## SAE 5-35 Altitude Data System

# The Standard For Altitude Reporting



Certified To 35 Thousand Feet.

100' Resolution Grey Code For Transponder

Dual RS232 Output with 10' Resolution

Exclusive Altitude In-flight Monitoring

1.1" High For Mounting Versatility

TSO'd

Backed By SANDIA aerospace's 3 Year Warranty



## SAE 5-35 Altitude Data System

#### PERFORMANCE YOU CAN COUNT ON

The SAE5-35 provides performance usually reserved for the largest corporate and airline aircraft. It is accurate to within 50 feet throughout its entire operating range, and the RS232 outputs have a resolution of 10 feet. When you install an SAE5-35, you can count on your transponder reporting the proper altitude every flight.

## **DESIGNED IN QUALITY**

When SANDIA aerospace engineers set out to design the SAE5-35, they began with a temperature compensated pressure transducer. This technology virtually eliminates warm up time and significantly increases the accuracy over the full altitude and temperature range. Next, they added transient and reverse voltage protection to ensure a long trouble free life. They even included two connectors, so upgrading from ordinary encoders is a snap. One look at the construction of the SAE5-35 and the quality that is built into every unit becomes apparent. In fact, we're so sure of the quality, we back every SAE5-35 with a three-year hassle free warranty.

## MEETING TOMORROW'S NEEDS TODAY

The days when only a transponder required altitude information are in the past. Today, GPS and Terrain Awareness Systems also require accurate altitude information. The SAE5-35 supplies all these requirements...in a single unit. Not only does the SAE5-35 provide Grey code to the transponder but also two independent RS232 outputs to feed GPS and Terrain Awareness Systems. And with only one unit, you save the cost and space of adding a serial data adapter while enhancing system reliability.

#### TAKE AIM AT YOUR ALTITUDE

The SAE5-35 has given sight to the blind encoder with SANDIA aerospace's exclusive Altitude Inflight Monitoring (AIM). AIM keeps a constant eye on your selected altitude and lets you know if you begin to stray. When you arrive at your desired cruise altitude, simply push the "SET" button on the AIM annunciator. Your current altitude is stored in memory and continually monitored by the SAE5-35. If you deviate more than 100 feet from your selected altitude, the AIM annunciator will display "ALT". Deviate 200 feet or more and the "ALT" annunciator will flash twice per second, letting you know that you need to climb or descend.

## **Technical Specifications**

Mechanical Specifications:

(1.57")

Width 4.87" (5.11")

Depth: 4.74" (4.80")Weight: 0.7 lbs (.86 lbs)

Values in parentheses are with

mounting tray.

Height: 1.06"

AIM Output

80mA Maximum Lamp Current: Maximum Off Voltage 50V

**Electrical Specifications:** 

35,000 Altitude:

11 - 33 Vdc Power Input:

Current: .9 amps (with heater on) Outputs:

One Grey Code Two RS232

Resolution: Grey Code 100'

RS232 10'

Accuracy: 50' or better throughout range

TSO: C88a

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**SAE5-35** 

# Altitude Data System Installation Manual

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## **Record of Revisions**

Revision	Date	Description	Approval
-1	000908	Initial Release	J. Fiala
-2	030722	ECN 3379	J. Fiala
-3	20040716	ECN 3429	J. Fiala
-4	20080831	ECN 3633	LHORRISON

## **Table Of Contents**

	visions	
Table of Cor	ntents	2
List of Illust	rations	2
Section 1 - C	General Description	3
	oduction	
	Product Description	
	nical Characteristics	
	Physical Characteristics	
1.2.2	Operational Characteristics	3
	Gillham Grey Code Output	
1.2.4	AIM Outputs	4
1.2.5	Discrete Inputs	4
	RS-232 Outputs	
	.2.6.1 Standard Mode	
	.2.6.2 Extended Mode	
1.2.7	Certification	5
	tal Qualification Form	
	nstallation Considerations	
	oduction	
	nting Considerations	
	ing	
	nstallation Procedures	
	eral	
	pment Required	
	Equipment Supplied	
	Equipment Not Supplied	
	AIM Annuciator	
	nting Tray Installation	
	c Port Connection	
	trical Installation	
	pration	
	Equipment Required	
	Calibration Procedures	
	Placarding	
3.7 Con	tinued Airworthiness	. 16
	<b>List Of Illustrations</b>	
Figure 3-1	SAE5-35 Outline Dimensions (with tray)	9
Figure 3-2	J4/J5 Connector Wiring	
Figure 3-3	J4/J5 Connector Hood Assembly	
Figure 3-4	J4 Pinout	. 12
Figure 3-5	J5 Pinout	. 12
Figure 3-6	Interconnect To Popular Transponders	. 13
Figure 3-7	Interconnect to Garmin & UPSAT GPS and MX20	
Figure 3-8	SAE5-35 Adjustment	. 16
Figure 3-9	Gillham Grey Code Chart	-19

## **Section 1 General Description**

## 1.1 INTRODUCTION

This manual describes the installation of the SANDIA aerospace SAE5-35 Altitude Data System. It is intended for use by FAA certified repair stations to install the SAE5-35 Altitude Data System and includes both the mechanical and electrical installation information for the SAE5-35. Calibration and checkout procedures are included. The installer should insure that all functions are operating according to their intended purpose in their particular installation.

## 1.1.1 Product Description

The SAE5-35 is a solid state -1000 to 35,000 foot altitude data system that converts pressure altitude into a digital output as set forth in the *International Standard for SSR Pressure Altitude Transmission*. The data output of the SAE5-35 is referenced to 29.92 inch HG (1013 Millibars). The SAE5-35 has been designed to provide altitude data to GPS and Terrain Awareness Systems in addition to Mode C Transponders. The SAE5-35 outputs Gillham Grey Code to the transponder and two independent RS232 digital outputs that can be used by GPS or other systems requiring this format. Additionally, the SAE5-35 includes SANDIA aerospace's exclusive Altitude In-flight Monitoring (AIM) feature. With the addition of an optional panel mounted switch and annunciator the AIM mode will monitor and advise the pilot if the aircraft deviates from a selected altitude.

