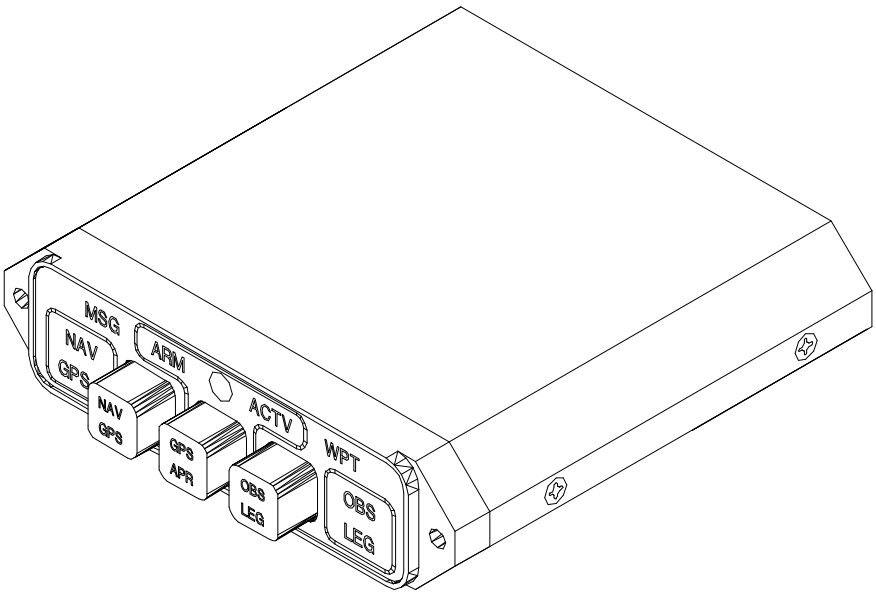
INSTALLATION MANUAL AND OPERATING INSTRUCTIONS

MD41-( ) Series GPS ANNUNCIATION CONTROL UNIT FOR ALLIED SIGNAL KLN 900

MD41-1924	14vdc	Horizontal Mount
MD41-1934	14vdc	Vertical Mount (shown on page 11)
MD41-1928	28vdc	Horizontal Mount
MD41-1938	28vdc	Vertical Mount (shown on page 11)



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Manual Number 8012528
REV. 1 Oct. 18, 1997

MANUAL REVISION AND HISTORY

MANUAL: MD41-1924, -1928, -1934, -1938, -1928(5v), -1938(5v)
REVISION: Oct. 18, 1997 Rev. 1
MANUAL NUMBER: 8012528

This revision level of this manual consist of the following changes:

Added AlliedSignal KI 208A/209A Navigation Indicators to be used with the MD41-1900 series ACU in place of the MD41-244/248 series Relay Units.
Note: The KLN 900 has a 360 deg. resolver adjustment range.

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SECTION 1 GENERAL DESCRIPTION

1.1 INTRODUCTION

The MD41-19XX is a compact, self -contained GPS Annunciation and Control unit. It combines all the necessary functions required to interface the Allied Signal KLN 900 approach-certified GPS receiver with the MD41-244/248 remote mounted relay transfer system. In addition, the MD41-19XX contains several GPS status annunciations used to indicate modes selected by the front panel switches and various inputs from the GPS receiver.

A special ILS override feature has been incorporated to cause the MD41-( ) to automatically switch to the NAV mode when the NAV (VOR) receiver is tuned to an ILS frequency. Other features include dual 20,000 hour lamps used for all annunciations, internally lighted selection switches and automatic photocell dimming. A external annunciation dimming adjustment is provided for balancing low level light conditions.

The MD41-1900 series annunciation control unit must be installed with the companion MD41-244/248 series Relay Unit or the AlliedSignal KI 208A/209A course deviation indicator to be approved as a complete TSO'd system.

1.2 SPECIFICATIONS, TECHNICAL

1.2.1 PHYSICAL CHARACTERISTICS

Mounting:	Panel
Width:	3.25 Inches
Height:	0.80 Inches
Depth:	3.22 Inches
Weight:	0.50 lbs.

