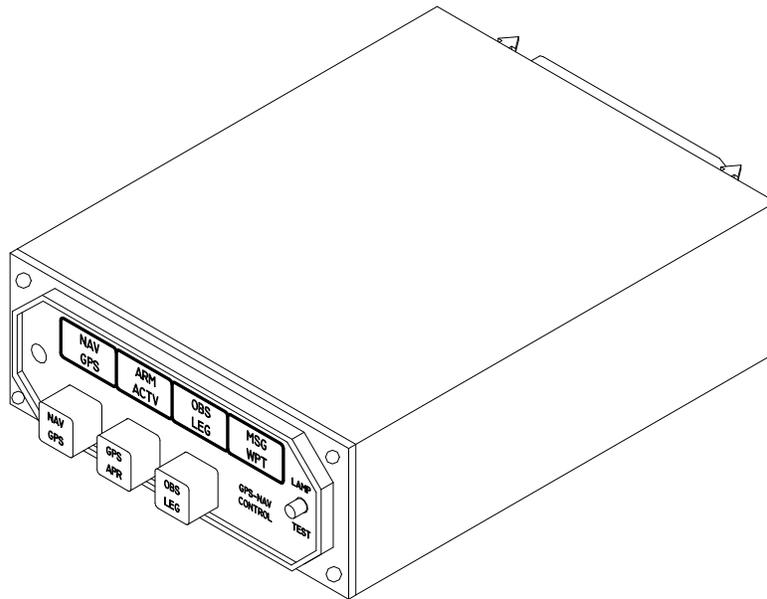




INSTALLATION MANUAL AND OPERATING INSTRUCTIONS

MD41-() Series GPS ANNUNCIATION CONTROL UNIT FOR ALLIED SIGNAL KLN 90B

MD41-328	28vdc	Horizontal Mount
MD41-338	28vdc	Vertical Mount (shown on page 13)
MD41-324	14vdc	Horizontal Mount
MD41-334	14vdc	Vertical Mount (shown on page 13)



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Manual Number 7016074
REV. E Mar. 5, 2013

MANUAL REVISION AND HISTORY

MANUAL: MD41-324, -334, -328, -338
REVISION: OCT. 25, 1995 Rev. 1
MANUAL NUMBER: 7016074

This revision level of this manual consist of the following changes:

Add MD41-334, -338 vertical mount versions.

REVISION: NOV. 06, 1995 Rev. 2

Add MD41-328(5V)/338(5V) These part numbers have 5 volt push-button lighting.

REVISION: JAN. 24, 1996 Rev. 3

Added GPS annunciation interlock.

REVISION: JAN. 09, 1997 Rev. 4

Revised DO160C section 4.0 environmental test data. Test D1 is now F2

REVISION: MAR. 5, 2013 REV. E

Updated relay board schematic diagram on page 11. Relay board updated due to "End of Life" of 4 pol relays. All 4 pol relays changed for dual 2 pol relays.

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SECTION 1 GENERAL DESCRIPTION

1.1 INTRODUCTION

The MD41-() is a self -contained GPS Annunciation and Control unit. It combines all the necessary functions required for switching HSI/CDI data inputs between a conventional NAV (VOR) receiver and the Allied Signal KLN 90B approach-certified GPS receiver. In addition, the MD41-() contains several GPS status annunciations used to indicate modes selected by the front panel switches and various inputs from the GPS receiver.

A special ILS override feature has been incorporated to cause the MD41-() to automatically switch to the NAV mode when the NAV (VOR) receiver is tuned to an ILS frequency. Other features include dual, 16,000 hour lamps used for all annunciations, internally lighted selection switches, automatic photocell dimming, and built-in annunciation self test. A external annunciation dimming adjustment is provided for balancing low level light conditions.

A 19 pole relay assembly is included within the MD41-() to simplify installation of the switching between NAV (VOR), GPS and the associated HSI/CDI. All relays have gold plated contacts and are nitrogen filled for high reliability.

Two versions are available that will allow the lighted selection buttons to operate from a 5 volt instrument dimming bus. These part numbers are as follows: MD41-328(5V) and MD41-338(5V).

A MD156 adapter plate is available for front mount installations. Also a MD155 punch is available for instrument hole cutout.

1.2 SPECIFICATIONS, TECHNICAL

1.2.1 PHYSICAL CHARACTERISTICS

Mounting:	Panel
Width:	3.50 Inches
Height:	1.350 Inches
Depth:	4.625 Inches
Weight:	0.75 lbs.

1.2.2 ENVIRONMENTAL CHARACTERISTICS

TSO Compliance:	TSO C129
Applicable Documents:	RTCA DO-160C, DO-208
Operating Temperature Range:	-55°C to +70°C
Humidity:	95% Non-Condensing
Altitude Range:	0 to 55,000 ft.
Vibration:	Cat. M and N
Operational Shock:	Rigid Mounting, 6 G Operational 15 G Crash Safety.