## 1.2 TECHNICAL CHARACTERISTICS

## 1.2.1 Physical Characteristics

Width: 4.87" (5.11" with mounting tray)
Height: 1.06" (1.57" with mounting tray)
Depth: 4.74" (4.80" with mounting tray)
Weight: 0.7 lbs. (.86 lbs. with mounting tray)

## 1.2.2 Operational Characteristics

Operating Temp.  $-20^{\circ}$  C to  $+55^{\circ}$  C Altitude: 35,000 feet Voltage: 11 - 32 Vdc

Current 1.0 amps maximum with heater on

<100 mA quiescent

Accuracy: +/- 50 feet Typical Resolution: Grey Code 100'

RS232 10'

Burst Pressure 90 in Hg

Maximum Rate of Altitude Change: 12,000 Feet/Minute



## 1.2.3 Gillham Grey Code Outputs

a. 10 Bits available: D4, A4, A2, A1, B4, B2, B1, C4, C2, C1

b. Bit On Impedance: Less than  $5\ \text{ohms}$ 

c. Bit Off Leakage: Less than 10uA

d. Maximum Current per bit: 20 mA

e. Minimum working current: 10 uA

f. Maximum voltage per bit: 50V

g. Minimum working voltage: 5V

h. Bit update rate: Less than 250 mS

i. Minimum strobe switching bandwidth: Greater than 10kHz

## 1.2.4 AIM Outputs

Maximum Lamp Current: 80 mA Maximum off Voltage: 50V

## 1.2.5 Discrete Inputs

AIM SET, Strobe and RS232 Mode Select Inputs

Asserted: < 0.4 Vdc Not Asserted: > 1.7 Vdc Pull-up current: 150 uA

## **1.2.6 RS-232 Outputs**

There are two modes of operation for the RS232 outputs. The Data Mode pin, J5 pin 4 selects the data formats.

## 1.2.6.1 Standard Mode

When the Mode pin (J5 pin 4) is open:

a. Baud: 9600b. Data bits: 8c. Stop bit: 1d. Parity: None

e. Output rate: 1 +/- .2 seconds
f. Message length: 11 bytes
g. Altitude resolution: 10 foot

g. Attitude lesolution. To look

h. Works with Garmin and Trimble GPS

## 1.2.6.2 Extended Mode

When the Mode pin (J5 pin 4) is grounded:

a. Baud: 1200b. Data bits: 8c. Stop bit: 1d. Parity: None

e. Output rate: 1 +/- .2 secondsf. Message length: 17 bytesg. Altitude resolution: 10 foot

h. Temperature resolution: 1 degree C

i. For use with UPSAT MX20 and GPS receivers

## 1.2.7 Certification

TSO: C88a

Software: DO-178B Level C

Environmental: DO-160D(C1)CAA[(SM)(UF)]XXXXXXZBBBBTBXXXX



## **Environmental Qualification Form for the SAE5-35 Altitude Data System**

**NOMENCLATURE**: <u>SAE5-35</u>, <u>Altitude Data System</u> **TYPE/MODEL/PART NO**: <u>SAE5 – 35 / 305154-00</u>

TSO NUMBER: C88a

## MANUFACTURER'S SPECIFICATION AN/OR OTHER APPLICABLE SPECIFICATION:

SAE5-35 INSTALLATION MANUAL P/N 305186-00

QUALIFICATION TEST PLAN, SAE5-35 ALTITUDE ENCODER. P/N AENC0051

MANUFACTURER: SANDIA AEROSPACE

ADDRESS: 5445 EDITH BLVD. NE, SUITE I ALBUQUERQUE, NM 87107

## REVISION & CHANGE NUMBER OF DO-160: REV D, DATED JULY 27 1997

**DATE OF TEST:** July 2000

CONDITIONS	SECTION	DESCRIPTION OF TESTS CONDUCTED
Temperature and Altitude Low Temperature High Temperature In-Flight Loss of Cooling Altitude Decompression Overpressure	4.0 4.5.1 4.5.2 & 4.5.3 4.5.4 4.6.1 4.6.2 4.6.3	Equipment Tested to Category C1 Tested to-20°C Operating Low Temp Tested to +55°C Operating High Temp Test not Applicable 35,000 feet Test not Applicable Test not Applicable
Temperature Variation	5.0	Tested to Category C
Humidity	6.0	Tested to Category A
Operational Shock and Crash Safety	7.0	Tested to Category A
Vibration	8.0	Tested to Category S, Aircraft Zone 2 using vibration curve M. Tested to Category U, Helicopter Zone 2 using vibration curves F and F1.
Explosion	9.0	Equipment identified as Category X, no test performed
Waterproofness	10.0	Equipment identified as Category X, no test performed
Fluids Susceptibility	11.0	Equipment identified as Category X, no test performed
Sand and Dust	12.0	Equipment identified as Category X, no test performed
Fungus	13.0	Equipment identified as Category X, no test performed
Salt Spray	14.0	Equipment identified as Category X, no test performed
Magnetic Effect	15.0	Equipment is category Z
Power Input	16.0	Tested to Category B
Voltage Spike	17.0	Tested to Category B
Audio Frequency Susceptibility	18.0	Tested to Category B
Induced Signal Susceptibility	19.0	Tested to Category B
Radio Frequency Susceptibility	20.0	Tested to Category T
Radio Frequency Emission	21.0	Tested to Category B
Lighning Induced Transient Susceptibility	22.0	Equipment identified as Category X, no test performed
Lightning Direct Effects	23.0	Equipment identified as Category X, no test performed
Icing	24.0	Equipment identified as Category X, no test performed
Electrostatic Discharge	25.0	Equipment identified as Category X, no test performed

## **Section 2 Installation Considerations**

## 2.1 INTRODUCTION

The SAE5-35 Altitude Data System simplifies installations that include GPS, Terrain Awareness Systems and other avionics that require RS232 altitude input information. The SAE5-35 provides standard Gillham Grey Code output on its 15 pin connector. Grey code is required for interface to Mode C ATCRBS and Mode S transponders. Two independent RS232 outputs are provided on the nine pin connector. The SAE5-35 also incorporates SANDIA aerospace's exclusive Altitude In-flight Monitoring (AIM) feature that advises pilots if they deviate from their selected altitude by more than one hundred feet. The AIM feature can be installed by purchasing SANDIA aerospace's optional annunciator/switch assembly, P/N 305217-00. Or the installer can supply his own switch and annunciator assembly(s). The main 15 pin connector follows the standard encoder interconnect used by many manufacturers. By following this convention, upgrading to the SAE5-35 is made easier. If another manufacturers encoder is being replaced, it is important to check the wiring information before plugging the existing connector into the SAE5-35. Both the Grey Code output and each of the RS232 outputs have separate drivers. This ensures that a load on one line does not load the other. Additionally, the RS232 output is available even if the enable line on the Grey Code has not been enabled by the transponder.

The SAE5-35 does not require warm up unless the outside temperature is below 20 degrees C. When warm up time is required, the internal heater is capable of warming the SAE5-35 from -20 degrees C to operating temperature in less than two minutes.