1.2.2 ENVIRONMENTAL CHARACTERISTICS

TSO Compliance:	TSO C129
Applicable Documents:	RTCA DO-160C, DO-208
Operating Temperature Range:	-55°C to +70°C
Humidity:	95% Non-Condensing
Altitude Range:	0 to 55,000 ft.
Vibration:	Cat. M and N
Operational Shock:	Rigid Mounting, 6 G Operational 15 G Crash Safety

1.2.3 SPECIFICATIONS, ELECTRICAL

Design	All Solid State
MD41-1924/1934 (14VDC)	0.40 Amps
MD41-1928/1938 (28VDC)	0.30 Amps
MD41-1928(5V)/1938(5V) (28DC)	0.30 Amps

1.2.4 FRONT PANEL CONTROLS AND ANNUNCIATIONS

1.2.4.1 CONTROLS

NAV/GPS	Alternate action switch, when pressed, will select NAV (VOR) GPS presentation on HSI/CDI.
GPS/APR	Momentary switch, when pressed, will arm GPS Approach Mode.
OBS/LEG	Momentary switch, when pressed, will select between OBS and LEG modes.

1.2.4.2 ANNUNCIATIONS

NAV	NAV (VOR) information presented on the HSI or CDI.
GPS	GPS information presented on the HSI or CDI.
ARM	GPS is armed for automatic transition to approach mode.
ACTV	GPS is actively engaged in the approach mode.
OBS	This will activate the course selector and also disable the automatic GPS waypoint sequencing to the next leg.
LEG	This will disable the course selector input to the GPS and will enable automatic GPS waypoint sequencing to the next leg of the pre-planned route.
MSG	GPS message alert, from the GPS receiver.
WPT	GPS waypoint alert, from the GPS receiver.

1.2.5 INTERFACE

NAV annunciation J1 Pin 2	Receives ground from transfer relay when relays are in NAV mode.
GPS annunciation J1 Pin 1	Receives ground from transfer relay when relays are in GPS mode.

1.2.5 INTERFACE (cont.)

Lamp Test J1 Pin 7	Receives ground from remote test switch to light all annunciations.(optional connection)
APR ARM Select J1 Pin 6	Provides a momentary logic low to the GPS receiver when approach arm is selected.
APR ARM J1 Pin 4	Receives a logic low from the GPS receiver to annunciate ARM.
OBS/LEG Select J1 Pin 10	Provides a logic low to the GPS receiver when OBS is selected.
GPS APR ACTV J1 Pin 8	Receives a logic low from the GPS receiver when a transition is made from arm to active.
MSG and WPT annunciation	A logic low will cause the appropriate annunciation to illuminate. GPS receiver must be able to accept 100ma.
GPS DISPLAYED J1 pin 16	Provides a ground to the GPS receiver when NAV is selected on the MD41-( ).
ILS Override JI Pin 15	Receives a logic low from the NAV (VOR) receiver when tuned to an ILS frequency. This will force the MD41-( ) into NAV mode regardless of the NAV/GPS selection. This connection is optional.
OBS Annunciate J1 Pin 23	Receives a logic low to the GPS receiver to annunciate OBS mode.
LEG Annunciate J1 Pin 24	Receives a logic low to the GPS receiver to annunciate LEG mode.

1.2.6 EQUIPMENT LIMITATIONS

The MD41-( ) series control units contain specific dash numbers to be used with various GPS receivers. The installer must match the correct controller part number with the GPS receiver being installed.

The conditions and tests required for TSO approval of this article are minimum performance standards. It is the responsibility of those desiring to install this article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standards. The article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the Administrator.

The MD41-1924/1934/1928/1938/1928(5V)/1938(5V) ACU **MUST** be installed with the Mid-Continent Instruments and Avionics MD41-244/248 remote transfer relay or the AlliedSignal KI 208A/209A course deviation indicator in order to be approved as a complete TSO system. These items will not be TSO'd if one is installed without the other.

The MD41-1924/1934/1928/1938/1928(5V)/1938(5V) is TSO'D and certified for use with the AlliedSignal KLN 900 system. Any attempts to install the listed units in an installation other than the AlliedSignal KLN 900 is prohibited. **This will void the TSO.**

NOTE: Anytime the MD41-ACU is disconnected or removed from the aircraft, the HSI/CDI will default to NAV (VOR) mode.

1.2.7 MAJOR COMPONENTS

This system is comprised of two major components, the MD41-1900 series GPS Annunciation Control Unit and the MD41-244/248 Remote Relay or the AlliedSignal KI 208A/209A course deviation indicator.

