-12

#### Connecting DC Power Cable To Vehicle or Aircraft

Line up the NATO plug or aviation dc plug pins and push it in. DC bus power should come on and aircraft voltmeter should indicate 12 Vdc to 11.5 Vdc (11 Vdc minimum). Ensure dc power cable plug is fully seated into the vehicle or aircraft's dc receptacle.



Figure 3.11.2 Attaching NATO DC Power Cable to vehicle



Figure 3.11.3 Attaching an Aviation DC Power Cable to aircraft

#### Low Power Demand

Low power demand is defined by a requirement of 20 amps or less. Connect dc power to aircraft ground power receptacle. DC bus power should come on and aircraft voltmeter should indicate 14.25 Vdc to 13.5 Vdc (13 Vdc minimum). If aircraft power demand is less than 20 amps converter output will remain at 14.25 Vdc (only one GREEN LED status indicator bar will illuminate). If aircraft power demand exceeds 20 amps converter voltage output will decrease and two or more LED status indicator bars will illuminate.

## High Power Demand

High power demand is defined by a requirement of greater than 20 amps. Connect to aircraft ground power receptacle. DC bus power should come on and aircraft voltmeter should indicate 14.25 Vdc to 12 Vdc. If current demand is greater than 20 amps, converter output voltage will drop below 14 Vdc and LED status indicator lights will illuminate indicating current is being drawn from the power cells. The greater the current draw, the quicker the LED status indicator will approach red. Note the LED status indicator shows the status of the power cells.



### NOTE

When all LED status indicator bars illuminate, both the converter and power cells are supplying 12 Vdc power output for current demands above 20 amps.

## Engine Starting



### CAUTION

Unplug AC power cord before starting engine with TI1530 GPU-12

Prior to engine start, ensure power cell charge is sufficient to provide an efficient engine start. Check dc power cable for secure and correct installation prior to engine starting. Follow ground power engine starting procedure as specified in vehicle operator's manual.

## Removing DC Power Supply From Vehicle

1. Remove dc power cable connector from vehicle.
2. Remove dc power cable connector from TI1530 GPU-12 (if necessary).
3. Reinstall dc receptacle's protective cover.

### 3.12 – Regulated AC Power

#### Plugging in with AC Power

When the TI1530 GPU-12 is plugged into ac power, the output is 14.25 volts. This voltage allows the system to recondition and recharge the vehicle's battery(ies). It is also an optimum voltage for powering avionics and lighting on most aircraft. The GPU's ac to dc converter produces continuous amps of dc power depending on the size of the system.

**NOTE**

Check Input Voltage Selector Switch for proper setting.

#### Connect AC Power Cord To Unit

Ensure 120 or 240 Vac power cord is properly connected to an approved ac power supply. After approximately 5-8 seconds, unit's LED status indicator will illuminate indicating power cell state of charge. Cooling fan will operate. Ensure LED status indicator and cooling fan is operational prior to continuing.

### 3.13 – Charging Unit

Once you have the voltage selector switch set to match the power characteristics of your line cord, you can plug the unit into a wall socket to charge the batteries. Until the unit is fully charged, the LED status will read half or no charge. Plug the TI1530 GPU-12 into ac power to keep the cells charged whenever it is not in use, even if it is at Full Charge. The unit will not overcharge or overheat.

If you received this manual with a new GPU.

When the Unit is fully charged the LED indicator should show a single steady green bar. The fan will also come on at reduced speed. This is normal operation indicating the unit is in standby mode and is ready for use.

If you own an older GPU and this is a replacement manual.

Under a full charge the LED indicator should show a single steady green bar or the entire LED will be blinking. The fan will also exhibit ratcheting but will not come on. This is normal operation indicating the unit is in standby mode and is ready for use.

If the GPU's cells need to be replaced.

After 60 minutes of ac power input, the unit should be fully charged. If the "Push to Test" button is pressed and the unit still indicates it is not fully charged then the cells should be replaced.

# Section 4 – Post Operation


## 4.1 – General


Although the TI1530 GPU-12 has been ruggedized and made weather resistant within the scope of unit's intended use, it is essential that good general care be taken to maintain unit in good operating condition and to maximize unit's operational life.

## 4.2 – After Use


Unit should be protected from environmental elements and man made hazards. Ideally unit should be secured in a building or shed. Most importantly, unit shall be fully covered if stored while exposed to environmental elements.

## 4.3 – Power Cell Recharge

|   |  |
|---|--|
|  <b>NOTE</b> | The TI1530 GPU-12 incorporates a backcharge feature that enables the unit to be recharged from the vehicle once the engine is started and the starter/generator is running. This feature will enable you to start multiple vehicles without reconnecting to ac power if the GPU is allowed to backcharge for approximately 30 seconds. |
|---|--|

|  |   |
|--|---|
|  <b>NOTE</b> | Plug the TI1530 GPU-12 into ac power to keep the cells charged whenever it is not in use, even if it is at Full Charge. The unit will not overcharge or overheat. |
|--|---|

### Connect AC Power Cord to Unit

|   |   |
|---|---|
|  <b>NOTE</b> | Check Input Voltage Selector Switch for proper setting. |
|---|---|

Ensure 120 or 240 Vac power cord is properly connected to an approved ac power supply. After approximately 5-8 seconds, ensure unit's LED status indicator illuminates indicating power cell state of charge and cooling fan is operating.

Any time the unit's power cells are fully discharged the unit shall be recharged within 24 hours to prevent performance degradation and ensure maximum life.



Figure 4.3.1 Connecting TI1530 GPU-12 to AC Power Supply



Figure 4.3.2 AC North American Line Cord

**CAUTION** Guard From Incorrect Power Source

The TI1530 GPU-12's power cells may be damaged if recharged by NiCad or Lithium Ion battery chargers. Power cells should only be charged by either the TI1530 GPU-12's internal charger and the ac power cord furnished with the equipment, or when connected to vehicle or aircraft's external dc power receptacle.



Figure 4.3.3 - Proper and Improper Charging Methods

## Section 5 – Unit Care and Maintenance



### WARNING

Severe injury or death from electrical shock may occur if either the user or the unit is wet while operating the unit with an ac power source attached.



### CAUTION

Damage may occur if an unapproved or modified ac line cable or input plug is attached to the unit. Do not use any type of ac voltage converter.

### 5.1 - Unit Care

#### Avoid Prolonged Exposure to Extremely Damp Environments

Be sure to disconnect ac power from the ac source if the unit has come into contact with water. If the AC Input Circuit Breaker has tripped due to water infiltration, allow the unit to dry out before attempting to reset circuit breaker. Cover the unit to prevent water seepage. If the unit is operated in extremely damp conditions, it should be stored in an environmentally controlled building when not in use. Wipe unit clean periodically with a soft cloth to remove dust, dirt, etc.



#### Protect Cables from Damage

Do not cut, crush, or drag the input or output power cables when handling the unit. Always inspect cables prior to use. If no damage is evident, proceed to the next step. If damage is evident, contact Tesla™ Customer Service. Do not attempt to use any other type of power cables other than the Tesla™ cables included with the unit.



Figure 5.1.1 – Damaged cable

## 5.2– Unit Servicing

This unit is a maintenance-free, sealed unit. No repairs outside of Tesla™ are authorized. Warranty will be voided if unit is tampered with in any way including any damage to the WARRANTY VOID stickers located on the case (see Figure 5.2.1 below). If the unit requires maintenance, please contact Tesla™ Customer Service at (302) 324-8910. A Repair Request Form can be found in the back of this manual.



Figure 5.2.1 – Warranty Void stickers Front and Back on the unit

## 5.3 – Packaging and Shipping

When returning the GPU, please ensure that it is properly packaged. The only method for transport is in a sturdy shipping crate or Tesla™ Shipping Case (be sure to enclose the Repair Request Form). Seal the crate on all sides and return it to Tesla™ at the address listed below. Please contact Tesla™ Customer Service at (302) 324-8910 with any questions or concerns.