1.2.3 SPECIFICATIONS, ELECTRICAL

Design:	All Solid State
MD41-324/334 (14VDC)	0.65 Amps
MD41-328/338 (28VDC)	0.40 Amps
MD41-328(5V)/338(5V) (28VDC)	0.40 Amps
Relay contact current rating	2 Amps DC
Available relay poles (SPDT)	19

1.2.4 FRONT PANEL CONTROLS AND ANNUNCIATIONS

1.2.4.1 CONTROLS

NAV/GPS	Alternate action switch, when pressed, will select NAV (VOR) or GPS presentation on HSI/CDI.
GPS/APR	Momentary switch, when pressed, will arm GPS Approach Mode.
OBS/LEG	Alternate action switch, when pressed, will select between OBS and LEG modes.
LAMP TEST	Momentary switch for testing annunciation lamps. Note: Screwdriver adjustable control located on right side of case sets annunciator low dimming level.

1.2.4.2 ANNUNCIATIONS

NAV	NAV (VOR) information presented on the HSI or CDI.
GPS	GPS information presented on the HSI or CDI.
ARM	GPS is armed for automatic transition to approach mode.
ACTV	GPS is actively engaged in the approach mode.

OBS	This will activate the course selector and also disable the automatic GPS waypoint sequencing to the next leg.
LEG	This will disable the course selector input to the GPS and will enable automatic GPS waypoint sequencing to the next leg of the pre-planned route.
MSG	GPS message alert, from the GPS receiver.
WPT	GPS waypoint alert, from the GPS receiver .

1.2.5 INTERFACE

APPR ARM Select J1 Pin 24	Provides a momentary logic low to GPS receiver when approach arm is selected.
APPR ARM J1 Pin 16	Receives a logic low from the GPS receiver to annunciate ARM.
OBS/LEG Select J1 Pin 9	Provides a logic low to the GPS receiver when OBS is selected.
GPS APR ACTV J1 Pin 8	Receives a logic low from the GPS receiver when a transition is made from arm to active.
ILS Override JI Pin 14	Receives a logic low from the NAV (VOR) receiver when tuned to an ILS frequency. This will force the MD41-() into NAV mode regardless of the NAV/GPS selection. This connection is optional.
AP ILS Energize J1 Pin 3	Provides an ILS ground to the autopilot computer. This AP ILS energize will follow the MD41-() NAV/GPS selection. When in GPS mode, a ground will appear on J1 pin 3 when ACTV is annunciated.
NAV Receiver ILS J1 Pin 4	Receives an ILS energize input from the NAV(VOR) receiver. This will provide an ILS energize output to J1 pin 3 when NAV is selected on the MD41-().
MSG and WPT annunciation	A logic low will cause the appropriate annunciation to illuminate. GPS receiver must be able to accept 100ma.
GPS DISPLAYED J1 pin 17	Provides a ground to the GPS receiver when NAV is selected on the MD41-().

1.2.6 EQUIPMENT LIMITATIONS

The MD41-() series control units contain specific dash numbers to be used with various GPS receivers. The installer must match the correct controller part number with the GPS receiver being installed.

The conditions and tests required for TSO approval of this article are minimum performance standards. It is the responsibility of those desiring to install this article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standards. The article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the Administrator.

The MD41-324/328/334/338/328(5V)/338(5V) is TSO'D and certified for use with the Bendix/King KLN 90B system. Any attempts to install the MD41-324/328/334/338/328(5V)/338(5V) in an installation other than the Bendix/King KLN 90B is prohibited. **This will void the TSO.**

NOTE: Anytime the MD41-() is disconnected or removed from the aircraft, the HSI/CDI will be inoperative in both NAV (VOR) and GPS.

1.2.7 MAJOR COMPONENTS

The system is comprised of one major component, the MD41-() GPS Annunciation Control Unit.

SECTION 2 INSTALLATION CONSIDERATIONS

2.1 COOLING

No direct cooling is required. As with any electronic equipment, overall reliability may be increased if the MD41-() is not located near any high heat source or crowded next to other equipment. Means of providing a gentle air flow will be a plus.

2.2 EQUIPMENT LOCATION

The MD41-() must be mounted as close to the pilot's field of view as possible. The preferable location is near the HSI/CDI that will be displaying the GPS information. The unit depth, with connector attached, must also be taken into consideration. A MD156 adapter plate is available for front mounting.

2.3 ADDITIONAL ANNUNCIATIONS

Depending upon the installation and approving agency, you may be required to provide additional NAV Source Select external annunciators near the HSI/CDI. Spare relay contacts on the MD41-() J1 or J2 connector may be used for this purpose.

2.4 ADDITIONAL RELAYS

The MD41-() contains 19 relay poles. Some installations may require more than 19 poles due to data lines, superflags etc. If this should occur, you may use one spare relay pole to switch additional relays. In cases where it may be more desirable to have all the relay switching done at a remote location, (i.e.: remote mounted equipment) one relay pole on the MD41-() may be used for switching this bank of relays. Please note that the maximum relay contact rating for the MD41-() is 2 amps DC.