## 2.2 MOUNTING CONSIDERATIONS

The SAE5-35 can be mounted in any axis and either inside or outside the pressure vessel. Mounting should allow for as short a pressure line as possible from the encoder to the altimeter. Be sure to allow an ample service loop on the cable to allow for calibration of the SAE5-35

CAUTION: DO NOT mount the SAE5-35 in the direct airstream or near either the hot or cold air ducts.

## 2.3 COOLING

The SAE5-35 does not require external cooling.



## **Section 3 Installation Procedures**

## 3.1 GENERAL

The SAE5-35 is supplied with a mounting tray and solder type mating connectors. It is important that proper solder techniques be observed in attaching wires to the mating connectors. Failure to do so could result in a failure in the connection and cause intermittent or non operation of the SAE5-35.

## 3.2 EQUIPMENT REQUIRED

## 3.2.1 Supplied

SAE5-35	System	705154-00
Includes:	SAE5-35 Encoder	305154-00
	SAE5-35 Installation Manual	305186-00
	SAE5-35 Installation Kit - Electrical	305216-00
	15 Pin Mating Connector	305215
	15 Pin Connector Hood	305208
	9 Pin Mating Connector	305214
	9 Pin Connector Hood	305207
	SAE5-35 Installation Kit - Mechanical	305216-10
	Mounting Tray	305145
	Knurled Holdown Nut	305189

## 3.2.2 Required but not supplied

Number 6-32 mounting screws Static port fitting

## 3.2.3 Optional Equipment

AIM Annunciator, Installer supplied or Sandia Part Number 307217-00

## 3.3 MOUNTING TRAY INSTALLATION

The mounting tray is mounted to the airframe using either three or four number 6-32 screws. The mounting hole pattern for the SAE5-35 mounting tray contains five holes. For new installations, it is recommended that the four corner holes be used to mount the SAE5-35 tray. The fifth hole has been added to facilitate upgrades from other manufactures encoders. Refer to the SAE5-35 tray dimensions in Figure 3-1 to determine if the hole pattern of the recommendation for the SAE5-35 mounting tray.

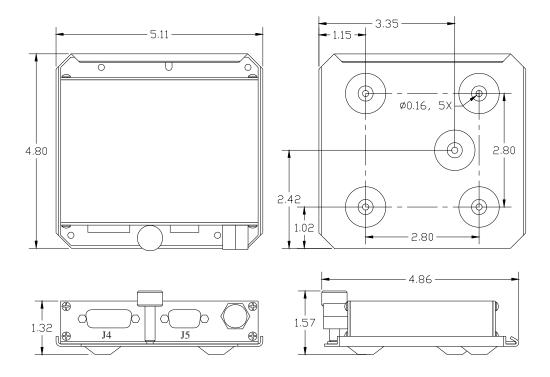


Figure 3-1 SAE5-35 Outline Dimensions (with tray)

## 3.4 STATIC PORT CONNECTION

A standard 1/8 - 27 NPT brass fitting is provided on the front plate of the encoder for attaching to the aircraft static air system. An adapter may be used to convert this to match the aircraft static plumbing. When attaching the mating fitting, make sure that it is secure and free from leaks that can induce errors in the static system. In installations where an existing encoder is being replaced, the existing tubing and fittings should be examined for any damage or deterioration and replaced if necessary. To reduce the likelihood of the brass fitting rotating while installing the static lines, a "D" shaped hole is used to mount the brass fitting into the front panel. Upon completion of installation of the SAE5-35, a Case Leak test is to be performed per FAR Part 43 Appendix E

NOTE: Since significant force can be applied to the encoder during static fitting installation, dual wrench techniques are always recommended to avoid damage to the encoder.

## 3.5 ELECTRICAL INSTALLATION

The SAE5-35 is designed to operate from 11-32Vdc without any special wiring considerations. Power can be supplied from the transponder's switched A+ output, the transponder circuit breaker or from the aircraft buss. If supplied from the aircraft buss, the line must be protected with a 2 amp fuse



or circuit breaker. SAE document AS8003 *Minimum Performance Standard for Automatic Pressure Altitude Reporting Code Generating Equipment* states that "a means shall be incorporated in the equipment to indicate the loss of electrical power or the effect thereof, unless the electrical power to operate the code generating equipment is supplied by an ATC Transponder which also supplies an indication of this power loss." This is typically accomplished by using the switched A+ output from the transponder or by connecting the SAE5-35 power input to the transponder circuit breaker. Alternatively, the two power pins, 8 and 14, are internally connected in the SAE5-35. Only one of these connections is necessary to supply power to the unit. The unused connection can be used to drive a panel-mounted indicator if desired.

All transponder functions including the Grey code output are on the 15 pin connector J4. The RS232 digital outputs for GPS and other avionics requiring this format as well as the AIM function are on the 9 pin connector J5. The Grey code output on the transponder is disabled whenever Mode C on the transponder is not selected.

Note: The RS232 serial data output is always present whenever there is power to the SAE5-35 and the warm up time is completed, even when the Strobe/Enable line is not grounded.

Note: If power is supplied from the transponder, the RS232 and AIM functions will be inoperative when the transponder is turned off or removed from the aircraft.

Grounding the Strobe/Enable line on J4 pin 6 will enable the transponder Grey code data. There are three methods used to do this.

- 1. Permanently grounding this line.
- 2. The transponder provides a switched ground enable signal.
- 3. The transponder provides a strobe-ground enable signal.

The SAE5-35 is compatible with all three systems, refer to the appropriate transponder installation manual for detail. Interconnect information for the most popular transponders can be found in Figure 3-6. For other makes of transponders, refer to the manufacturers installation manual.

Note: If the transponder being interfaced has a strobe output, the AIM function will not operate properly and should not be connected.

While several manufacturers use RS232 digital altitude data, their formats and baud rates may vary. The SAE5-35 can accommodate most data formats by either grounding or leaving pin 4 on J5 open. If pin 4 is left open, the output baud rate is 9600. If pin 4 is grounded, the output baud rate is 1200. The RS232 interconnect information can be found in Figure 3-7.

Interconnect information for the most popular transponders can be found in Figures 3-6. The RS232 interconnect information can be found in Figure 3-7.

The SAE5-35 uses Sub-D solder cup connectors with screw lock assemblies. Proper wire attachment and assembly of the screw locks and connector hood are shown in Figure 3-2 and 3-3. It is recommended that each wire and solder cup be covered with a piece of shrink tubing or other insulator.