TESLA™ INDUSTRIES, INCORPORATED  
101 CENTERPOINT BLVD.  
CENTERPOINT INDUSTRIAL PARK  
NEW CASTLE, DELAWARE 19720  
PHONE: (302) 324-8910 FAX: (302) 324-8912  
Website: [www.teslaind.com](http://www.teslaind.com)  
Email: [Tesla1@teslaind.com](mailto:Tesla1@teslaind.com)



Figure 5.3.1 – Tesla™ Industries Shipping Case

## 5.4 – Storage

If unit can not be connected to ac power while in storage, we recommend to charge the unit once a year. The shelf-life of 12 months is due to the battery /cells inside the unit. We guarantee the unit will hold 80% of its charge for a period of 12 months without being recharged. When the GPU's leave the facility, they are fully charged and if they are to go into storage (without being used), they will maintain 80% of their charge after 12 months. The life expectancy of the units, if maintained properly, is 5 to 7 years.

# Section 6 – Troubleshooting and FAQ

## 6.1 – Frequently Asked Questions

### 1. Why should I buy a Tesla™ Turbo Start™ System?

Tesla™ Turbo Start™ is a multi-functional system that are ideal for support of 24 Vdc vehicles and aircraft and their electronics/avionics on the bench. Tesla™ manufactures various systems of different sizes and capacities that are man-portable, maintenance free and provide pure, dc power in a completely safe package. Designed for Military applications, these systems are equally valuable in maintenance support at the main facility or in remote locations. They are easily transported and air-portable. They will also provide 28.5 Vdc when the system is connected to the appropriate ac source.

### 2. How does a Turbo Start™ work?

The Turbo Start™ combines state of the art power conversion electronics with our proprietary “dry cell” batteries. The system’s electronics incorporate an intelligent charging system for the cells. The cells are ideal for this application as they are non-spillable, absorbed electrolyte dry cells that are sealed, maintenance free and safe for air transport.

### 3. How is Turbo Start™ used in Aviation Support?

There are many ways a Turbo Start™ will benefit your operation. By using it for pre-flight testing, you will avoid depleting the aircraft’s battery. You can start the aircraft’s engine with the Turbo Start™ as well. In the hangar, when connected to ac power, the Turbo Start™ will provide 28.5 Vdc for avionics testing and will also recondition and recharge the aircraft’s battery. Another benefit is the ability to fly with the Turbo Start™ aboard your aircraft. You may take the Turbo Start™ anywhere you travel, ensuring that you will always have power.

### 4. How much power will my Turbo Start™ provide?

Depending on the system, the Turbo Start™ will provide anywhere from 1500 to 3500 peak starting amps, 25 to 400 continuous amps dc and 23 to 96 hours of rechargeable power. See our website ([www.teslaind.com](http://www.teslaind.com)) to determine the proper Turbo Start™ for your needs.

### 5. Will a Tesla™ Turbo Start™ spool up a turbine engine?

Nothing will start a turbine engine faster or safer than the right Tesla™ Turbo Start™. Not only will it eliminate hot starts, but it will extend the life of your starter, your engine and your battery while reducing maintenance. The Turbo Start™ senses the impedance from the starter/generator. It then provides the exact power required throughout the start-up curve.

### 6. How many engine starts will my Turbo Start™ provide until it is depleted?

The Turbo Start™ back-charges, almost instantly, once the vehicle / aircraft is started and the generator is on line. This “power flywheel” feature enables the Turbo Start™ to recharge itself right from the vehicle it started in less than 30 seconds. You can go down the line in your motor pool and start every 24V vehicle, without limit!

### 7. How do you prolong the life of the Turbo Start’s cells?

All you need to do is plug the unit in to the appropriate ac power outlet the system requires. AC power will recharge the system and keep the cells healthy. Users who regularly plug the system in can expect to get 5-7 years from their cells before they need to be replaced. Tesla™ cells do not have a memory like cell phone batteries. There is no need to fully discharge them. The recharging system will not overcharge the unit or produce excess heat.

### 8. Is it waterproof?

Water-resistant but not waterproof (See Environmental Section).



## 9. Are Tesla™ GPUs used in shop maintenance and testing?

Tesla™ systems are gaining popularity throughout maintenance facilities, instructional facilities, laboratories, manufacturing plants, aircraft hangars and many other locations. The reason is due to the precise dc power, the small, portable and quiet nature of our systems and the maintenance free aspect of our GPU's. We can custom tailor ground power systems to fit your individual requirements.

## 10. Can one person transport it?

Turbo Start™ is designed to be handled by one person. The TI500 is our smallest GPU system to date and weighs 36 lbs. The TI1000 weighs 57 Lbs and can be carried or wheeled on a dolly. Larger units have wheels incorporated directly on the system with an extendable handle.

## 11. Is the Turbo Start™ in the government purchasing system?

Yes. Tesla™ Industries is an approved vendor/supplier – our cage code is OVWE2. Most Tesla™ products are class IX, have a National Stock Number (NSN) designation and can be acquired through the DLA (Defense Logistics Agency).

## 12. How long does this unit stay charged?

Unit should never be allowed to discharge fully. In-field use, it receives a dc back charge directly from a running engine. When not in use, unit should be plugged into ac power (outlet) all the time. Tesla™ systems will retain 80% of their capacity after one year of storage.

## 13. How do I get my Turbo Start™ serviced?

Contact Tesla™. We can be reached at (302) 324-8910. Ask for customer service. You can also email us at [tesla1@teslaind.com](mailto:tesla1@teslaind.com). Once we receive the unit at our facility, we will examine it. Systems that are protected under warranty will be repaired at no charge. If the warranty has expired, you will receive a quote for necessary repairs prior to work being done. Our turnaround time is 48 hours once repairs are authorized.

## 14. Can I make my own repairs to unit?

During the warranty period, the unit can only be repaired by Tesla™ Industries for the warranty to remain in effect. Regardless, we strongly recommend allowing Tesla™ to repair any unit as we will analyze the complete system and recalibrate it.

## 15. What type of maintenance does the Turbo Start™ require?

Although the systems are maintenance free, please keep units plugged in while not in use. This will greatly extend the life of the cells. Also, keep the vent areas clean and free of debris. Keep units in a well ventilated area while charging. Keep the unit in a protected environment when not in use (maintenance facility, shed, etc.).

## 16. What is included with my Turbo Start™?

Aviation customers will receive an eight (8') foot DC Aviation Cable Assembly (TI2007-208). Ground vehicle customers will receive a fifteen (15') foot DC NATO Cable Assembly (TI2007-315). All customers receive an ac line cord for their home country and a full two year warranty.

## 17. Are there any HAZMAT issues or disposability problems?

There are none. Tesla™ will reclaim all battery cells for disposability purposes. Contact Tesla™ if you have questions.

## 6.2 - Basic Usage/Operation Questions

### 1. What's the best position to place the unit for use vertical or horizontal?

Preferred position is horizontal for stability and airflow considerations. When charging, the preferred position is horizontal. The Turbo Start™ can be put in any position while it is being used as there is nothing to spill inside the system.

### 2. Does the unit have to be plugged in all the time?

No, but for maximum performance and cell longevity, keep the unit plugged in while not in use.

### 3. What happens if I don't keep it plugged in?

Unit will eventually lose its charge and cell life is shortened.

### 4. How do I check the status of the charge?

Press the "Push to Test" LED bar indicator on the unit's faceplate. A fully charged unit will have one green LED light showing.

### 5. Why is the cooling fan always running when I am plugged into ac power?

Constant cooling fan operation ensures proper and consistent ventilation of the unit.

### 6. Why does the cooling fan slow down?

Cooling fan rpm varies for better temperature regulation.