2.5 ROUTING OF CABLES

Care must be taken not to bundle the MD41-() logic and low level signal lines with any high energy sources. Examples of these sources include 400 HZ AC, Comm, DME, HF and transponder transmitter coax. Always use shielded wire when shown on the installation print. Avoid sharp bends in cabling and routing near aircraft control cables.

SECTION 3 INSTALLATION PROCEDURES

3.1 GENERAL INFORMATION

This section contains interconnect diagrams, mounting dimensions and other information pertaining to the installation of the MD41-(). After installation of cabling and before installation of the equipment, ensure that power is applied only to the pins specified in the interconnect diagram.

3.2 UNPACKING AND INSPECTING EQUIPMENT

When unpacking equipment, make a visual inspection for evidence of damage incurred during shipment. The following parts should be included:

1. MD41-324 (14V) or MD41-328 (28V) Horiz. Mount
MD41-334 (14V) or MD41-338 (28V) Vert. Mount
MD41-328(5V) (28volt) 5 volt button lighting Horiz. Mount
MD41-338(5V) (28volt) 5 volt button lighting Vert. Mount
2. J1 Connector Kit (25 pin). MCI PN 7014517
3. J2 Connector Kit (50 pin). MCI PN 7014509
4. Installation Manual. MCI PN 7016074
5. 4-40 x 1.0" Mounting Screws, 4ea. MCI PN 7016165

3.3 MOUNTING THE MD41-()

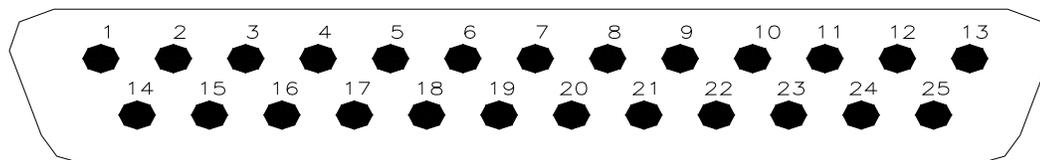
Plan a location in the aircraft for the MD41-() to be mounted as close to the pilot's field of view as possible. The preferable location is near the HSI/CDI that will be displaying the GPS information. Avoid mounting close to heater vents or other high heat sources. Allow a clearance of at least 3 inches from back of unit for plug removal.

The indicator is secured in place behind the panel since it is designed for rear mount only. Make a panel cutout as shown in Figure 3-3. Secure the indicator in place with four 4-40 x 3/8 to 1.0" flat head phillips screws. A MD156 adapter plate is available for front mount installations. Also a MD155 punch is available for hole cutout.

3.4 INSTALLATION LIMITATIONS

Wire the aircraft harness according to figure 3-5 or 3-6. Use at least 24 AWG wire for all connections. You MUST use shielded wire where shown. Avoid sharp bends and routing cable near high energy sources. Care must be taken to tie the harness away from aircraft controls and cables. Normal installation techniques should be applied.

