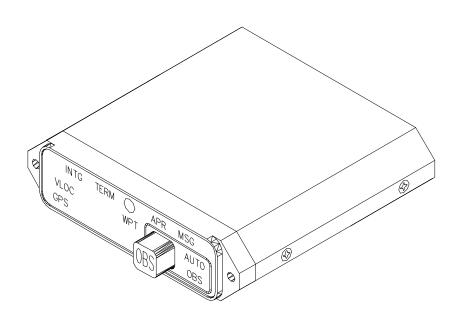


INSTALLATION MANUAL AND OPERATING INSTRUCTIONS

MD41-() Series GPS Annunciation Control Unit for Garmin GTN 650/750

MD41-1470 28vdc Horizontal Mount



Mid-Continent Instruments and Avionics 9400 E. 34th Street N., Wichita, KS 67226 USA Phone 316-630-0101 • Fax 316-630-0723 Manual Number 9014952 REV. A October 28, 2013

MANUAL REVISION AND HISTORY

MANUAL: MD41-1470

ECO	Rev	Date	Approved	Detail
	1	04/09/2002	CS	Added provisions for controlling annunciation externally. This
				includes assignments for pins 6 and 23.
6051	A	10/28/2013	BAW	Updated Technical Specifications to include compatible Garmin
				GTN Systems.

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SECTION 1 GENERAL DESCRIPTION

1.1 INTRODUCTION

The MD41-() is a compact, self-contained GPS Annunciation and Control unit. It meets all requirements for external (remote) mode selection and status annunciation for the Garmin GNS 430/530 VHF Communications and Navigation Management System.

Features include dual 20,000 hour lamps used for all annunciations, internally lighted selection switches and automatic photocell dimming. An external annunciation dimming adjustment is provided for balancing low level light conditions.

1.2 SPECIFICATIONS, TECHNICAL

Mid-Continent Instruments Co., Inc. certifies that the model MD41-() series, Annunciation Control Unit has been tested to and meets or exceeds the functional and environmental requirements of the following FAA Technical Standard Order (TSO):

FAA/TSO-C151a: TERRAIN AWARENESS AND WARNING SYSTEM

We also certify we meet the requirements of Part 21, Subpart 0 of the Code of Federal Regulations.

The MD41-() series, Annunciation Control Unit conforms to all pertinent documented design and internal manufacturing standards. This includes, but is not limited to: component drawings, specifications, testing criteria, inspection requirements, quality processes, manufacturing instructions, and handling procedures. It shall be manufactured in accordance with Mid-Continent Instruments FAA-approved Production Approval Holder-Quality System Manual, Revision M, dated April 14, 2011 or later.

The MD41-10XX series complies with the manufacturers' specifications and has been verified and approved for use with the following systems:

Mid-Continent Instruments and Avionics Model Number(s):	Designed for use with TAWS System:	
MD41-1470	Manufacturer:	Garmin International
	Model:	GTN 650/750

1.2.1 PHYSICAL CHARACTERISTICS

Mounting: Panel

Width: 3.25 Inches

Height: .80 Inches

Depth: 3.20 Inches Weight: 0.50 lbs.

1.2.2 ENVIRONMENTAL CHARACTERISTICS

TSO Compliance: TSO C129

Applicable Documents: RTCA DO-160C, DO-208

Operating Temperature Range: -55°C to +70°C

Humidity: 95% Non-Condensing

Altitude Range: 0 to 55,000 ft. Vibration: Cat. M and N

Operational Shock: Rigid Mounting, 6 G Operational

15 G Crash Safety

1.2.3 SPECIFICATIONS, ELECTRICAL

Design All Solid State MD41-1470 (28VDC) 0.30 Amps

1.2.4 FRONT PANEL CONTROLS AND ANNUNCIATIONS

1.2.4.1 CONTROLS

OBS Momentary action switch, when pressed, will select between

automatic waypoint sequencing (AUTO) mode and OBS

mode.

In OBS mode, this will enable OBS selection input from

a remote HSI/CDI indicator.

1.2.4.2 ANNUNCIATIONS

VLOC NAV or ILS information presented on the HSI or CDI.

GPS GPS information presented on the HSI or CDI.

MSG On indicates message(s) active.