SECTION 2 INSTALLATION CONSIDERATIONS

2.1 COOLING

No direct cooling is required. As with any electronic equipment, overall reliability may be increased if the MD41-( ) is not located near any high heat source or crowded next to other equipment. Means of providing a gentle air flow will be a plus.

2.2 EQUIPMENT LOCATION

The MD41-( ) must be mounted as close to the pilot's field of view as possible. The preferable location is near the HSI/CDI that will be displaying the GPS information. The unit depth, with connector attached, must also be taken into consideration. Note: Unlike previous versions of the MD41 Annunciation Control Units (ACU), the transfer relays have been removed and are now remotely mounted in a separate package designated as the MD41-244/248 Relay Unit. This has allowed a for a smaller size ACU which now provides more options for panel mounting. For systems that utilize the AlliedSignal KI208A/209A, the transfer relays are internal to the indicator.

2.3 ROUTING OF CABLES

Care must be taken not to bundle the MD41-( ) logic and low level signal lines with any high energy sources. Examples of these sources include 400 HZ AC, Comm, DME, HF and transponder transmitter coax. Always use shielded wire when shown on the installation print. Avoid sharp bends in cabling and routing near aircraft control cables.

SECTION 3 INSTALLATION PROCEDURES

3.1 GENERAL INFORMATION

This section contains interconnect diagrams, mounting dimensions and other information pertaining to the installation of the MD41-( ). After installation of cabling and before installation of the equipment, ensure that power is applied only to the pins specified in the interconnect diagram.

3.2 UNPACKING AND INSPECTING EQUIPMENT

When unpacking equipment, make a visual inspection for evidence of damage incurred during shipment. The following parts should be included:

1. MD41-1924 (14volt) or MD41-1928 (28 volt) Horiz. Mount
   MD41-1934 (14volt) or MD41-1938 (28volt) Vert. Mount
   MD41-1928(5V) (28volt) 5 volt button lighting Horiz. Mount
   MD41-1938(5V) (28volt) 5 volt button lighting Vert. Mount
2. J1 Connector Kit (25 pin). MCI PN 7014517
3. Installation Manual. MCI PN 8012528

3.3 MOUNTING THE MD41-( )

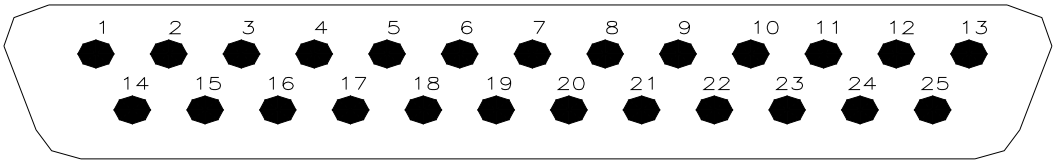
Plan a location in the aircraft for the MD41-( ) to be mounted as close to the pilot's field of view as possible. The preferable location is near the HSI/CDI that will be displaying the GPS information. Avoid mounting close to heater vents or other high heat sources. Allow a clearance of at least 3 inches from back of unit for plug removal.

The indicator is secured in place behind the panel since it is designed for rear mount only. Make a panel cutout as shown in Figure 3-2 Secure the indicator in place with two 4-40 x 3/8 flat head phillips screws.

3.4 INSTALLATION LIMITATIONS

Wire the aircraft harness according to figure 3-3 or 3-4 . Use at least 24 AWG wire for all connections. Avoid sharp bends and routing cable near high energy sources. Care must be taken to tie the harness away from aircraft controls and cables. Normal installation techniques should be applied. Also see equipment limitations, section 1.2.6.