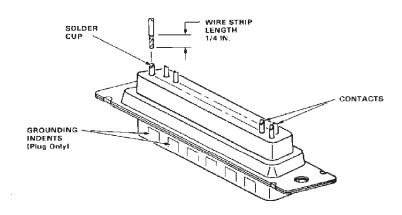


Figure 3-2 J4/J5 Connector Wiring

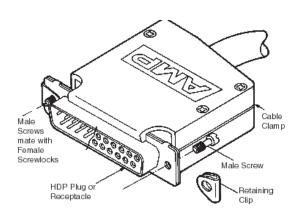


Figure 3-3 J4/J5 Connector Hood Assembly



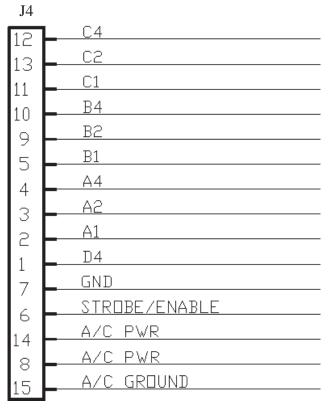


Figure 3-4 J4 Pinout

## J4 Notes:

- 1. J4 is 15 Pin receptacle
- 2. Pin 6 may be strobed or permanently grounded. Pin 6 must be grounded for AIM function to be operational.
- 3. Power and ground wires (pins 8, 14 & 15) are 20 AWG. All other wires are 22AWG unless otherwise noted.
- 4. Pin 8 and 14 are internally connected in the SAE5-35. Only one line is necessary to supply power to the unit. The unused power pin may be used as a power loss indicator if desired.
- 5. The Garmin 430/530 must be set to Icarus RS232 format.

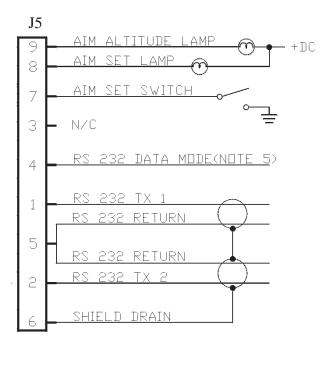


Figure 3-5 J5 Pinout

## J5 Notes:

- 1. J5 is 9 Pin receptacle
- 2. Maximum lamp current 80mA
- 3. All wires are 22AWG unless otherwise noted.
- 4. AIM switch is a momentary contact
- 5. Ground pin 4 for 1200 baud Leave pin 4 open for 9600 baud (see Paragraph 1.2.6.1 & 1.2.6.2 for details).
- 6. If the AIM function uses annunciator lamps provided by the installer, they should be appropriately labeled. The lamp connected to pin 9 should be labeled 'ALT' and the lamp connected to pin 8 should be labeled 'SET'.

Wilcox 1014A	C	k	၁	W	Т	Aircraft Ground	Aircraft Ground	Note 1	Т	D	Ь	Z	f	Note 1	Aircraft Ground
UPSAT SL70	35	13	31	12	33	Aircraft Ground	Aircraft Ground	Note 1	14	32	16	15	34	Note 1	Aircraft Ground
Narco ATS, AT6/A	No Connection	2	4	8	6	12	Aircraft Ground	13 or per Note 1	10	11	1	5	3	Note 1	Aircraft Ground
Narco AT50/A, AT150	No Connection	L	9	8	12	5	Aircraft Ground	18 or per Note 1	10	6	14	13	11	Note 1	Aircraft Ground
Honeywell KXP	Λ	Ð	Н	J	K	Aircraft Ground	Aircraft Ground	Note 1	Т	M	Р	S	R	Note 1	Aircraft Ground
Honeywell KT76A/78A	No Connection	M	K	J	П	Aircraft Ground	Aircraft Ground	Note 1	С	В	D	Н	Г	Note 1	Aircraft Ground
Honeywell KT70/71 (Connector JKT701)	8	M	K	ſ	Э	Aircraft Ground	Aircraft Ground	Note 1	C	В	D	Н	Т	Note 1	Aircraft Ground
Garmin GTX330, GTX33 (J3301)	111	2	4	5	7	Aircraft Ground	Aircraft Ground	Note 1	6	10	8	9	3	Note 1	Aircraft Ground
Garmin GTX32X Series	18	3	5	9	6	Aircraft Ground	Aircraft Ground	Note 1	11	12	10	7	4	Note 1	Aircraft Ground
Cessna RT359T, RT459A, RT859A	10	14	13	15	19	111	Aircraft Ground	9 or per Note 1	17	16	21	20	18	Note 1	Aircraft Ground
Bendix TR641A/B	Z	A	В	С	D	Aircraft Ground	Aircraft Ground	Note 1	E	F	Н	K	J	Note 1	Aircraft Ground
Bendix TPR2060	No Connection	4	9	8	6	Aircraft Ground	Aircraft Ground	Note 1	10	11	3	7	5	Note 1	Aircraft Ground
Function	D4	A1	A2	A4	B1	Strobe/Enable	Ground	Aircraft Power	B2	B4	C1	C4	C2	Aircraft Power	Aircraft Ground
SAE5-35 J4	1	2	3	4	S	9	7	<b>«</b>	6	10	11	12	13	14	15

Figure 3-6 Interconnect for popular transponders

# Notes:

1. The two power pins, 8 and 14, are internally connected in the SAE5-35. Only one of these connections is necessary to supply power to the unit. The unused connection can be used to drive a panel-mounted indicator if desired.



SAE5-35 J5	Function	Garmin 430 P4001	Garmin 530 P5001	UPSAT GX60/65 37 Pin Connector	UPSAT MX20 P2
1	RS232 TX1	57	57	4 or 21	21
2	RS232 TX2	Note 1	Note 1	Note 1	Note 1
3	N/C	No Connection	No Connection	No Connection	No Connection
4	RS232 Mode Select	No Connection	No Connection	Aircraft Ground	Aircraft Ground
5	RS232 Return	77 or 78	77 or 78	25	3
6	RS232 Shield	Open Note 3	Open Note 3	Open Note 3	Open Note 3
7	AIM 'SET' Switch	Note 4	Note 4	Note 4	Note 4
8	AIM 'SET' Lamp	Note 4	Note 4	Note 4	Note 4
9	AIM 'ALT' Lamp	Note 4	Note 4	Note 4	Note 4

Figure 3-7
J5 interconnect With Garmin and UPSAT Systems

## Notes:

- 1. The SAE5-35 has two independent RS232 outputs. RS232 TX2 can be connected to a second sysytem in the same manner as RS232 TX1
- 2. The RS232 wires are 22 AWG twisted pair.
- 3. Shield grounds are ground at the SAE5-35 and open at the unit being interfaced.
- 4. See Figure 3-5 for AIM function interconnect wiring.