### 7. Why does my LED flicker when the unit is plugged in?

Older Turbo Starts™ indicated a full charge with a flickering LED readout. Newer models feature the illumination of one green bar on the LED readout when the unit is fully charged.

### 8. What do I do if a circuit breaker trips?

The AC Input Circuit Breaker is located above the AC Input Connector. When the circuit breaker has been tripped, either of the red buttons will pop out. In the event that the breaker trips:

1. Disconnect the ac and dc connectors. (Unplug ac line cord on military unit.)
2. Wait for a minimum of 60 seconds.
3. Reset breaker by pressing red button.
4. Reconnect ac and dc connections to the unit. (Plug in ac line cord on military unit.)

The unit should power up automatically. If the breaker continues to trip, return the unit to Tesla™ Industries for repair.

## 6.3 - Basic Unit Troubleshooting

| Fault  | Possible Cause  | Remedy  |
|--|---|---|
| 1. Output Capacity LED does not come on when button is pushed. | <b>A.</b> Units cells completely dead.  | <b>A.</b> Plug the unit in to the appropriate ac power outlet and recharge.<br><b>B.</b> If LEDs still do not illuminate, Please contact Tesla™ Customer Service at (302) 324-8910.   |
| 2. Unit has no output dc or ac input or both.                  | <b>A.</b> Units cells completely dead.<br><b>B.</b> AC line cord is damaged or bad.<br><b>C.</b> DC line cord is damaged or bad.<br><b>D.</b> AC circuit breaker has been tripped.<br><b>E.</b> Cables loose or corroded. | <b>A.</b> Do a function check with digital meter, see section 3.8.<br><b>B.</b> Do continuity test.<br><b>C.</b> No continuity, check cables for cuts and replace if needed.<br><b>D.</b> Clean contacts of debris and make sure connections are tight. |
| 3. Unit will not charge from ac outlet.                        | <b>A.</b> AC line cord is damaged or bad.<br><b>B.</b> Is ac line cord fully plugged into unit and wall outlet.<br><b>C.</b> AC circuit breaker has been tripped.<br><b>D.</b> No ac power at outlet.                     | <b>A.</b> Do a continuity test on the ac line cord<br><b>B.</b> Check if line cord is properly secured.<br><b>C.</b> Check to make sure ac circuit breaker is placed in the “ON” position.  |
| 4. Unit failed function test.                                  | <b>A.</b> Internal failure.   | <b>A.</b> Please contact Tesla™ Customer Service at (302) 324-8910.   |
| 5. Unit emits sparks when plugged into power source.           | <b>A.</b> Water or moisture has seeped in unit<br><b>B.</b> Internal failure.   | <b>A.</b> Move unit to dry warm air and allow to dry for over 48 hours.<br><b>B.</b> Do Not Use Unit. Please contact Tesla™ Customer Service at (302) 324-8910.   |
| 6. Unit works then shuts down.                                 | <b>A.</b> Unit is overheating.<br><b>B.</b> Cooling fans and vents are obstructed or inoperable.  | <b>A.</b> Move the unit to an area 10° -20° less ambient temperature.<br><b>B.</b> Clean and clear cooling vents, turn on unit and inspect if air is flowing through unit. If no airflow please contact Tesla™ Customer Service at (302) 324-8910.      |

| Fault  | Possible Cause                    | Remedy  |
|--|-----------------------------------|---|
| 7. Circuit breaker continuously trips              | <b>A.</b> Unit is overheating.    | <b>A.</b> Disconnect unit from ac input and dc output.<br><b>B.</b> Switch breaker to ON position.<br><b>C.</b> Reconnect unit to cables and run.<br><b>D.</b> If LEDs still do not illuminate, Please contact Tesla™ Customer Service at (302) 324-8910. |
| 8. Unit does not put out 14.25 volts dc power.     | <b>A.</b> Unit is not plugged in. | <b>A.</b> Plug unit into ac power source to maintain 14.25.<br><b>B.</b> Stand alone Vdc is 12 Volts (unplugged).   |
| 9. Unit stand alone voltage is less than 12 volts. | <b>A.</b> Cells discharged.       | <b>A.</b> Plug unit into ac power source.<br><b>B.</b> Recheck capacity after 25 minutes.<br><b>C.</b> Failure to hold above 12 Vdc, Please contact Tesla™ Customer Service at (302) 324-8910.  |
| 10. Unit weakens after first start.                | <b>A.</b> Weak cells.             | <b>A.</b> Allow between 30 to 60 seconds backcharge between uses.   |

# Section 7 – Performance Data

## 7.1 – Purpose

This section provides performance data for the unit. Continual reference to this information will enable the user to obtain maximum performance, utilization and service life from the unit. Although maximum performance is not always required, regular referral to this section is recommended for the following reasons:

- A.** To generate knowledge of unit's performance margins to enable the operator to make sound judgment when unexpected conditions or alternate operational requirements are encountered.
- B.** To enable the user to readily recognize situations requiring maximum performance.
- C.** To gain experience in accurately estimating the effects of variables for which data is not presented.
- D.** To help the operator determine if a vehicle or an aircraft system malfunction exists by comparing actual performance with expected performance.



### NOTE

The information provided in this section is primarily intended for operational planning and is most useful when planning operations under unfamiliar conditions or environmental extremes. The data may also be used to establish local operating procedures and to ensure unit's operational life is maximized.

## 7.2 – General

The data presented covers the maximum range of conditions and performance that can reasonably be expected. In each area of performance, the effects of temperature and dc electrical load demand relating to the ground power support requirements are presented. Wherever practical, data is presented conservatively. However, **NO GENERAL CONSERVATISM HAS BEEN APPLIED**. All performance data presented is within the applicable limits of the unit

## 7.3 – Data Basis

The type of data used is indicated at the bottom of each performance chart under **DATA BASIS**. The applicable report and date of the data are also given. The data provided generally are based on one of three categories:

- A.** Derived From Actual Controlled Testing: Controlled test data obtained on a similar unit type.
- B.** Calculated Data: Data based on tests, but not on a similar unit type placed under a controlled test.
- C.** Estimated Data: Data based on estimates using rules of physics, mathematics, and electrical engineering principles and concepts, but not verified by tests.

## 7.4 – Specific Conditions

The data presented are accurate only for specific conditions listed under the title of each chart or graph. Variables for which data are not presented, but which may affect that phase of performance, are discussed in associated text. Where data is available or reasonable estimates can be made the amount that each variable affect performance will be given.