J1 CONNECTOR

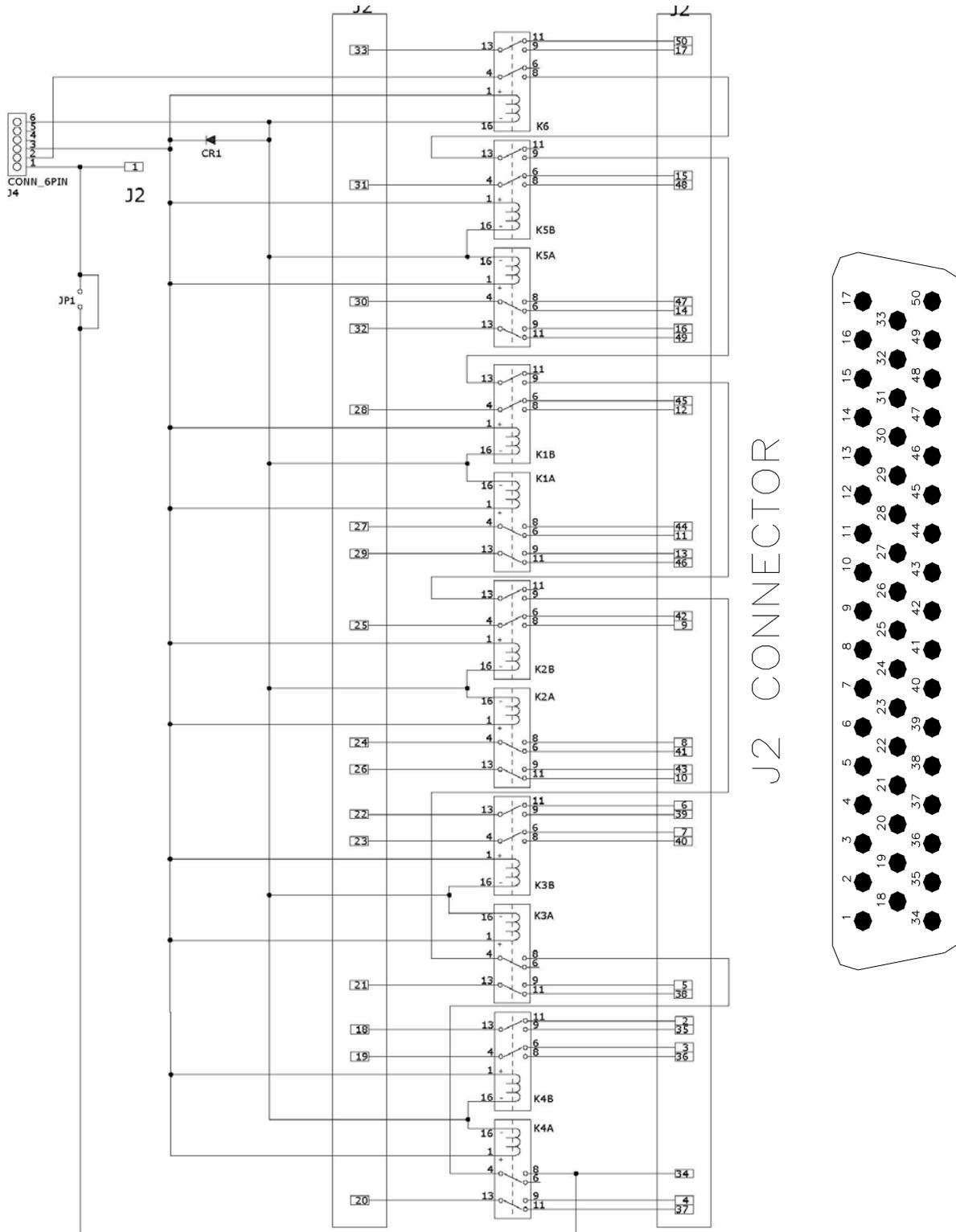


REAR VIEW OF J1 (bottom) CONNECTOR

J1
PIN NO.

1 -----	NO7 RELAY
2 -----	NC7 RELAY
3 -----	ILS ENERGIZE TO AUTOPILOT
4 -----	ILS FROM NAV (VOR) REC (for autopilot)
5 -----	C8 RELAY
6 -----	NC8 RELAY
7 -----	NO8 RELAY
8 -----	GPS APR ACTV ANNUNCIATION
9 -----	OBS HOLD (logic low to GPS)
10 -----	MSG ANNUNCIATION
11 -----	WPT ANNUNCIATION
12 -----	14 VDC UNIT PWR -324/334 ONLY
13 -----	28 VDC UNIT PWR -328/338/328(5V)/338(5V) ONLY
14 -----	ILS FROM NAV (VOR) REC. (for ILS override)(optional)
15 -----	C7 RELAY
16 -----	APR ARM ANNUNCIATION
17 -----	GPS DISPLAYED (gnd to GPS)
18 -----	C5 RELAY
19 -----	NC5 RELAY
20 -----	DIM LOW (to lighting bus)(for push-button lighting)
21 -----	DIM HIGH (to lighting bus)(for push-button lighting)
22 -----	NO5 RELAY
23 -----	TO NAV CIRCUIT BREAKER (for fault monitoring)
24 -----	GPS ARM (momentary logic low to GPS)
25 -----	POWER GROUND