WPT On indicates reaching the arrival waypoint.
AUTO Automatic sequencing of waypoints is active.
OBS On indicates GPS OBS mode of operation.

INTG Illuminates when GPS receiver detects a position error or

is unable to calculate the integrity of the position.

TERM On indicates aircraft is within 30 miles of departure or arrival

airport.

APR On indicates the approach is active.

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1.2.5 INTERFACE

VLOC annunciation Receives ground from GNS 430/530

J1 Pin 2 when in VOR/ILS mode

GPS annunciation Receives ground from GNS 430

J1 Pin 1 when in GPS mode.

OBS (select) Provides a momentary logic low to the J1 Pin 12 GNS 430/530 when OBS is selected.

Selects between AUTO and OBS.

OBS annunciation Requires a logic low to annunciate

J1 Pin 24

1.2.5 INTERFACE (cont.)

INTG annunciation Requires a logic low to annunciate

J1 Pin 20

TERM annunciation Requires a logic low to annunciate

J1 Pin 3

APR annunciation Requires a logic low to annunciate

J1 Pin 9

WPT annunciation Requires a logic low to annunciate

J1 Pin 8

MSG annunciation Requires a logic low to annunciate

J1 Pin 10

Lamp Test Receives ground from remote test switch
J1 Pin 7 to light all annunciations. (optional connection)

1.2.6 EQUIPMENT LIMITATIONS

The MD41-() series control units contain specific dash numbers to be used with various GPS receivers or Navigation Management Systems. The installer must match the correct controller part number with the system being installed.

The conditions and tests required for TSO approval of this article are minimum performance standards. It is the responsibility of those desiring to install this article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standards. The article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the Administrator.

The MD41-1470 is TSO'D and certified for use with the Garmin GNS 430/530 system. Any attempts to install the listed units in an installation other than the GNS 430/530 system is prohibited. **This will void the TSO.**

NOTE: If the MD41-() is disconnected or removed from the aircraft, there will be no effect in the operation of the GNS 430/530 system.

1.2.7 MAJOR COMPONENTS

This system is comprised of one major component, the MD41-1470 GPS Annunciation Control Unit.

SECTION 2 INSTALLATION CONSIDERATIONS

2.1 COOLING

No direct cooling is required. As with any electronic equipment, overall reliability may be increased if the MD41-() is not located near any high heat source or crowded next to other equipment. Means of providing a gentle air flow will be a plus.

2.2 EQUIPMENT LOCATION

The MD41-() must be mounted as close to the pilot's field of view as possible. The preferable location is near the HSI/CDI that will be displaying the GPS/VLOC information. The unit depth, with connector attached, must also be taken into consideration. Note: Unlike previous versions of the MD41 Annunciation Control Units (ACU), the transfer relays are not required as all switching between GPS, VOR and ILS is handled by the GNS 430/530. This has allowed a for a smaller size ACU which now provides more options for panel mounting.

2.3 ROUTING OF CABLES

Care must be taken not to bundle the MD41-() logic and low level signal lines with any high energy sources. Examples of these sources include 400 HZ AC, Comm, DME, HF and transponder transmitter coax. Always use shielded wire when shown on the installation print. Avoid sharp bends in cabling and routing near aircraft control cables.

SECTION 3 INSTALLATION PROCEDURES

3.1 GENERAL INFORMATION

This section contains interconnect diagrams, mounting dimensions and other information pertaining to the installation of the MD41-(). After installation of cabling and before installation of the equipment, ensure that power is applied only to the pins specified in the interconnect diagram.

3.2 UNPACKING AND INSPECTING EQUIPMENT

When unpacking equipment, make a visual inspection for evidence of damage incurred during shipment. The following parts should be included:

- 1. MD41-1470 (28 volt) Horiz. Mount
- 2. J1 Connector Kit (25 pin). MCI PN 7014517
- 3. Installation Manual. MCI PN 9014952

3.3 MOUNTING THE MD41-()

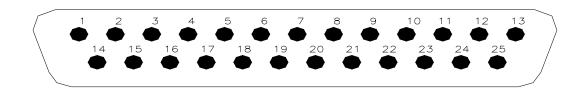
Plan a location in the aircraft for the MD41-() to be mounted as close to the pilot's field of view as possible. The preferable location is near the HSI/CDI that will be displaying the GPS information. Avoid mounting close to heater vents or other high heat sources. Allow a clearance of at least 3 inches from back of unit for plug removal.