## 7.5 – General Conditions

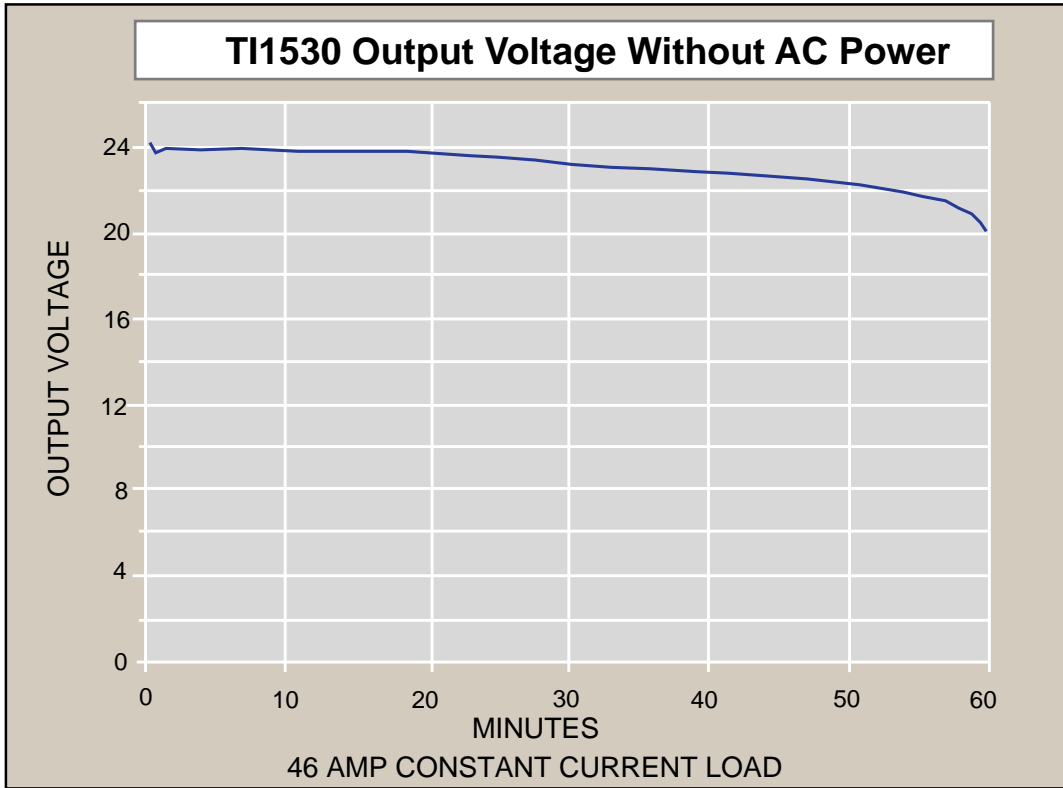
In addition to the specific conditions, the following general conditions are applicable to the performance data.

- A.** Variation in Aircraft: Power demand differences between individual aircraft of the same make and model are known to exist due to variations in dc electrical system efficiency. These differences, however, are considered insignificant and are not individually accounted for.
- B.** Ground Support and Aircraft Instrument Variations: The data shown in the performance charts do not account for instrument tolerance differences or inaccuracies.

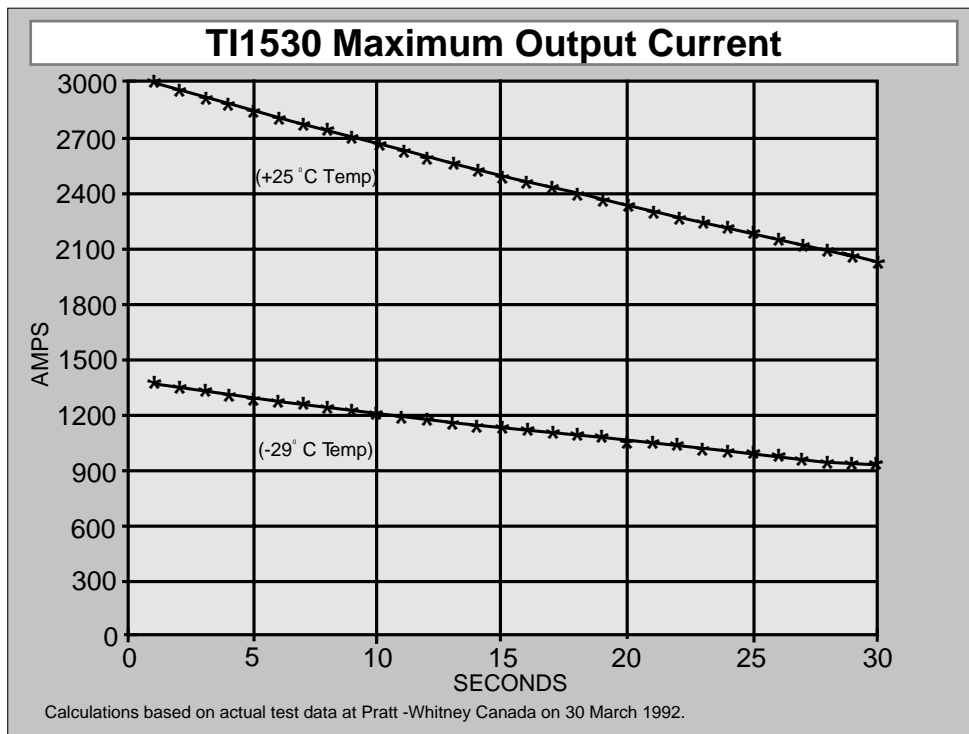
## 7.6 – Temperature Conversion Chart

| °C    | °F    | °C    | °F    | °C   | °F    | °C   | °F    |
|-------|-------|-------|-------|------|-------|------|-------|
| -60.0 | -76.0 | -27.0 | -16.6 | 6.0  | 42.8  | 39.0 | 102.2 |
| -59.0 | -74.2 | -26.0 | -14.8 | 7.0  | 44.6  | 40.0 | 104.0 |
| -58.0 | -72.4 | -25.0 | -13.0 | 8.0  | 46.4  | 41.0 | 105.8 |
| -57.0 | -70.6 | -24.0 | -11.2 | 9.0  | 48.2  | 42.0 | 107.6 |
| -56.0 | -68.8 | -23.0 | -9.4  | 10.0 | 50.0  | 43.0 | 109.4 |
| -55.0 | -67.0 | -22.0 | -7.6  | 11.0 | 51.8  | 44.0 | 111.2 |
| -54.0 | -65.2 | -21.0 | -5.8  | 12.0 | 53.6  | 45.0 | 113.0 |
| -53.0 | -63.4 | -20.0 | -4.0  | 13.0 | 55.4  | 46.0 | 114.8 |
| -52.0 | -61.6 | -19.0 | -2.2  | 14.0 | 57.2  | 47.0 | 116.6 |
| -51.0 | -59.8 | -18.0 | -0.4  | 15.0 | 59.0  | 48.0 | 118.4 |
| -50.0 | -58.0 | -17.0 | 1.4   | 16.0 | 60.8  | 49.0 | 120.2 |
| -49.0 | -56.2 | -16.0 | 3.2   | 17.0 | 62.6  | 50.0 | 122.0 |
| -48.0 | -54.4 | -15.0 | 5.0   | 18.0 | 64.4  | 51.0 | 123.8 |
| -47.0 | -52.6 | -14.0 | 6.8   | 19.0 | 66.2  | 52.0 | 125.6 |
| -46.0 | -50.8 | -13.0 | 8.6   | 20.0 | 68.0  | 53.0 | 127.4 |
| -45.0 | -49.0 | -12.0 | 10.4  | 21.0 | 69.8  | 54.0 | 129.2 |
| -44.0 | -47.2 | -11.0 | 12.2  | 22.0 | 71.6  | 55.0 | 131.0 |
| -43.0 | -45.4 | -10.0 | 14.0  | 23.0 | 73.4  | 56.0 | 132.8 |
| -42.0 | -43.6 | -9.0  | 15.8  | 24.0 | 75.2  | 57.0 | 134.6 |
| -41.0 | -41.8 | -8.0  | 17.6  | 25.0 | 77.0  | 58.0 | 136.4 |
| -40.0 | -40.0 | -7.0  | 19.4  | 26.0 | 78.8  | 59.0 | 138.2 |
| -39.0 | -38.2 | -6.0  | 21.2  | 27.0 | 80.6  | 60.0 | 140.0 |
| -38.0 | -36.4 | -5.0  | 23.0  | 28.0 | 82.4  | 61.0 | 141.8 |
| -37.0 | -34.6 | -4.0  | 24.8  | 29.0 | 84.2  | 62.0 | 143.6 |
| -36.0 | -32.8 | -3.0  | 26.6  | 30.0 | 86.0  | 63.0 | 145.4 |
| -35.0 | -31.0 | -2.0  | 28.4  | 31.0 | 87.8  | 64.0 | 147.2 |
| -34.0 | -29.2 | -1.0  | 30.2  | 32.0 | 89.6  | 65.0 | 149.0 |
| -33.0 | -27.4 | 0.0   | 32.0  | 33.0 | 91.4  | 66.0 | 150.8 |
| -32.0 | -25.6 | 1.0   | 33.8  | 34.0 | 93.2  | 67.0 | 152.6 |
| -31.0 | -23.8 | 2.0   | 35.6  | 35.0 | 95.0  | 68.0 | 154.4 |
| -30.0 | -22.0 | 3.0   | 37.4  | 36.0 | 96.8  | 69.0 | 156.2 |
| -29.0 | -20.2 | 4.0   | 39.2  | 37.0 | 98.6  | 70.0 | 158.0 |
| -28.0 | -18.4 | 5.0   | 41.0  | 38.0 | 100.4 | 71.0 | 159.8 |

7.7 – Output Voltage



7.8 – Maximum Output Current



## Section 8 – Optional Accessories

### 8.1 – Tesla™ Shipping Case

The optional Shipping Case is the safest way to transport the TI1530 GPU-12. This custom case weighs 23 lbs and comes equipped with side handles and locking latches.