FIGURE 3-1 SCHEMATIC PINOUT, 25 PIN DSUB

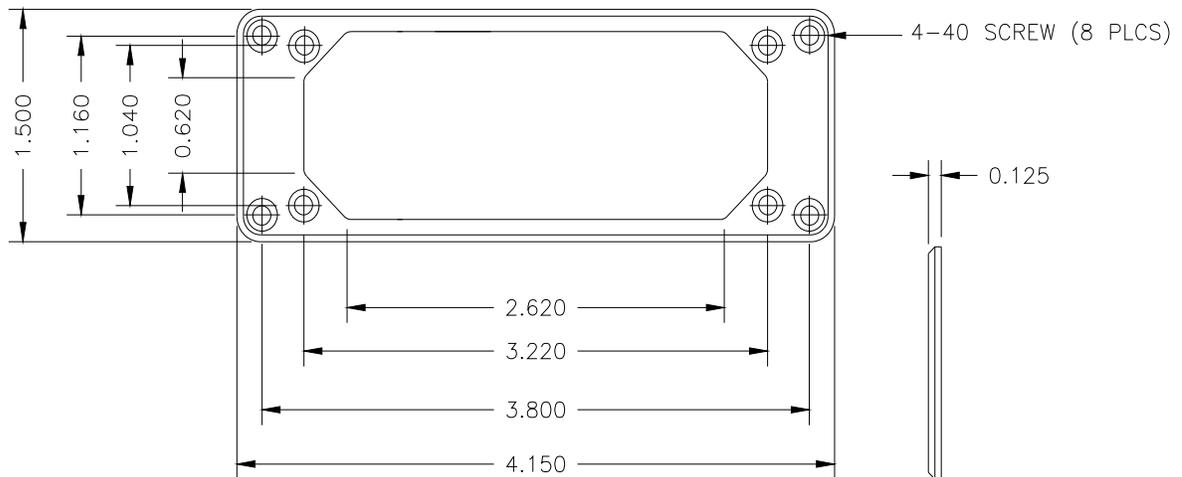


J2 CONNECTOR

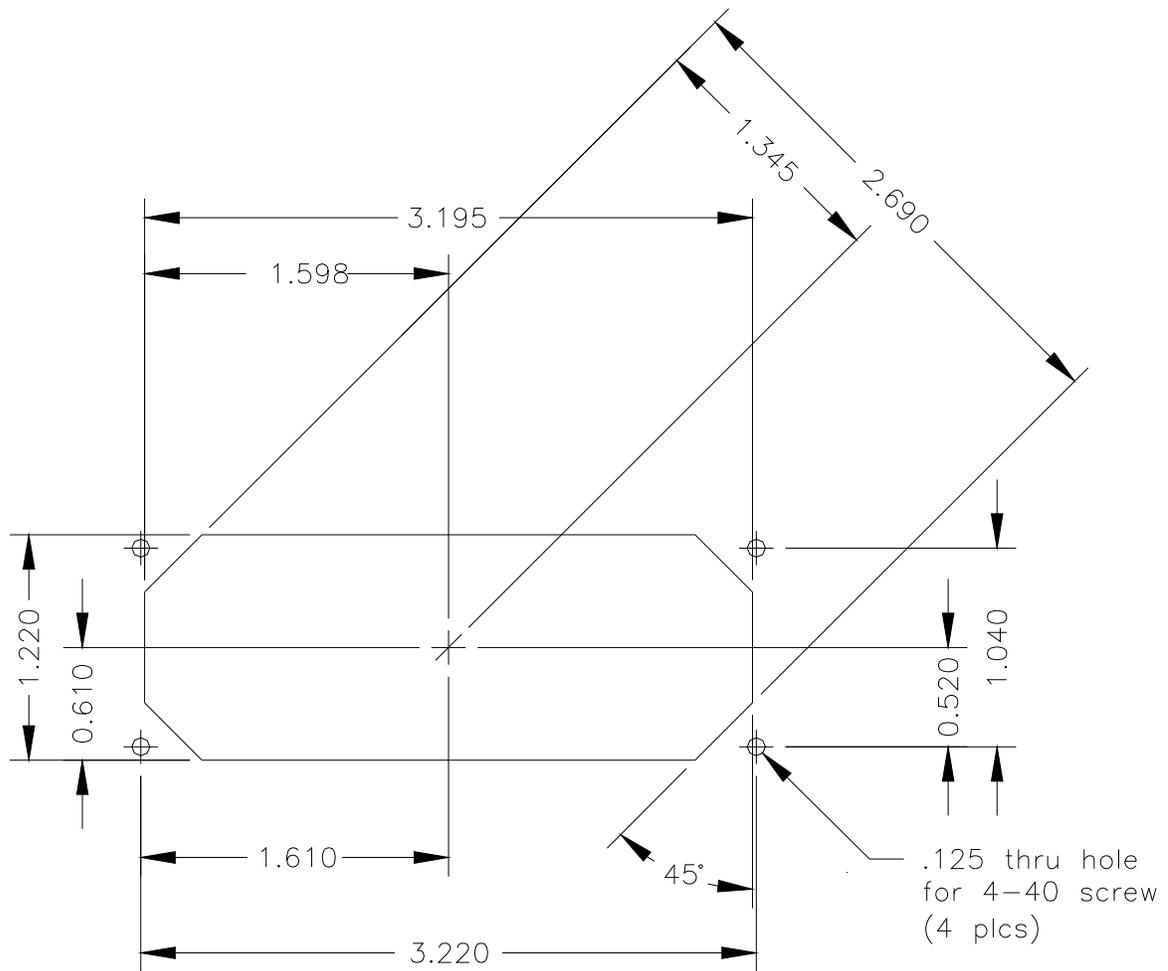
Note 1: All relays shown in NAV position.

FIGURE 3-2 SCHEMATIC PINOUT, 50 PIN DSUB

REAR VIEW OF J2 (top) CONNECTOR



MD156 Front Mounting Plate. Optional, must be ordered from Mid-Continent Inst.



ACTUAL SIZE

Note 1: Use four 4-40 X 3/8 to 1.0" Flat Head Phillips Screws for Mounting, MCI PN 7016165 (supplied). MD155 punch is available for hole cutout.