The indicator is secured in place behind the panel since it is designed for rear mount only. Make a panel cutout as shown in Figure 3-2. Secure the indicator in place with two $4-40 \times 3/8$ flat head phillips screws.

3.4 INSTALLATION LIMITATIONS

Wire the aircraft harness according to figure 3-3. Use at least 24 AWG wire for all connections. Avoid sharp bends and routing cable near high energy sources. Care must be taken to tie the harness away from aircraft controls and cables. Normal installation techniques should be applied. Also see equipment limitations, section 1.2.6.

J1 CONNECTOR



REAR VIEW OF J1 CONNECTOR

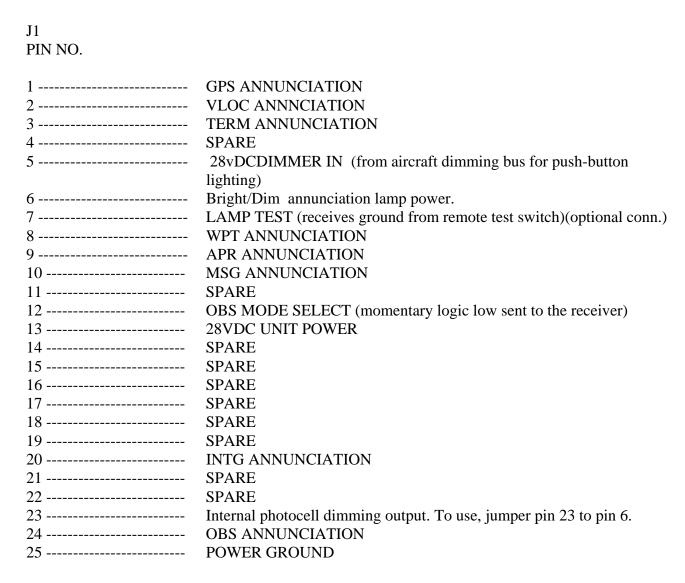
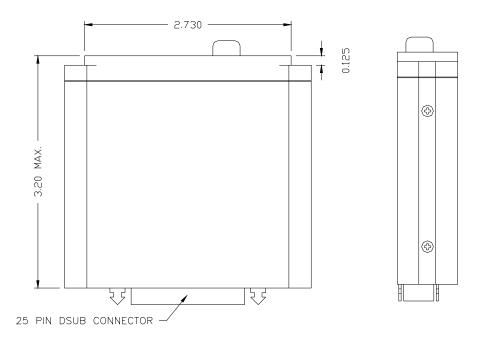
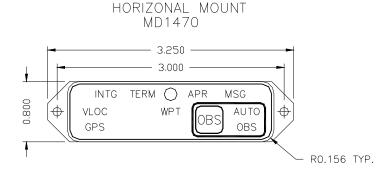


FIGURE 3-1 SCHEMATIC PINOUT, 25 PIN DSUB



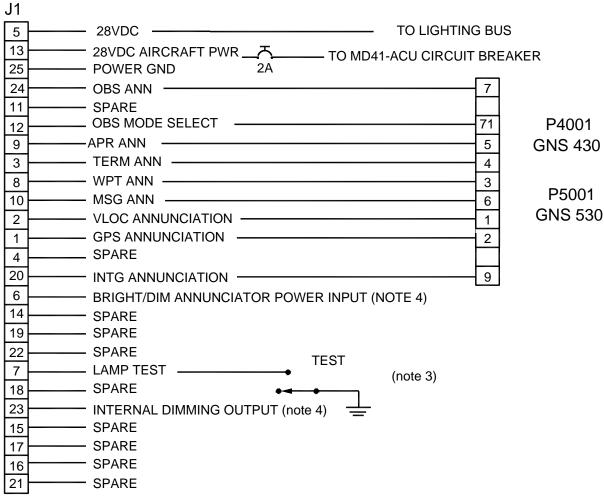


ANNUNCIATOR COLOR CHART:

- 1) VLOC: White
- 2) GPS: Green
- 3) MSG: Amber
- 4) TERM: Green
- 5) APR: Green
- 6) WPT: Amber
- 7) OBS: Green
- 8) AUTO: White
- 9) INTG: Amber

Note 1: Use two 4-40 X 3/8" Flat Head Phillips Screws for Mounting

FIGURE 3-2 OUTLINE DRAWING



NOTES:

- 1) REFER TO GARMIN GNS 430/530 INSTALLATION MANUAL FOR ACTUAL INSTALLATION.
- 2) ALL WIRING SHALL BE 24 AWG UNLESS OTHERWISE NOTED.
- 3) MOMENTARY SWITCH FOR TEST. (optional connection)
- 4) INSTALL JUMPER BETWEEN PIN 6 AND 23 TO USE INTERNAL DIMMING

FIGURE 3-3 WIRING DIAGRAM, MD41-1470 GARMIN GNS 430/530

SECTION 4 POST INSTALLATION CHECKOUT

4.1 PRE INSTALLATION TESTS

With the MD41-() disconnected, turn on the avionics master switch and verify that aircraft power is on pin 13 for. Using an ohm meter, verify pin 25 is aircraft ground.

4.2 OPERATING INSTRUCTIONS

Turn off the avionics master switch and connect the mating connector to the MD41-(). Turn on the avionics master switch and the MD41-() should come on with the following annunciations.

- 1. VLOC or GPS
- 2. AUTO
- 3. MSG may be flashing depending on the status of the GPS receiver.

Press the lamp test button (if installed), all annunciations should light. Continue pressing the lamp test button and cover the photocell window located in the center of the front panel. All annunciations should dim.

Annunciation brightness at the minimum dimming level may be adjusted by rotation of the dimmer control located on the bottom of the MD41-() case. CW rotation lowers the dimming level

Refer to section 5.2.7 of the Garmin GNS 430 or GNS 530 installation manual for testing of external mode select switches and annunciations.

No periodic maintenance or calibration is necessary for continued airworthiness of the MD41-().

ENVIRONMENTAL QUALIFICATION FORM

RTCA / DO160C

NOMENCLATURE: MD41-() GPS ANNUNCIATION CONTROL UNIT

MODEL NO: MD41-() TSO NO: C129

CLASS A1

MANUFACTURER TEST SPECIFICATION: MPS 7015613

MANUFACTURER: Mid-Continent Instruments and Avionics

9400 E. 34th Street N. Wichita, KS 67226 Phone (316) 630-0101

Conditions	Section	Description of Conducted Tests
Temperature and Altitude	4.0	Equipment tested to Categories A1 & F2 except as noted
Low Temperature	4.5.1	
High Temperature	4.5.2 & 4.5.3	
In-Flight Loss of Cooling	4.5.4	Cooling air not required
Altitude	4.6.1	
Decompression	4.6.2	
Overpressure	4.6.3	Not Tested
Temperature Variation	5.0	Equipment tested to Category B
Humidity	6.0	Equipment tested to Category A
Shock	7.0	Equipment tested per DO-160C
Operational	7.2	Par. 7.2.1
Crash Safety	7.3	
Vibration	8.0	Equipment tested without shockmounts to Categories M and N (Table 8-1)
Explosion	9.0	Equipment identified as Category X, no test required
Waterproofness	10.0	Equipment identified as Category X , no test required

Environmental Qualification (cont.)

Conditions	Section	Description of Conducted Tests
Sand and Dust	12.0	Equipment identified as Category X, no test required
Fungus	13.0	Equipment identified as Category X, no test required
Salt Spray	14.0	Equipment identified as Category X, no test required
Magnetic Effect	15.0	Equipment tested to Class Z
Power Input	16.0	Equipment tested to Category B
Voltage Spike	17.0	Equipment tested to Category A
Audio Frequency Susceptibility	18.0	Equipment tested to Category B
Induced Signal Susceptibility	19.0	Equipment tested to Category A
Radio Frequency Susceptibility	20.0	Equipment tested to Category T
Radio Frequency Emissions	21.0	Equipment tested to Category Z
Lightning Induced Transient Susceptibility	22.0	Equipment identified as Category X, no tests required
Lightning Direct Effects	23.0	Equipment identified as Category X, no tests required
Icing	24.0	Equipment identified as Category X, no test required
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