#### **TI7000-024**

NSN: 8145-01-445-3666

Length: 24" (609.60 mm)  
Width: 8.50" (215.90 mm)  
Height: 19.50" (495.30 mm)  
Weight: 23 Lbs (10.5 kg)



### 8.2 – GPU Protective Covers

Protects unit from moisture, sand and other damaging elements. Custom fit for the TI1530 GPU-12.

#### **TI7000-046**



### 8.3 – Tesla™ AC Line Cords

These power cables come in several lengths or can be custom-ordered to fit your needs. Tesla™ specializes in outfitting cables with a variety of connectors and junction boxes. Contact Tesla™ Customer Service to find out more about our selection of cables.

#### **Regular Line Cords**

For units with a fuse and old-style receptacle.

- TI25000-001 North American Line Cord
- TI25000-002 Italian Line Cord
- TI25000-003 Continental European Line Cord
- TI25000-004 Old British Line Cord
- TI25000-005 England / UK Line Cord
- TI25000-006 Swiss Line Cord
- TI25000-011 Australian Line Cord
- TI25000-200 Israel Line Cord
- TI25000-300 Denmark Line Cord

#### **Line Cords**

For units with a circuit breaker and new-style receptacle.

- TI25000-211 North American Line Cord
- TI25000-212 Italian Line Cord
- TI25000-213 Continental European Line Cord
- TI25000-214 Old British Line Cord
- TI25000-215 England / UK Line Cord
- TI25000-216 Swiss Line Cord
- TI25000-201 Australian Line Cord
- TI25000-203 Israel Line Cord
- TI25000-304 Denmark Line Cord
- TI25000-032 North American Commercial Line Cord

\*To be used for TI3000 Commercial Unit only.



NEMA 515P



Italian



Continental European



Old British



England/UK



Swiss



Australian



Israel



Denmark



NEMA 520P



### 8.4 – Cobra™ DC Replacement Contacts and Tools

Cobra™ DC Plugs are designed to provide reliable high-power connections up to 3000 amps – even in the harshest conditions. Each plug is constructed from a rugged combination of advanced composite materials and corrosion-resistant alloys to maximize durability and connectivity. To extend the life of the Cobra™ Connector included with your unit, replacement contacts, posts, noses and tools can be ordered through the Tesla™ Customer Service.

TI2005-238

Cobra™ Aviation Plug



TI2005-078

Cobra™ NATO Connector  
NSN: 6130-01-523-1270 (CL IX)



TI2005-251

DC Aviation Plug  
Positive/Negative  
Contact



TI2005-654

DC 400Hz Aviation Plug  
Positive/Negative  
Contact



TI2004-444

NATO Replacement Post  
For newer NATO plugs with new style post, indicated by the black tip. Replacement plug uses standard 3/4" deep well socket for installation.



TI2005-250

DC Aviation Plug  
3-slotted Connector



TI2005-239

Aviation Insertion/  
Extraction Tool



TI2005-121

NATO Negative Contact  
NSN: 5999-01-525-0582 (CL IX)



TI2005-117

NATO Positive Post  
NSN: 5935-01-523-8914 (CL IX)



TI2004-341

Replacement Nose for  
Aviation Plug



TI2004-340

Replacement Nose for  
400Hz Aviation Plug



TI2005-126

NATO Negative Contact  
Insertion/Extraction Tool  
NSN: 5120-01-523-8761 (CL II)



TI27000-082

NATO Positive Contact  
Insertion/Extraction Tool  
NSN: 5120-01-527-7729 (CL II)



### 8.5 – Transport Dolly

The Tesla™ TI7000-184 is a custom aluminum dolly designed especially to transport Tesla's™ TI1000 GPU. The TI7000-184 is the safest and easiest way to support and transport the TI1000 models out in the field and through hangars and flight lines. Tesla™ stands behind the Transport Dolly with a team of customer service professionals and a 2-year warranty.

TI7000-184 Transport Dolly Dimensions:

16.87" L x 14.5" W x 49.25" H

428.50 mm x 368.30 mm x 1250.95 mm

Weight:

18.5 lbs (8.39 kg)



## APPENDIX A

## OPTIONAL LINE CORDS FOR WORLDWIDE OPERATIONS

| <u>COUNTRY</u>               | <u>VOLTS</u> | <u>HZ</u> | <u>TESLA™ PART #</u>                       |
|------------------------------|--------------|-----------|--|
| Afghanistan                  | 220          | 50        | TI25000-004 Old British Line Cord          |
| Algeria                      | 220          | 50        | TI25000-004 Old British Line Cord          |
| American Samoa               | 240          | 60        | TI25000-011 Australian Line Cord           |
| Angola                       | 220          | 50        | TI25000-003 Continental European Line Cord |
| Anguilla (U.K.)              | 240          | 50        | TI25000-005 United Kingdom Line Cord       |
| Antigua                      | 230          | 60        | TI25000-005 United Kingdom Line Cord       |
| Argentina                    | 220          | 50        | TI25000-011 Australian Line Cord           |
| Aruba                        | 115          | 60        | TI25000-001 North American Line Cord       |
| Australia                    | 240          | 50        | TI25000-011 Australian Line Cord           |
| Austria                      | 220          | 50        | TI25000-003 Continental European Line Cord |
| Azores (Portugal)            | 220          | 50        | TI25000-004 Old British Line Cord          |
| Bahamas                      | 120          | 60        | TI25000-001 North American Line Cord       |
| Bahrain                      | 220          | 50        | TI25000-005 United Kingdom Line Cord       |
| Bangladesh                   | 220          | 50        | TI25000-004 Old British Line Cord          |
| Barbados                     | 115          | 50        | TI25000-001 North American Line Cord       |
| Belgium                      | 220          | 50        | TI25000-003 Continental European Line Cord |
| Belize (Br. Hond.)           | 110          | 60        | TI25000-001 North American Line Cord       |
| Benin                        | 220          | 50        | TI25000-004 Old British Line Cord          |
| Bermuda                      | 120          | 60        | TI25000-005 United Kingdom Line Cord       |
| Bolivia                      | 220          | 50        | TI25000-003 Continental European Line Cord |
| Botswana                     | 220          | 50        | TI25000-005 United Kingdom Line Cord       |
| Brazil                       | 110          | 60        | TI25000-001 North American Line Cord       |
| Bulgaria                     | 220          | 50        | TI25000-003 Continental European Line Cord |
| Burkina Faso                 | 220          | 50        | TI25000-003 Continental European Line Cord |
| Burma (Now Myanmar)          | 230          | 50        | TI25000-005 United Kingdom Line Cord       |
| Burundi                      | 220          | 50        | TI25000-003 Continental European Line Cord |
| Cambodia                     | 220          | 50        | TI25000-003 Continental European Line Cord |
| Cameroon                     | 230          | 50        | TI25000-003 Continental European Line Cord |
| Canada                       | 120          | 60        | TI25000-001 North American Line Cord       |
| Canary Islands (Spain)       | 220          | 50        | TI25000-003 Continental European Line Cord |
| Cape Verde, Rep. of          | 220          | 50        | TI25000-003 Continental European Line Cord |
| Cayman Islands               | 120          | 60        | TI25000-001 North American Line Cord       |
| Central African Republic     | 220          | 50        | TI25000-003 Continental European Line Cord |
| Chad                         | 220          | 50        | TI25000-003 Continental European Line Cord |
| Channel Islands              | 240          | 50        | TI25000-005 United Kingdom Line Cord       |
| Chile                        | 220          | 50        | TI25000-002 Italian Line Cord              |
| China, Peoples Republic of   | 220          | 50        | TI25000-011 Australian Line Cord           |
| Christmas Island (Australia) | 240          | 50        | TI25000-011 Australian Line Cord           |
| Cocos Islands (Australia)    | 240          | 50        | TI25000-011 Australian Line Cord           |
| Columbia                     | 220          | 60        | TI25000-003 Continental European Line Cord |
| Congo, Republic of           | 220          | 50        | TI25000-003 Continental European Line Cord |
| Cook Island (New Zealand)    | 240          | 50        | TI25000-011 Australian Line Cord           |
| Costa Rica                   | 120          | 60        | TI25000-001 North American Line Cord       |
| Curacao Islands              | 110          | 60        | TI25000-001 North American Line Cord       |
| Cyprus                       | 240          | 50        | TI25000-005 United Kingdom Line Cord       |
| Czech, Republic of           | 220          | 50        | TI25000-003 Continental European Line Cord |
| Denmark                      | 220          | 50        | TI25000-300 Denmark Line Cord              |
| Djibouti, Republic of        | 220          | 50        | TI25000-003 Continental European Line Cord |
| Dominica                     | 230          | 50        | TI25000-005 United Kingdom Line Cord       |
| Dominican Republic           | 110          | 60        | TI25000-001 North American Line Cord       |