## 3.6 CALIBRATION

The SAE5-35 is calibrated at the factory to a pressure datum traceable to the National Bureau of Standards. However, when the encoder is installed in the aircraft it must be recalibrated to correspondence to the primary flight altimeter, refer to FAR 91.217 and FAR 91.413 for details. This calibration ensures that the altitude code generated from the SAE5-35 is within 125 feet of the altitude displayed to the pilot.

## 3.6.1 Equipment Required

- 1. A calibrated pitot-static test set capable of pumping the system from –1000 feet up the maximum test altitude.
- 2. A calibrated transponder ramp tester capable of displaying the encoder altitude information.

## 3.6.2 Calibration Procedures

Note: The Primary Flight Altimeter must be calibrated per part 43 section E. Verify compliance with AC-43.13 as applicable.

- Connect the pitot-static test set to the aircraft static system. The SAE5-35 must be
  connected to the aircraft static line near the flight altimeter and the two altitude adjustments buttons must be accessible. Apply power to the altitude encoder and the ATC
  transponder and allow the encoder to stabilize. Set primary flight altimeter to 29.92
  inches of mercury.
- 2. Apply vacuum from the pitot-static test set to obtain an altimeter reading of 34,800 feet (or 100 feet below the maximum test altitude specified in Part 43, appendix F.)
- 3. Slowly increase altitude and note the flight altimeter at the encoder transition point. If the transition point is not 34,850 +/- 30 feet (or between -80 feet and -20 feet below the maximum test altitude), press the increase button (behind slot A) or decrease button (behind slot B) until the encoder transition point is within tolerance.
- 4. Increase altitude to obtain an altimeter reading of 35,000 feet (or 100 feet above the maximum altitude specified in Part 43, appendix F.)
- 5. Slowly decrease altitude and read the flight altimeter at the encoder transition point. Verify the transition point is 34,950 +/- 30 feet (or between 20 feet and 80 feet above the maximum test altitude.) If necessary, press the increase button (behind slot A) or decrease button (behind slot B) until the encoder transition point is within tolerance.
- 6. Apply pressure from the pitot-static test set to obtain an altimeter reading of -800feet
- 7. Slowly decrease altitude and read the flight altimeter at the encoder –800 foot to –900-transition point. If the transition point is higher than -880 feet, hold the increase altitude button (behind slot A) while pressing and releasing the decrease altitude button (behind slot B) until the transition point is –850 +/- 30feet. If the transition point is lower than -820 feet, hold the decrease altitude button (behind slot B) while pressing and releasing the increase altitude button (behind slot A) until the transition point is –850 +/- 30feet.
- 8. Apply pressure from the pitot-static test set to obtain an altimeter reading of -1000feet
- 9. Slowly increase altitude and read the flight altimeter at the encoder –1000 foot to –900-transition point. If the transition point is higher than -920 feet, hold the increase altitude button (behind slot A) while pressing and releasing the decrease altitude button (behind slot B) until the transition point is –950 +/- 30 feet. If the transition point is lower than -



- 980 feet, hold the decrease altitude button (behind slot B) while pressing and releasing the increase altitude button (behind slot A) until the transition point is -950 + -30 feet.
- 10. Repeat steps 2 through 10 until the transition points and the flight altimeter are within tolerance for both low and high altitudes. Verify several test points throughout the range to assure correspondence between the SAE5-35 and the flight altimeter.

## OOPS!

The SAE5-35 can be reset to factory settings by appling power to the unit while simultaneously pressing both adjustments A & B

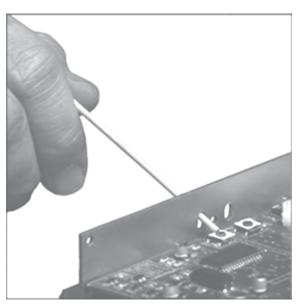


Figure 3-8 SAE5-35 Adjustment

## 3.6.3 Placarding

We recommend that the altimeter used for flight reference and the SAE5-35 be placarded with the following information:

Replacement or re-calibration of the altimeter used for flight reference requires re-calibration of SAE5-35 Altitude Encoder.

Altitude encoded to feet.

## 3.7 CONTINUED AIRWORTHINESS

The SAE5-35 requires calibration every 24 months per FAR 91.411. All other maintenance of the SAE5-35 is on condition only.