J1 CONNECTOR

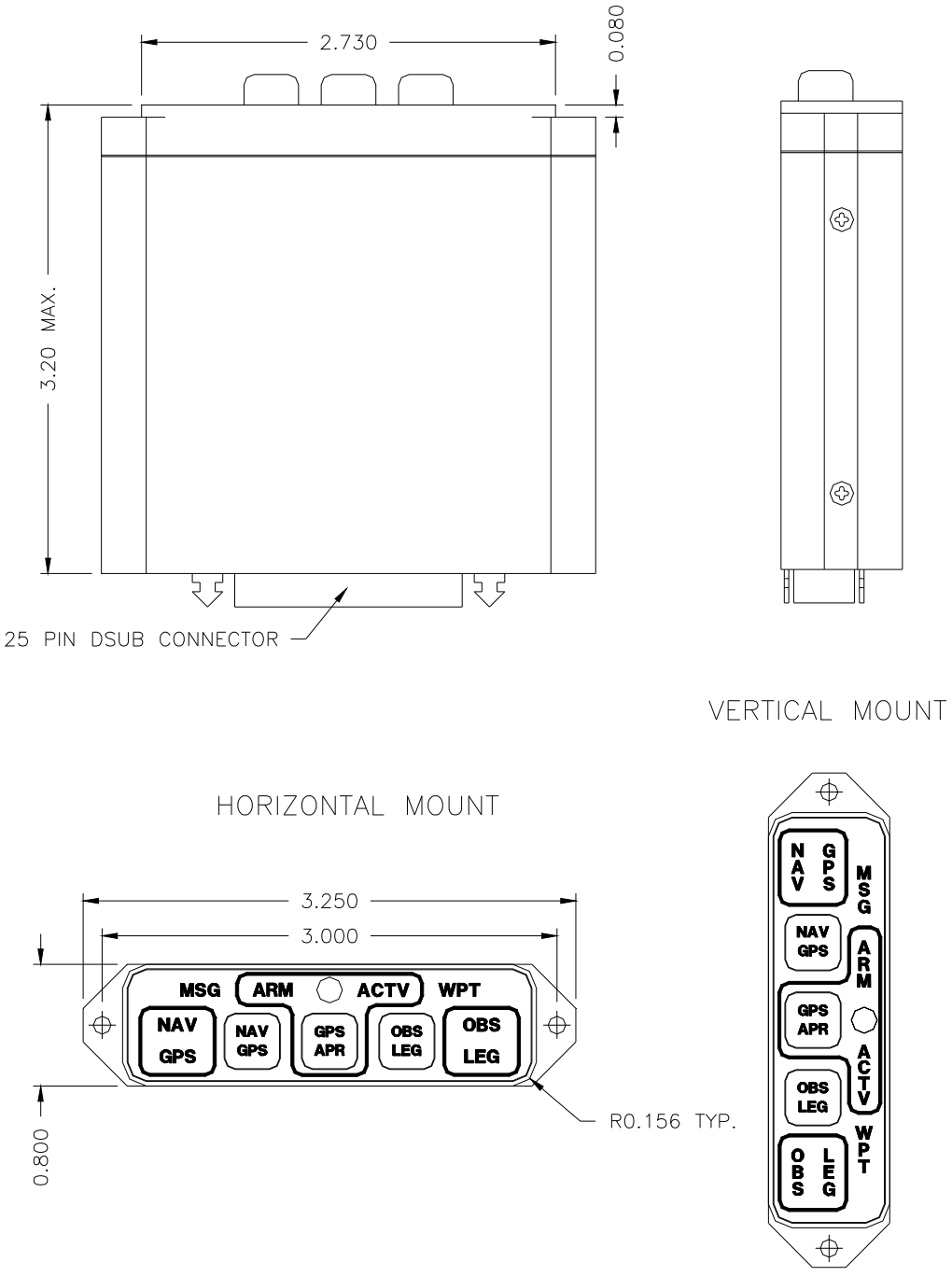


REAR VIEW OF J1 (bottom) CONNECTOR

J1
PIN NO.

1 ----------	GPS ANNUNCIATION (receives ground from remote transfer relays)
2 ----------	NAV ANNUNCIATION (receives ground from remote transfer relays)
3 ----------	MSG ANNUNCIATION (receives logic low from GPS receiver)
4 ----------	ARM ANNUNCIATION (receives logic low from GPS receiver)
5 ----------	DIMMER IN (from aircraft dimming bus for push-button lighting)
6 ----------	GPS APR ARM SELECT (logic low sent to GPS)
7 ----------	LAMP TEST (receives ground from remote test switch)(optional conn.)
8 ----------	ACTV ANNUNCIATION (receives logic low from GPS receiver)
9 ----------	WPT ANNUNCIATION (receives logic low from GPS receiver)
10 ----------	OBS HOLD (logic low sent to the GPS receiver)
11 ----------	SPARE
12 ----------	TO NAV CIRCUIT BREAKER (for fault monitoring)
13 ----------	14 or 28 VDC UNIT POWER (depends on dash number)
14 ----------	EXTERNAL RELAY ENERGIZE (ground to energize remote transfer relays when GPS is selected)
15 ----------	ILS ENERGIZE from NAV/VOR receiver (optional connection)(for ILS override)
16 ----------	GPS DISPLAY (ground to GPS receiver in NAV mode)
17 ----------	SPARE
18 ----------	SPARE
19 ----------	SPARE
20 ----------	SPARE
21 ----------	SPARE
22 ----------	SPARE
23 ----------	OBS ANNUNCIATION (receives logic low from GPS receiver)
24 ----------	LEG ANNUNCIATION (receives logic low from GPS receiver)
25 ----------	POWER GROUND