## APPENDIX A (Cont.)

## OPTIONAL LINE CORDS FOR WORLDWIDE OPERATIONS

| <u>COUNTRY</u>       | <u>VOLTS</u> | <u>HZ</u> | <u>TESLA™ PART #</u>                           |
|----------------------|--------------|-----------|--|
| Ecuador              | 120          | 60        | TI25000-001 North American Line Cord           |
| Egypt                | 220          | 50        | TI25000-003 Continental European Line Cord     |
| El Salvador          | 115          | 60        | TI25000-001 North American Line Cord           |
| England              | 240          | 50        | TI25000-005 United Kingdom Line Cord           |
| Equatorial Guinea    | 220          | 50        | TI25000-003 Continental European Line Cord     |
| Estonia              | 220          | 50        | TI25000-003 Continental European Line Cord     |
| Ethiopia             | 220          | 50        | TI25000-003 003 Continental European Line Cord |
| Fiji                 | 240          | 50        | TI25000-011 Australian Line Cord               |
| Finland              | 220          | 50        | TI25000-003 Continental European Line Cord     |
| France               | 220          | 50        | TI25000-003 Continental European Line Cord     |
| French Guiana        | 220          | 50        | TI25000-003 Continental European Line Cord     |
| Gabon                | 220          | 50        | TI25000-003 Continental European Line Cord     |
| Gambia               | 220          | 50        | TI25000-005 United Kingdom Line Cord           |
| Georgia              | 220          | 50        | TI25000-003 Continental European Line Cord     |
| Germany              | 220          | 50        | TI25000-003 Continental European Line Cord     |
| Ghana                | 220          | 50        | TI25000-005 United Kingdom Line Cord           |
| Gibraltar            | 240          | 50        | TI25000-005 United Kingdom Line Cord           |
| Greece               | 220          | 50        | TI25000-003 Continental European Line Cord     |
| Greenland (Denmark)  | 220          | 50        | TI25000-300 Denmark Line Cord                  |
| Grenada              | 230          | 50        | TI25000-005 United Kingdom Line Cord           |
| Guadeloupe           | 220          | 50        | TI25000-003 Continental European Line Cord     |
| Guam                 | 110-120      | 60        | TI25000-001 North American Line Cord           |
| Guatemala            | 120          | 60        | TI25000-001 North American Line Cord           |
| Guinea               | 220          | 50        | TI25000-003 Continental European Line Cord     |
| Guinea-Bissau        | 220          | 50        | TI25000-003 Continental European Line Cord     |
| Guyana               | 110          | 50/60     | TI25000-001 North American Line Cord           |
| Haiti                | 110-120      | 50-60     | TI25000-001 North American Line Cord           |
| Honduras             | 110          | 60        | TI25000-001 North American Line Cord           |
| Hong Kong            | 220          | 50        | TI25000-005 United Kingdom Line Cord           |
| Hungary              | 220          | 50        | TI25000-003 Continental European Line Cord     |
| Iceland              | 220          | 50        | TI25000-003 Continental European Line Cord     |
| India                | 220-250      | 50        | TI25000-004 Old British Line Cord              |
| Indonesia            | 220          | 50        | TI25000-003 Continental European Line Cord     |
| Iran                 | 220          | 50        | TI25000-003 Continental European Line Cord     |
| Iraq                 | 220          | 50        | TI25000-005 United Kingdom Line Cord           |
| Ireland, Republic of | 220          | 50        | TI25000-005 United Kingdom Line Cord           |
| Isle of Man          | 240          | 50        | TI25000-005 United Kingdom Line Cord           |
| Israel               | 230          | 50        | TI25000-200 Israel Line Cord                   |
| Italy                | 220          | 50        | TI25000-002 Italian Line Cord                  |
| Ivory Coast          | 220          | 50        | TI25000-003 Continental European Line Cord     |
| Jamaica              | 110          | 50        | TI25000-001 North American Line Cord           |
| Japan                | 110          | 50/60     | TI25000-001 North American Line Cord           |
| Jordan               | 220          | 50        | TI25000-005 United Kingdom Line Cord           |
| Kenya                | 240          | 50        | TI25000-005 United Kingdom Line Cord           |
| Korea, South         | 220          | 60        | TI25000-003 Continental European Line Cord     |
| Kuwait               | 240          | 50        | TI25000-005 United Kingdom Line Cord           |