Altitude	D4	A1	A2	A4	B1	B2	В4	C1	C2	C4	Altitude	D4	A1	A2	A4	В1	B2	В4	C1	C2	C4
-1000	0	0	0	0	0	0	0	0	1	0	4800	0	0	0	1	0	1	0	0	0	1
-900	0	0	0	0	0	0	0	1	1	0	4900	0	0	0	1	0	1	0	0	1	1
-800	0	0	0	0	0	0	0	1	0	0	5000	0	0	0	1	0	1	0	0	1	0
-700	0	0	0	0	0	0	1	1	0	0	5100	0	0	0	1	0	1	0	1	1	0
-600 -500	0	0	0	0	0	0	1 1	1	1 1	0	5200 5300	0	0	0	1	0	1	0 1	1 1	0	0
-400	0	0	0	0	0	0	1	0	1	1	5400	0	0	0	1 1	0	1 1	1	1	1	0 0
-300	0	0	0	0	0	0	1	0	0	1	5500	0	0	0	1	0	1	1	0	1	0
-200	0	0	0	0	0	1	1	0	0	1	5600	0	0	0	1	0	1	1	0	1	1
-100	0	0	0	0	0	1	1	0	1	1	5700	0	0	0	1	0	1	1	0	0	1
0	0	0	0	0	0	1	1	0	1	0	5800	0	0	0	1	0	0	1	0	0	1
100	0	0	0	0	0	1	1	1	1	0	5900	0	0	0	1	0	0	1	0	1	1
200	0	0	0	0	0	1	1	1	0	0	6000	0	0	0	1	0	0	1	0	1	0
300	0	0	0	0	0	1	0	1	0	0	6100	0	0	0	1	0	0	1	1	1	0
400 500	0	0	0	0	0	1 1	0	1 0	1 1	0	6200 6300	0	0	0	1 1	0	0	1 0	1 1	0	0 0
600	0	0	0	0	0	1	0	0	1	1	6400	0	0	0	1	0	0	0	1	1	0
700	0	0	0	0	0	1	0	0	0	1	6500	0	0	0	1	0	0	0	0	1	0
800	0	0	0	0	1	1	0	0	0	1	6600	0	0	0	1	0	0	0	0	1	1
900	0	0	0	0	1	1	0	0	1	1	6700	0	0	0	1	0	0	0	0	0	1
1000	0	0	0	0	1	1	0	0	1	0	6800	0	0	1	1	0	0	0	0	0	1
1100	0	0	0	0	1	1	0	1	1	0	6900	0	0	1	1	0	0	0	0	1	1
1200	0	0	0	0	1	1	0	1	0	0	7000	0	0	1	1	0	0	0	0	1	0
1300	0	0	0	0	1	1	1	1	0	0	7100	0	0	1	1	0	0	0	1	1	0
1400 1500	0	0	0	0	1 1	1 1	1 1	1 0	1 1	0	7200 7300	0	0	1 1	1 1	0	0	0 1	1 1	0	0 0
1600	0	0	0	0	1	1	1	0	1	1	7400	0	0	1	1	0	0	1	1	1	0
1700	0	0	0	0	1	1	1	0	0	1	7500	0	0	1	1	0	0	1	0	1	0
1800	0	0	0	0	1	0	1	0	0	1	7600	0	0	1	1	0	0	1	0	1	1
1900	0	0	0	0	1	0	1	0	1	1	7700	0	0	1	1	0	0	1	0	0	1
2000	0	0	0	0	1	0	1	0	1	0	7800	0	0	1	1	0	1	1	0	0	1
2100	0	0	0	0	1	0	1	1	1	0	7900	0	0	1	1	0	1	1	0	1	1
2200	0	0	0	0	1	0	1	1	0	0	8000	0	0	1	1	0	1	1	0	1	0
2300	0	0	0	0	1	0	0	1	0	0	8100	0	0	1	1	0	1	1	1	1	0
2400 2500	0	0	0	0	1 1	0	0	1 0	1 1	0	8200 8300	0	0	1 1	1 1	0	1 1	1 0	1 1	0	0
2600	0	0	0	0	1	0	0	0	1	1	8400	0	0	1	1	0	1	0	1	1	0
2700	0	0	0	0	1	0	0	0	0	1	8500	0	0	1	1	0	1	0	0	1	0
2800	0	0	0	1	1	0	0	0	0	1	8600	0	0	1	1	0	1	0	0	1	1
2900	0	0	0	1	1	0	0	0	1	1	8700	0	0	1	1	0	1	0	0	0	1
3000	0	0	0	1	1	0	0	0	1	0	8800	0	0	1	1	1	1	0	0	0	1
3100	0	0	0	1	1	0	0	1	1	0	8900	0	0	1	1	1	1	0	0	1	1
3200	0	0	0	1	1	0	0	1	0	0	9000	0	0	1	1	1	1	0	0	1	0
3300 3400	0	0	0	1 1	1 1	0	1 1	1 1	0 1	0	9100 9200	0	0	1 1	1 1	1 1	1 1	0	1 1	1 0	0
3500	0	0	0	1	1	0	1	0	1	0	9300	0	0	1	1	1	1	1	1	0	0
3600	0	0	0	1	1	0	1	0	1	1	9400	0	0	1	1	1	1	1	1	1	0
3700	0	0	0	1	1	0	1	0	0	1	9500	0	0	1	1	1	1	1	0	1	0
3800	0	0	0	1	1	1	1	0	0	1	9600	0	0	1	1	1	1	1	0	1	1
3900	0	0	0	1	1	1	1	0	1	1	9700	0	0	1	1	1	1	1	0	0	1
4000	0	0	0	1	1	1	1	0	1	0	9800	0	0	1	1	1	0	1	0	0	1
4100	0	0	0	1	1	1	1	1	1	0	9900	0	0	1	1	1	0	1	0	1	1
4200	0	0	0	1	1	1	1	1	0	0	10000		0	1	1	1	0	1	0	1	0
4300 4400	0	0	0	1 1	1	1 1	0	1 1	0 1	0	10100 10200		0	1 1	1 1	1 1	0	1 1	1 1	1 0	0 0
4500	0	0	0	1	1	1	0	0	1	0	10200		0	1	1	1	0	0	1	0	0
4600	0	0	0	1	1	1	0	0	1	1	10400		0	1	1	1	0	0	1	1	0
4700	0	0	0	1	1	1	0	0	0	1	10500		0	1	1	1	0	0	0	1	0

Figure 3-9 Gillham Grey Code Chart



Altitude	D4	A1	A2	A4	B1	B2	B4	C1	C2	C4	Altitude
10600	0	0	1	1	1	0	0	0	1	1	16700
10700	0	0	1	1	1	0	0	0	0	1	16800
10800	0	0	1	0	1	0	0	0	0	1	16900
10900	0	0	1	0	1	0	0	0	1	1	17000
11000	0	0	1	0	1	0	0	0	1	0	17100
11100	0	0	1	0	1	0	0	1	1	0	17200
11200	0	0	1	0	1	0	0	1	0	0	17300
11300	0	0	1	0	1	0	1	1	0	0	17400
11400	0	0	1	0	1	0	1	1	1	0	17500
11500	0	0	1	0	1	0	1	0	1	0	17600
11600	0	0	1	0	1	0	1	0	1	1	17700
11700	0	0	1	0	1	0	1	0	0	1	17800
11800	0	0	1	0	1	1	1	0	0	1	17900
11900	0	0	1	0	1	1	1	0	1	1	18000
12000	0	0	1	0	1	1	1	0	1	0	18100
12100	0	0	1	0	1	1	1	1	1	0	18200
12200	0	0	1	0	1	1	1	1	0	0	18300
12300	0	0	1	0	1	1	0	1	0	0	18400
12400	0	0	1	0	1	1	0	1	1	0	18500
12500	0	0	1 1	0	1 1	1 1	0	0	1 1	0 1	18600
12600	0	0	1	0	1	1		0			18700 18800
12700 12800	0	0	1	0	0	1	0	0	0	1 1	18900
12900	0	0	1	0	0	1	0	0	1	1	19000
13000	0	0	1	0	0	1	0	0	1	0	19100
13100	0	0	1	0	0	1	0	1	1	0	19200
13200	0	0	1	0	0	1	0	1	0	0	19300
13300	0	0	1	0	0	1	1	1	0	0	19400
13400	0	0	1	0	0	1	1	1	1	0	19500
13500	0	0	1	0	0	1	1	0	1	0	19600
13600	0	0	1	0	0	1	1	0	1	1	19700
13700	0	0	1	0	0	1	1	0	0	1	19800
13800	0	0	1	0	0	0	1	0	0	1	19900
13900	0	0	1	0	0	0	1	0	1	1	20000
14000	0	0	1	0	0	0	1	0	1	0	20100
14100	0	0	1	0	0	0	1	1	1	0	20200
14200	0	0	1	0	0	0	1	1	0	0	20300
14300	0	0	1	0	0	0	0	1	0	0	20400
14400	0	0	1	0	0	0	0	1	1	0	20500
14500	0	0	1	0	0	0	0	0	1	0	20600
14600	0	0	1	0	0	0	0	0	1	1	20700
14700	0	0	1	0	0	0	0	0	0	1	20800
14800	0	1	1	0	0	0	0	0	0	1	20900
14900	0	1	1 1	0	0	0	0	0	1 1	1	21000
15000 15100	0	1 1	1	0	0	0	0	0 1	1	0	21100 21200
15200	0	1	1	0	0	0	0	1	0	0	21300
15300	0	1	1	0	0	0	1	1	0	0	21400
15400	0	1	1	0	0	0	1	1	1	0	21500
15500	0	1	1	0	0	0	1	0	1	0	21600
15600	0	1	1	0	0	0	1	0	1	1	21700
15700	0	1	1	0	0	0	1	0	0	1	21800
15800	0	1	1	0	0	1	1	0	0	1	21900
15900	0	1	1	0	0	1	1	0	1	1	22000
16000	0	1	1	0	0	1	1	0	1	0	22100
16100	0	1	1	0	0	1	1	1	1	0	22200
16200	0	1	1	0	0	1	1	1	0	0	22300
16300	0	1	1	0	0	1	0	1	0	0	22400
16400	0	1	1	0	0	1	0	1	1	0	22500
16500	0	1	1	0	0	1	0	0	1	0	22600
16600	0	1	1	0	0	1	0	0	1	1	22700