FIGURE 3-1 SCHEMATIC PINOUT, 25 PIN DSUB



Note 1: Use two 4-40 X 3/8" Flat Head Phillips Screws for Mounting

FIGURE 3-2 OUTLINE DRAWING

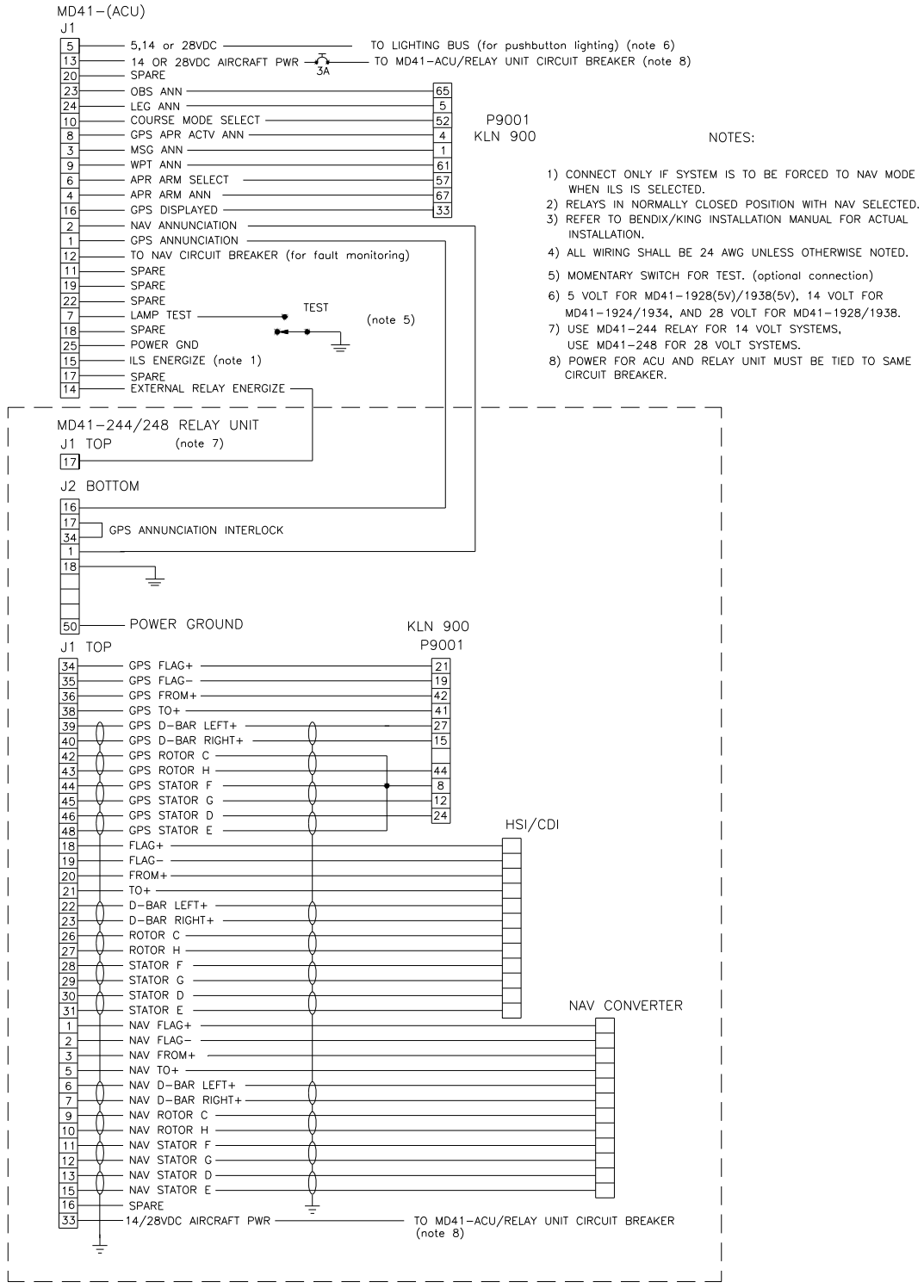


FIGURE 3-3 WIRING DIAGRAM, MD41-1924/1934/1928/1938, 1928(5V)/1938(5V), MD41-244/248 for KLN 900

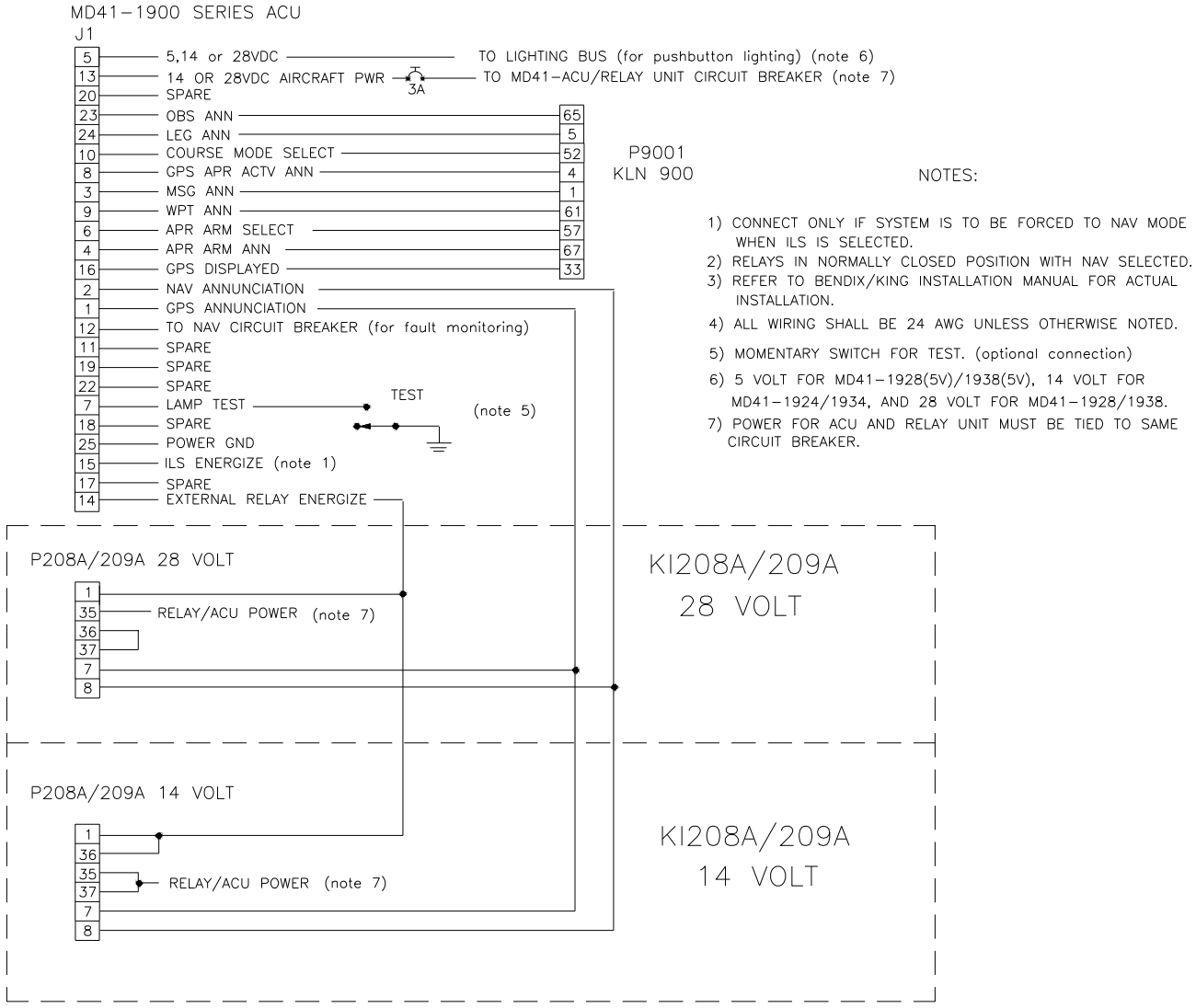


FIGURE 3-4 WIRING DIAGRAM, MD41-1900 SERIES ACU WITH AlliedSignal KI 208A/209A COURSE DEVIATION INDICATOR

FOR THE KLN 900 GPS SYSTEM
SECTION 4 POST INSTALLATION CHECKOUT

4.1 PRE INSTALLATION TESTS

With the MD41-( ) disconnected, turn on the avionics master switch and verify that aircraft power is on pin 13 for. Using an ohm meter, verify pin 25 is aircraft ground.