## APPENDIX A (Cont.)

## OPTIONAL LINE CORDS FOR WORLDWIDE OPERATIONS

| <u>COUNTRY</u>               | <u>VOLTS</u> | <u>HZ</u> | <u>TESLA™ PART #</u>                       |
|------------------------------|--------------|-----------|--|
| Laos                         | 220          | 50        | TI25000-001 North American Line Cord       |
| Latvia                       | 220          | 50        | TI25000-003 Continental European Line Cord |
| Lebanon                      | 220          | 50        | TI25000-003 Continental European Line Cord |
| Lesotho                      | 240          | 50        | TI25000-004 Old British Line Cord          |
| Liberia                      | 120          | 60        | TI25000-005 United Kingdom Line Cord       |
| Liechtenstein                | 220          | 50        | TI25000-006 Switzerland Line Cord          |
| Lithuania                    | 220          | 50        | TI25000-003 Continental European Line Cord |
| Luxembourg                   | 220          | 50        | TI25000-003 Continental European Line Cord |
| Libya                        | 230          | 50        | TI25000-002 Italian Line Cord              |
| Macao                        | 220          | 50        | TI25000-004 Old British Line Cord          |
| Madagascar                   | 220          | 50        | TI25000-003 Continental European Line Cord |
| Maderia (Portugal)           | 220          | 50        | TI25000-004 Old British Line Cord          |
| Majorca                      | 220          | 50        | TI25000-003 Continental European Line Cord |
| Malawi                       | 230          | 50        | TI25000-005 United Kingdom Line Cord       |
| Malaysia                     | 240          | 50        | TI25000-005 United Kingdom Line Cord       |
| Maldives                     | 230          | 50        | TI25000-004 Old British Line Cord          |
| Mali, Republic of            | 220          | 50        | TI25000-003 Continental European Line Cord |
| Malta                        | 240          | 50        | TI25000-005 United Kingdom Line Cord       |
| Martinique                   | 220          | 50        | TI25000-003 Continental European Line Cord |
| Mauritania                   | 220          | 50        | TI25000-003 Continental European Line Cord |
| Mauritius                    | 230          | 50        | TI25000-005 United Kingdom Line Cord       |
| Mexico                       | 127          | 60        | TI25000-001 North American Line Cord       |
| Monaco                       | 220          | 50        | TI25000-003 Continental European Line Cord |
| Mongolia                     | 220          | 50        | TI25000-003 Continental European Line Cord |
| Montseurrat                  | 230          | 60        | TI25000-005 United Kingdom Line Cord       |
| Morocco                      | 220          | 50        | TI25000-003 Continental European Line Cord |
| Mozambique                   | 220          | 50        | TI25000-003 Continental European Line Cord |
| Namibia (W.S. Africa)        | 220-250      | 50        | TI25000-004 Old British Line Cord          |
| Nepal                        | 220          | 50        | TI25000-004 Old British Line Cord          |
| Neth. Antilles               | 220          | 50/60     | TI25000-003 Continental European Line Cord |
| Netherlands                  | 220          | 50        | TI25000-003 Continental European Line Cord |
| New Caledonia                | 220          | 50        | TI25000-003 Continental European Line Cord |
| New Zealand                  | 230          | 50        | TI25000-011 Australian Line Cord           |
| Nicaragua                    | 120          | 60        | TI25000-001 North American Line Cord       |
| Niger                        | 220          | 50        | TI25000-003 Continental European Line Cord |
| Nigeria                      | 230          | 50        | TI25000-005 United Kingdom Line Cord       |
| Norfolk Islands (Australia)  | 240          | 50        | TI25000-011 Australian Line Cord           |
| North Ireland                | 220          | 50        | TI25000-005 United Kingdom Line Cord       |
| North Mariana Islands (U.S.) | 115          | 60        | TI25000-001 North American Line Cord       |
| Norway                       | 220          | 50        | TI25000-003 Continental European Line Cord |
| Okinawa                      | 100-120      | 60        | TI25000-001 North American Line Cord       |
| Oman                         | 240          | 50        | TI25000-005 United Kingdom Line Cord       |
| Pakistan                     | 230          | 50        | TI25000-004 Old British Line Cord          |
| Panama                       | 110          | 60        | TI25000-001 North American Line Cord       |
| Papua New Guinea             | 240          | 50        | TI25000-011 Australian Line Cord           |
| Paraguay                     | 220          | 50        | TI25000-003 Continental European Line Cord |
| Peru                         | 110          | 50/60     | TI25000-001 North American Line Cord       |
| Philippines                  | 115          | 60        | TI25000-001 North American Line Cord       |
| Piccairn Islands (U.K.)      | 240          | 50        | TI25000-004 Old British Line Cord          |
| Poland                       | 220          | 50        | TI25000-003 Continental European Line Cord |
| Portugal                     | 220          | 50        | TI25000-003 Continental European Line Cord |
| Puerto Rico                  | 120          | 60        | TI25000-001 North American Line Cord       |

## APPENDIX A (Cont.)

## OPTIONAL LINE CORDS FOR WORLDWIDE OPERATIONS

| <u>COUNTRY</u>                 | <u>VOLTS</u> | <u>HZ</u> | <u>TESLA™ PART #</u>                       |
|--------------------------------|--------------|-----------|--|
| Romania                        | 220          | 50        | TI25000-003 Continental European Line Cord |
| Russia                         | 220          | 50        | TI25000-003 Continental European Line Cord |
| Rwanda                         | 220          | 50        | TI25000-003 Continental European Line Cord |
| Saudi Arabia                   | 220          | 50/60     | TI25000-003 Continental European Line Cord |
| Scotland                       | 220          | 50        | TI25000-005 United Kingdom Line Cord       |
| Senegal                        | 220          | 50        | TI25000-003 Continental European Line Cord |
| Seychelles                     | 240          | 50        | TI25000-005 United Kingdom Line Cord       |
| Sierra Leone                   | 230          | 50        | TI25000-005 United Kingdom Line Cord       |
| Singapore                      | 230          | 50        | TI25000-005 United Kingdom Line Cord       |
| Slovakia                       | 220          | 50        | TI25000-003 Continental European Line Cord |
| Somalia                        | 220          | 50        | TI25000-003 Continental European Line Cord |
| South Africa                   | 220-250      | 50        | TI25000-004 Old British Line Cord          |
| Spain                          | 220          | 50        | TI25000-003 Continental European Line Cord |
| Sri Lanka                      | 230          | 50        | TI25000-004 Old British Line Cord          |
| St. Pierre & Miquelon (France) | 115          | 60        | TI25000-001 North American Line Cord       |
| St. Kitts & Nevis              | 230          | 60        | TI25000-005 United Kingdom Line Cord       |
| St. Lucia                      | 240          | 50        | TI25000-005 United Kingdom Line Cord       |
| St. Vincent                    | 230          | 50        | TI25000-005 United Kingdom Line Cord       |
| Sudan                          | 240          | 50        | TI25000-005 United Kingdom Line Cord       |
| Surinam                        | 115          | 60        | TI25000-003 Continental European Line Cord |
| Svalbard (Norway)              | 220          | 50        | TI25000-003 Continental European Line Cord |
| Swaziland                      | 230          | 50        | TI25000-004 Old British Line Cord          |
| Sweden                         | 220          | 50        | TI25000-003 Continental European Line Cord |
| Switzerland                    | 220          | 50        | TI25000-006 Switzerland Line Cord          |
| Syria                          | 220          | 50        | TI25000-003 Continental European Line Cord |
| Tahiti                         | 220          | 50        | TI25000-003 Continental European Line Cord |
| Taiwan                         | 110          | 60        | TI25000-001 North American Line Cord       |
| Tanzania                       | 230          | 50        | TI25000-005 United Kingdom Line Cord       |
| Thailand                       | 220          | 50        | TI25000-003 Continental European Line Cord |
| Togo                           | 220          | 50        | TI25000-003 Continental European Line Cord |
| Tonga                          | 115          | 60        | TI25000-004 Old British Line Cord          |
| Trinidad & Tobago              | 230          | 60        | TI25000-005 United Kingdom Line Cord       |
| Tunisia                        | 220          | 50        | TI25000-003 Continental European Line Cord |
| Turkey                         | 220          | 50        | TI25000-003 Continental European Line Cord |
| Uganda                         | 220          | 50        | TI25000-004 Old British Line Cord          |
| United Arab Emir.              | 220          | 50        | TI25000-005 United Kingdom Line Cord       |
| United Kingdom & Ireland       | 240          | 50        | TI25000-005 United Kingdom Line Cord       |
| United States                  | 120          | 60        | TI25000-001 North American Line Cord       |
| Uruguay                        | 220          | 50        | TI25000-011 Australian Line Cord           |
| Venezuela                      | 120          | 60        | TI25000-001 North American Line Cord       |
| Vietnam                        | 220          | 50        | TI25000-003 Continental European Line Cord |
| Virgin Islands                 | 120          | 60        | TI25000-001 North American Line Cord       |
| Wales                          | 220          | 50        | TI25000-005 United Kingdom Line Cord       |
| Western Samoa                  | 230          | 50        | TI25000-005 United Kingdom Line Cord       |
| Yemen                          | 220          | 50        | TI25000-005 United Kingdom Line Cord       |
| Yugoslavia                     | 220          | 50        | TI25000-003 Continental European Line Cord |
| Zaire, Republic of             | 220          | 50        | TI25000-003 Continental European Line Cord |
| Zambia                         | 220          | 50        | TI25000-005 United Kingdom Line Cord       |
| Zimbabwe                       | 220          | 50        | TI25000-005 United Kingdom Line Cord       |

APPENDIX A (Cont.)