Altitude	D4	A1	A2	A4	B1	B2	B4	C1	C2	C4
16700	0	1	1	0	0	1	0	0	0	1
16800	0	1	1	0	1	1	0	0	0	1
	0	1	1	0	1	1		0	1	1
16900							0			
17000	0	1	1	0	1	1	0	0	1	0
17100	0	1	1	0	1	1	0	1	1	0
17200	0	1	1	0	1	1	0	1	0	0
17300	0	1	1	0	1	1	1	1	0	0
17400	0	1	1	0	1	1	1	1	1	0
17500	0	1	1	0	1	1	1	0	1	0
17600	0	1	1	0	1	1	1	0	1	1
17700	0	1	1	0	1	1	1	0	0	1
17800	0	1	1	0	1	0	1	0	0	1
17900	0	1	1	0	1	0	1	0	1	1
18000	0	1	1	0	1	0	1	0	1	0
18100	0	1	1	0	1	0	1	1	1	0
18200	0	1	1	0	1	0	1	1	0	0
18300	0	1	1	0	1	0	0	1	0	0
18400	0	1	1	0	1	0	0	1	1	0
18500	0	1	1	0	1	0	0	0	1	0
18600	0	1	1	0	1	0	0	0	1	1
18700	0	1	1	0	1	0	0	0	0	1
18800	0	1	1	1	1	0	0	0	0	1
18900	0	1	1	1	1	0		0	1	1
19000		-					0			
	0	1	1	1	1	0	0	0	1	0
19100	0	1	1	1	1	0	0	1	1	0
19200	0	1	1	1	1	0	0	1	0	0
19300	0	1	1	1	1	0	1	1	0	0
19400	0	1	1	1	1	0	1	1	1	0
19500	0	1	1	1	1	0	1	0	1	0
19600	0	1	1	1	1	0	1	0	1	1
19700	0	1	1	1	1	0	1	0	0	1
19800	0	1	1	1	1	1	1	0	0	1
19900	0	1	1	1	1	1	1	0	1	1
20000	0	1	1	1	1	1	1	0	1	0
20100	0	1	1	1	1	1	1	1	1	0
20200	0	1	1	1	1	1	1	1	0	0
20300	0	1	1	1	1	1	0	1	0	0
20400	0	1	1	1	1	1	0	1	1	0
20500	0	1	1	1	1	1	0	0	1	0
20600	0	1	1	1	1	1	0	0	1	1
20700	0	1	1	1	1	1	0	0	0	1
20800	0	1	1	1	0	1	0	0	0	1
20900	0	1	1	1	0	1	0	0	1	1
21000	0	1	1	1	0	1	0	0	1	0
21100	0	1	1	1	0	1	0	1	1	0
21200	0	1	1	1	0	1	0	1	0	0
21300	0	1	1	1	0	1	1	1	0	0
21400	0	1	1	1	0	1	1	1	1	
		1	1				1		1	0
21500	0			1	0	1		0		0
21600	0	1	1	1	0	1	1	0	1	1
21700	0	1	1	1	0	1	1	0	0	1
21800	0	1	1	1	0	0	1	0	0	1
21900	0	1	1	1	0	0	1	0	1	1
22000	0	1	1	1	0	0	1	0	1	0
22100	0	1	1	1	0	0	1	1	1	0
22200	0	1	1	1	0	0	1	1	0	0
22300	0	1	1	1	0	0	0	1	0	0
22400	0	1	1	1	0	0	0	1	1	0
22500	0	1	1	1	0	0	0	0	1	0
22600	0	1	1	1	0	0	0	0	1	1
22700	0	1	1	1	0	0	0	0	0	1
	-					-	-	-	-	-