4.2 OPERATING INSTRUCTIONS

Turn off the avionics master switch and connect the mating connector to the MD41-( ). Turn on the avionics master switch and the MD41-( ) should come on with the following annunciations.

1. NAV or GPS
2. OBS or LEG
3. MSG and/or WPT may be flashing depending on the status of the GPS receiver.

Press the lamp test button, (if installed) all annunciations should light. Continue pressing the lamp test button and cover the photocell window located in the center of the front panel. All annunciations should dim.

Annunciation brightness at the minimum dimming level may be adjusted by rotation of the dimmer control located on the bottom of the MD41-( ) case. CW rotation lowers the dimming level.

Select NAV using the NAV/GPS button. The presentation on the HSI/CDI will now be information from the VOR receiver. Using a VOR test generator or equivalent VOR signal, verify that the presentation and operation of the HSI/CDI is correct. This will include course resolver, left-right meter, to-from meter and nav warn flag. Now select GPS on the MD41-( ) and tune the VOR receiver to an ILS frequency. The MD41-( ) will be forced to NAV mode and ILS information will be displayed on the HSI/CDI. **NOTE**, this feature will not work if "ILS Energize" (J1 pin 15) was not connected at the time of installation.

Next, verify that OBS and LEG annunciations will cycle alternately when pressing the OBS/LEG button two times. Press the GPS/APR button and the ARM annunciation will illuminate. ARM can be canceled by pressing the GPS/APR button a second time, or by ACTV input from the GPS receiver. GPS/APR test will not work without a valid GPS signal. Please refer to section 4 of the KLN 900 installation manual for the remaining system tests.

No periodic maintenance or calibration is necessary for continued airworthiness of the MD41-( ).

ENVIRONMENTAL QUALIFICATION FORM

RTCA / DO160C

NOMENCLATURE: MD41-( ) GPS ANNUNCIATION CONTROL UNIT

MODEL NO: MD41-( ) TSO NO: C129

CLASS A1

MANUFACTURER TEST SPECIFICATION: MPS 7015613

MANUFACTURER: Mid-Continent Instruments and Avionics
9400 E. 34th Street N.
Wichita, KS 67226
Phone (316) 630-0101

Conditions	Section	Description of Conducted Tests
Temperature and Altitude Low Temperature High Temperature In-Flight Loss of Cooling Altitude Decompression Overpressure	4.0 4.5.1 4.5.2 & 4.5.3 4.5.4 4.6.1 4.6.2 4.6.3	Equipment tested to Categories A1 & F2 except as noted Cooling air not required Not Tested
Temperature Variation	5.0	Equipment tested to Category B
Humidity	6.0	Equipment tested to Category A
Shock Operational Crash Safety	7.0 7.2 7.3	Equipment tested per DO-160C Par. 7.2.1
Vibration	8.0	Equipment tested without shockmounts to Categories M and N (Table 8-1)
Explosion	9.0	Equipment identified as Category X, no test required
Waterproofness	10.0	Equipment identified as Category X , no test required
Fluids Susceptibility	11.0	Equipment identified as Category X, no test required

Environmental Qualification (cont.)

Conditions	Section	Description of Conducted Tests
Sand and Dust	12.0	Equipment identified as Category X, no test required
Fungus	13.0	Equipment identified as Category X, no test required
Salt Spray	14.0	Equipment identified as Category X, no test required
Magnetic Effect	15.0	Equipment tested to Class Z
Power Input	16.0	Equipment tested to Category B
Voltage Spike	17.0	Equipment tested to Category A
Audio Frequency Susceptibility	18.0	Equipment tested to Category B
Induced Signal Susceptibility	19.0	Equipment tested to Category A
Radio Frequency Susceptibility	20.0	Equipment tested to Category T
Radio Frequency Emissions	21.0	Equipment tested to Category Z
Lightning Induced Transient Susceptibility	22.0	Equipment identified as Category X, no tests required
Lightning Direct Effects	23.0	Equipment identified as Category X, no tests required
Icing	24.0	Equipment identified as Category X, no test required