UNIVERSAL LINE CORD KIT FOR WORLDWIDE OPERATIONS

NOTE: TESLA™ UNIVERSAL AC LINE CORD KIT, P/N: **TI25000-U00**, IS FOR UNITS ORIGINALLY BUILT WITH THE UNIVERSAL AC LINE CORD OPTION ONLY.  
THE AC ADAPTER OPTION IS TESLA™ P/N **TI16000-19** AND MUST BE ORDERED WITH THE ORIGINAL PROCUREMENT OF UNIT(S). UNIT(S) MAY BE RETURNED TO TESLA™ INDUSTRIES, FOR A NOMINAL COST, AND MODIFIED TO ALLOW OPERATION WITH THE UNIVERSAL AC LINE CORD KIT.

TESLA™ UNIVERSAL AC LINE CORD KIT, P/N: **TI25000-U00**, IS COMPRISED OF THE FOLLOWING FIVE PART NUMBERS:

|             |                          |
|-------------|--------------------------|
| TI25000-111 | NORTH AMERICAN LINE CORD |
| TI25000-113 | EUROPEAN 10A/250V        |
| TI25000-114 | OLD BRITISH LINE CORD    |
| TI25000-115 | ENGLAND 10A/250V         |
| TI7000-131  | LINE CORD POUCH          |

# Repair Request Form

Please complete the information below to ensure prompt and accurate service. Include this form with the unit you are returning. Thank you.

Date of return: \_\_\_\_\_

Company name & \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Billing address: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Contact person: \_\_\_\_\_

Phone #: \_\_\_\_\_ Fax #: \_\_\_\_\_

Email: \_\_\_\_\_

Purchase Order #: \_\_\_\_\_

Model #: \_\_\_\_\_ Serial #: \_\_\_\_\_

Model #: \_\_\_\_\_ Serial #: \_\_\_\_\_

Shipping method to Tesla™: \_\_\_\_\_

Description of shipping package: \_\_\_\_\_

Description of problem: \_\_\_\_\_

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

**Return to Tesla™ Industries, Inc.**

101 Centerpoint Boulevard, New Castle, DE 19720 Attention: Repair Department



**WE GET THE MILITARY STARTED!**

**Tesla™ Industries, Inc.**

101 Centerpoint Blvd.  
New Castle, DE 19720 USA  
Tel: 302-324-8910  
Fax: 302-324-8912

9475 Double R Blvd., Suite 2  
Reno, NV 89521  
Tel: 775-622-8801  
Fax: 775-622-8810

[www.teslaind.com](http://www.teslaind.com)





Power Anytime, Anywhere

## TI1530 GPU-12



### Features

- Perfect for testing and troubleshooting (avionics, TMDE, electronics, and hydraulics)
- Ideal for hangars, FOBs, motor pools, and deployments
- System back-charges from the started vehicles' engine in minutes
- Operates with a circuit breaker, therefore eliminating the need to replace blown fuses
- Safe, easy, maintenance-free operation
- 5 to 7 year service life with 2 year warranty (3 years optional)

### Safe and Easy Operation

- One person can maneuver and operate the unit
- Safe for flight, non-hazardous, dry-cell technology
- "Push to Test" feature provides instant state of charge

### Pure Power

- No spikes or surges
- 3000 peak starting amps
- 46 amp hours (1024 watt hours) of rechargeable battery power without ac power
- 66 amp hours (1309 watt hours) with ac power
- Operates and charges from 100-260 Vac power 50/60 Hz
- 20 amps continuous @14.25 Vdc (when plugged into ac power)

Tesla™ Industries, Inc.

www.teslaind.com

Email: tesla1@teslaind.com

**Headquarters:** (302) 324-8910

101 Centerpoint Blvd. New Castle, DE 19720 USA

**Western Regional Office:** (775) 622-8801

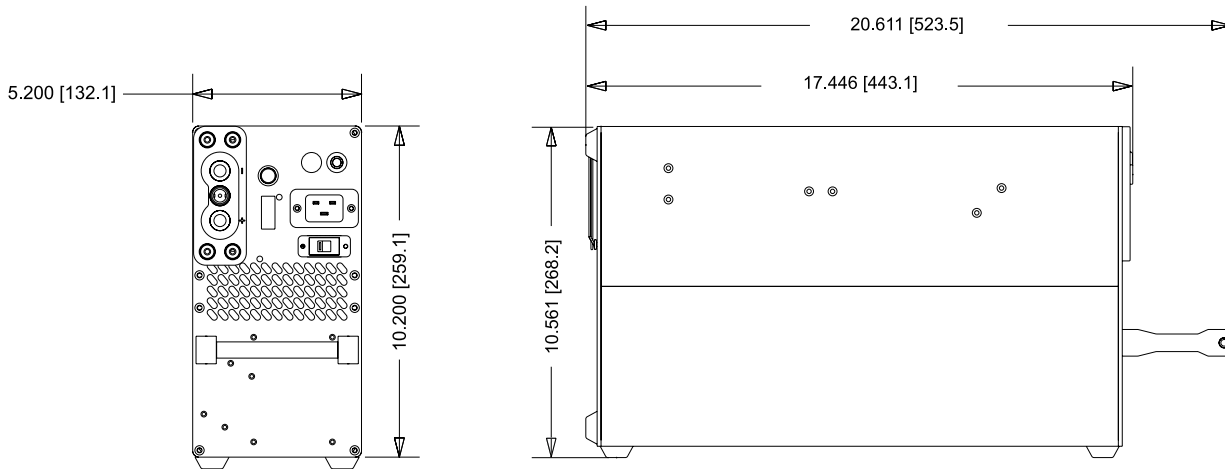
9475 Double R Blvd. Suite 2, Reno, NV 89521 USA



The POWER  
Of  
RED™



# Technical Specifications, Configurations and Options



\* All dimensions are in inches [millimeters]

## Technical Specifications:

|                                    |   |
|------------------------------------|---|
| DC Output                          | 66 amp hours (1309 watts) with ac power<br>46 amp hours (1024 watts) of rechargeable power without ac power<br>20 amps continuous @ 14.25 Vdc (plugged into ac power) |
| Peak Starting Amps                 | 3000 A  |
| AC Input                           | Operates and charges from Single Phase 100-260 Vac, 50/60Hz<br>5.5 amps @ 120 Vac 60 Hz<br>2.75 amps @ 240 Vac 60 Hz  |
| Recharging Rate                    | 143 minutes (from full discharge) @ 25 °C   |
| Vibration                          | Exceeds MIL-STD-810F  |
| Storage Temperature                | -65 °C to 105 °C (-85 °F to 221 °F)   |
| Operating Temperature w/o AC Power | -40 °C to 60 °C (-40 °F to 140 °F)  |
| Operating Temperature w/ AC Power  | -40 °C to 55 °C (-40 °F to 131 °F)  |
| Dimensions                         | 20.61" L x 5.2" W x 10.56" H<br>523.49 mm x 132.08 mm x 268.25 mm   |
| Weight                             | 57 lbs (28.85 kg)   |
| Warranty                           | 2 years (3 years optional)  |

## Includes:



T12007-503  
DC Cable Assembly with Alligator  
Clips



T125000-211  
A North American AC  
Line Cord

## Optional Accessories:



T17000-024  
Tesla Shipping Case  
NSN: 6140-01-467-5710



T17000-046  
Tesla Protective Cover



T17000-184  
Tesla  
Transporting  
Dolly