Alchart	D.4	۸.4	4.0	۸.4	D4	Б0	Б.4	04	00	0.4	
Altitude	D4	A1	A2	A4	B1	B2	B4	C1	C2	C4	
22800	0	1	0	1	0	0	0	0	0	1	
22900	0	1	0	1	0	0	0	0	1	1	
23000	0	1	0	1	0	0	0	0	1	0	
23100	0	1	0	1	0	0	0	1	1	0	
23200	0	1	0	1	0	0	0	1	0	0	
23300	0	1	0	1	0	0	1	1	0	0	
23400	0	1	0	1	0	0	1	1	1	0	
23500	0	1	0	1	0	0	1	0	1	0	
23600	0	1	0	1	0	0	1	0	1	1	
23700	0	1	0	1	0	0	1	0	0	1	
23800	0	1	0	1	0	1	1	0	0	1	
23900		1	0	1	0	1	1	0	1	1	
	0										
24000	0	1	0	1	0	1	1	0	1	0	
24100	0	1	0	1	0	1	1	1	1	0	
24200	0	1	0	1	0	1	1	1	0	0	
24300	0	1	0	1	0	1	0	1	0	0	
24400	0	1	0	1	0	1	0	1	1	0	
24500	0	1	0	1	0	1	0	0	1	0	
24600	0	1	0	1	0	1	0	0	1	1	
24700	0	1	0	1	0	1	0	0	0	1	
24800	0	1	0	1	1	1	0	0	0	1	
24900	0	1	0	1	1	1	0	0	1	1	
25000	0	1	0	1	1	1	0	0	1	0	
25100	0	1	0	1	1	1	0	1	1	0	
25200	0	1	0	1	1	1	0	1	0	0	
25300	0	1	0	1	1	1	1	1	0	0	
25400		1	0	1	1	1	1	1	1	0	
	0										
25500	0	1	0	1	1	1	1	0	1	0	
25600	0	1	0	1	1	1	1	0	1	1	
25700	0	1	0	1	1	1	1	0	0	1	
25800	0	1	0	1	1	0	1	0	0	1	
25900	0	1	0	1	1	0	1	0	1	1	
26000	0	1	0	1	1	0	1	0	1	0	
26100	0	1	0	1	1	0	1	1	1	0	
26200	0	1	0	1	1	0	1	1	0	0	
26300	0	1	0	1	1	0	0	1	0	0	
26400	0	1	0	1	1	0	0	1	1	0	
26500	0	1	0	1	1	0	0	0	1	0	
26600	0	1	0	1	1	0	0	0	1	1	
26700	0	1	0	1	1	0	0	0	0	1	
26800	0	1	0	0	1	0	0	0	0	1	
26900	0	1	0	0	1	0	0	0	1	1	
27000	0	1	0	0	1	0	0	0	1	0	
27100	0	1	0	0	1	0	0	1	1	0	
27100		1		0	1	0	0	1			
	0		0						0	0	
27300	0	1	0	0	1	0	1	1	0	0	
27400	0	1	0	0	1	0	1	1	1	0	
27500	0	1	0	0	1	0	1	0	1	0	
27600	0	1	0	0	1	0	1	0	1	1	
27700	0	1	0	0	1	0	1	0	0	1	
27800	0	1	0	0	1	1	1	0	0	1	
27900	0	1	0	0	1	1	1	0	1	1	
28000	0	1	0	0	1	1	1	0	1	0	
28100	0	1	0	0	1	1	1	1	1	0	
28200	0	1	0	0	1	1	1	1	0	0	
28300	0	1	0	0	1	1	0	1	0	0	
28400	0	1	0	0	1	1	0	1	1	0	
28500	0	1	0	0	1	1	0	0	1	0	
28600	0	1	0	0	1	1	0	0	1	1	
28700	0	1	0	0	1	1	0	0	0	1	
28800		1	0	0	0	1	0	0	0	1	
∠0000	0	ı	U	U	U	ı	U	U	U	ı	

Altitude	D4	A1	A2	A4	B1	B2	B4	C1	C2	C4
28900	0	1	0	0	0	1	0	0	1	1
29000	0	1	0	0	0	1	0	0	1	0
29100	0	1	0	0	0	1	0	1	1	0
29200	0	1	0	0	0	1	0	1	0	0
29300	0	1	0	0	0	1	1	1	0	0
29400	0	1	0	0	0	1	1	1	1	0
29500	0	1	0	0	0	1	1	0	1	0
29600	0	1	0	0	0	1	1	0	1	1
29700	0	1	0	0	0	1	1	0	0	1
29800	0	1	0	0	0	0	1	0	0	1
29900	0	1	0	0	0	0	1	0	1	1
30000	0	1	0	0	0	0	1	0	1	0
30100	0	1	0	0	0	0	1	1	1	0
30200	0	1	0	0	0	0	1	1	0	0
30300	0	1	0	0	0	0	0	1	0	0
30400	0	1	0	0	0	0	0	1	1	0
30500	0	1	0	0	0	0	0	0	1	0
30600	0	1	0	0	0	0	0	0	1	1
30700	0	1	0	0	0	0	0	0	0	1
30800	1	1	0	0	0	0	0	0	0	1
30900	1	1	0	0	0	0	0	0	1	1
31000	1	1	0	0	0	0	0	0	1	0
31100	1	1	0	0	0	0	0	1	1	0
31200	1	1	0	0	0	0	0	1	0	0
31300	1	1	0	0	0	0	1	1	0	0
31400	1	1	0	0	0	0	1	1	1	0
31500	1	1	0	0	0	0	1	0	1	0
31600	1	1	0	0	0	0	1	0	1	1
31700	1	1	0	0	0	0	1	0	0	1
31800	1	1	0	0	0	1	1	0	0	1
31900	1	1	0	0	0	1	1	0	1	1
32000	1	1	0	0	0	1	1	0	1	0
32100	1	1	0	0	0	1	1	1	1	0
32200	1	1	0	0	0	1	1	1	0	0
32300	1	1	0	0	0	1	0	1	0	0
32400	1	1	0	0	0	1	0	1	1	0
32500	1	1	0	0	0	1	0	0	1	0
32600	1	1	0	0	0	1	0	0	1	1
32700	1	1	0	0	0	1	0	0	0	1
32800	1	1	0	0	1	1	0	0	0	1
32900	1	1	0	0	1	1	0	0	1	1
33000	1	1	0	0	1	1	0	0	1	0
33100	1	1	0	0	1	1	0	1	1	0
33200	1	1	0	0	1	1	0	1	0	0
33300	1	1	0	0	1	1	1	1	0	0
33400	1	1	0	0	1	1	1	1	1	0
33500	1	1	0	0	1	1	1	0	1	0
33600	1	1	0	0	1	1	1	0	1	1
33700	1	1	0	0	1	1	1	0	0	1
33800	1	1	0	0	1	0	1	0	0	1
33900	1	1	0	0	1	0	1	0	1	1
34000	1	1	0	0	1	0	1	0	1	0
34100	1	1	0	0	1	0	1	1	1	0
34200	1	1	0	0	1	0	1	1	0	0
34300	1	1	0	0	1	0	0	1	0	0
34400	1	1	0	0	1	0	0	1	1	0
34500	1	1	0	0	1	0	0	0	1	0
34600	1	1	0	0	1	0	0	0	1	1
34700	1	1	0	0	1	0	0	0	0	1
34800 34900	1 1	1 1	0	1 1	1 1	0	0	0	0 1	1 1
	1	1	0	1	1		0		1	
35000	Т	1	0	.1	1	0	0	0	1	0