FIGURE 3-3 CUTOUT DIMENSIONS FOR PANEL MOUNTING

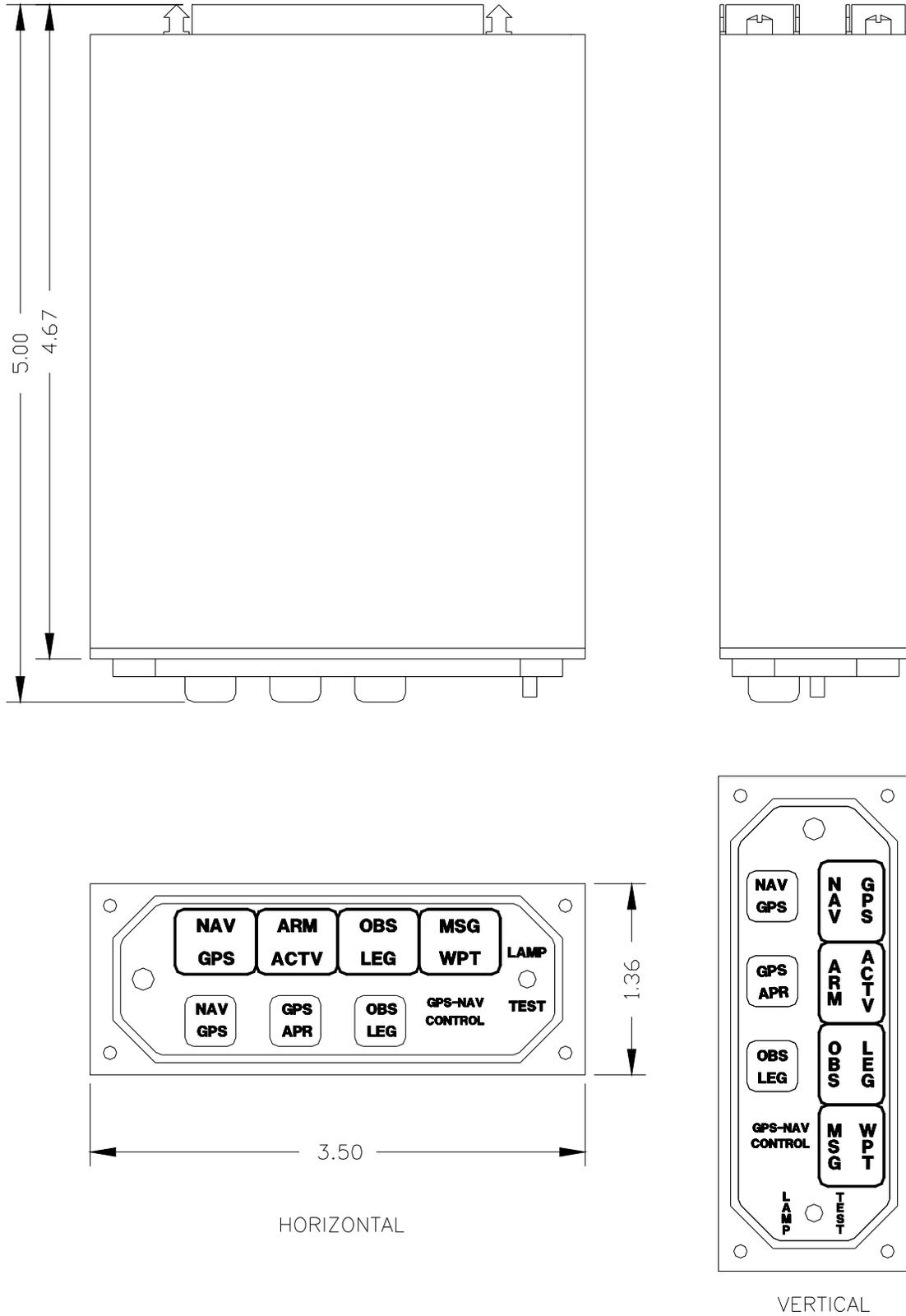


FIGURE 3-4 OUTLINE DRAWING

MD41

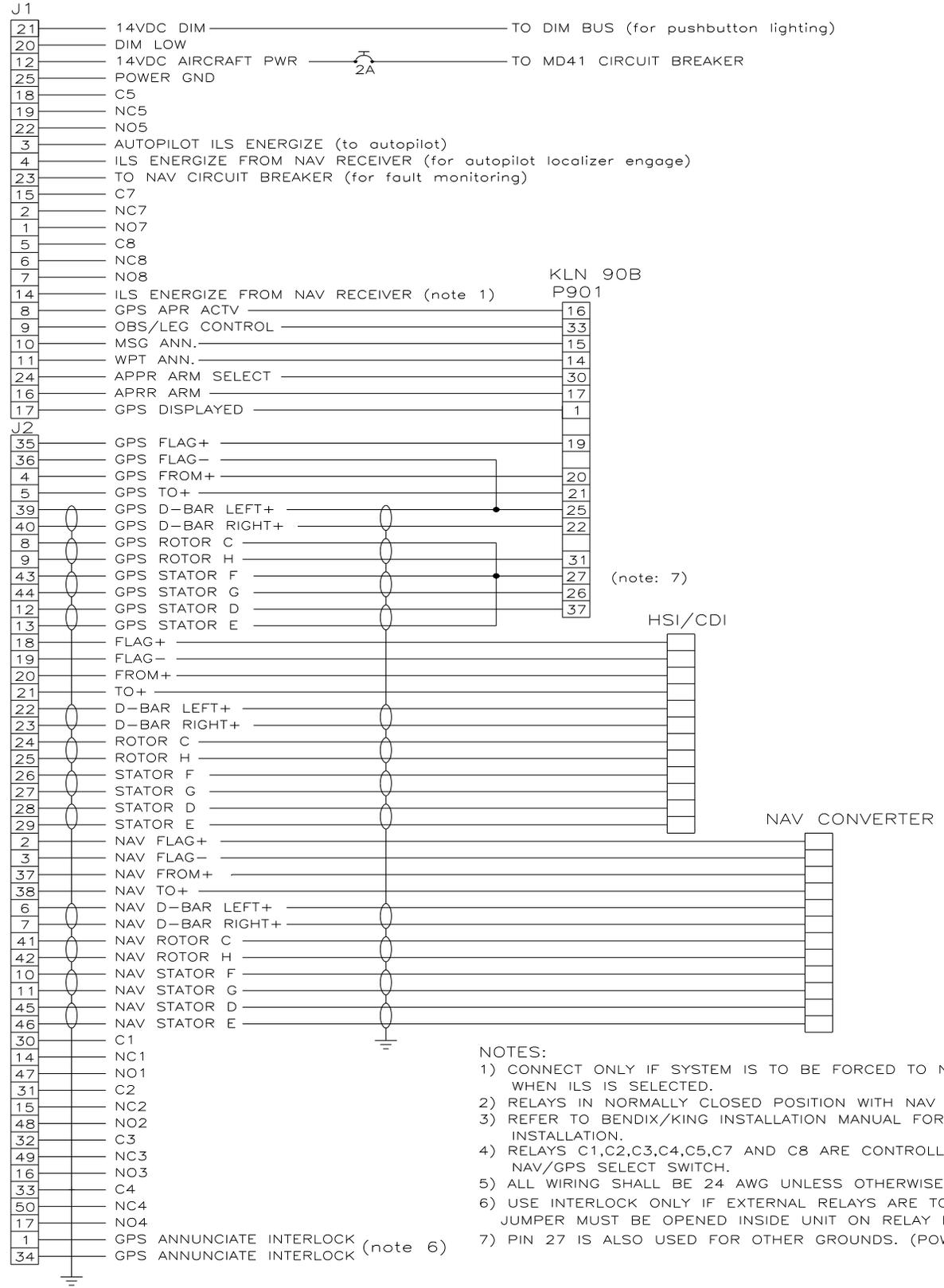


FIGURE 3-5 WIRING DIAGRAM, MD41-324/334 KLN 90B (14V)

MD41

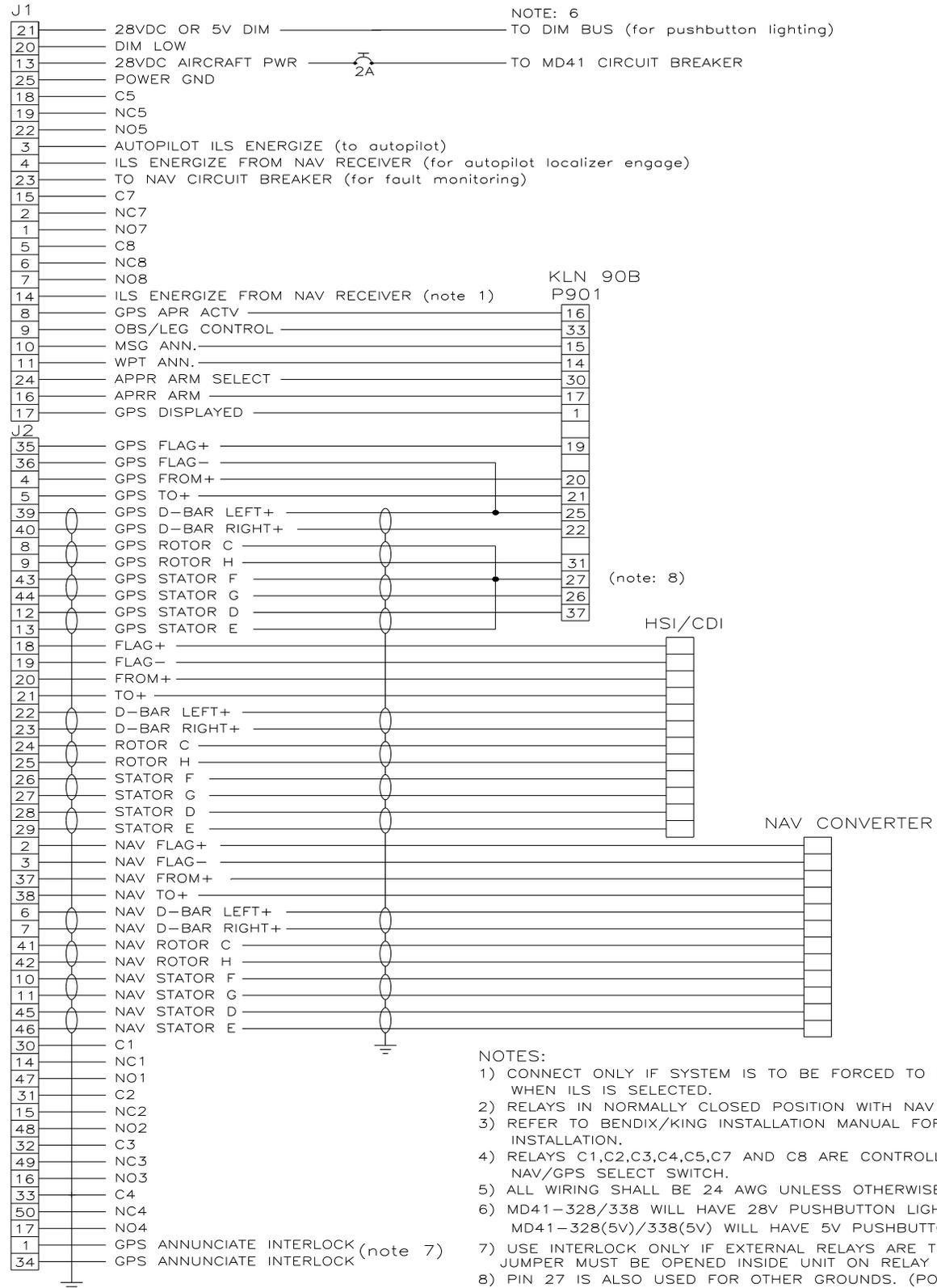


FIGURE 3-6 WIRING DIAGRAM, MD41-328/338/328(5V)/338(5V) KLN 90B (28V)

SECTION 4 POST INSTALLATION CHECKOUT

4.1 PRE INSTALLATION TESTS

With the MD41-() disconnected, turn on the avionics master switch and verify that aircraft power is on pin 12 for 14VDC systems and pin 13 for 28VDC systems. Using an ohm meter, verify pin 25 is aircraft ground.

4.2 OPERATING INSTRUCTIONS

Turn off the avionics master switch and connect the mating connector to the MD41-(). Turn on the avionics master switch and the MD41-() should come on with the following annunciations.

1. NAV or GPS
2. OBS or LEG
3. MSG and/or WPT may be flashing depending on the status of the GPS receiver.

Press the lamp test button, all annunciations should light. Continue pressing the lamp test button and cover the photocell window located on the left side of the front panel. All annunciations should dim.

Annunciation brightness at the minimum dimming level may be adjusted by rotation of the dimmer control located on the right side of the MD41-() case. CW rotation lowers the dimming level.

Select NAV using the NAV/GPS button. The presentation on the HSI/CDI will now be information from the VOR receiver. Using a VOR test generator or equivalent VOR signal, verify that the presentation and operation of the HSI/CDI is correct. This will include course resolver, left-right meter, to-from meter and nav warn flag. Now select GPS on the MD41-() and tune the VOR receiver to an ILS frequency. The MD41-() will be forced to NAV mode and ILS information will be displayed on the HSI/CDI. **NOTE**, this feature will not work if “ILS Energize” (J1 pin 14) was not connected at the time of installation.

Next, verify that OBS and LEG annunciations will cycle alternately when pressing the OBS/LEG button two times. Press the GPS/APR button and the ARM annunciation will illuminate. ARM can be canceled by pressing the GPS/APR button a second time, or by ACTV input from the GPS receiver. GPS/APR test will not work without a valid GPS signal. Please refer to section 2.4 of the KLN 90B installation manual for the remaining system tests.

No periodic maintenance or calibration is necessary for continued airworthiness of the MD41-().

ENVIRONMENTAL QUALIFICATION FORM

RTCA / DO160C

NOMENCLATURE: MD41-() GPS ANNUNCIATION CONTROL UNIT

MODEL NO: MD41-()

TSO NO: C129

CLASS A1

MANUFACTURER TEST SPECIFICATION:

MPS 7015613

MANUFACTURER: Mid-Continent Instruments and Avionics
 9400 E. 34th
 Wichita, KS 67226
 PHONE (316) 630-0101

Conditions	Section	Description of Conducted Tests
Temperature and Altitude Low Temperature High Temperature In-Flight Loss of Cooling Altitude Decompression Overpressure	4.0 4.5.1 4.5.2 & 4.5.3 4.5.4 4.6.1 4.6.2 4.6.3	Equipment tested to Categories A1 & F2 except as noted Cooling air not required Not Tested
Temperature Variation	5.0	Equipment tested to Category C
Humidity	6.0	Equipment tested to Category A
Shock Operational Crash Safety	7.0 7.2 7.3	Equipment tested per DO-160C Par. 7.2.1
Vibration	8.0	Equipment tested without shockmounts to Categories M and N (Table 8-1)
Explosion	9.0	Equipment identified as Category X, no test required
Waterproofness	10.0	Equipment identified as Category X , no test required
Fluids Susceptibility	11.0	Equipment identified as Category X, no test required

Environmental Qualification (cont.)

Conditions	Section	Description of Conducted Tests
Sand and Dust	12.0	Equipment identified as Category X, no test required
Fungus	13.0	Equipment identified as Category X, no test required
Salt Spray	14.0	Equipment identified as Category X, no test required
Magnetic Effect	15.0	Equipment tested to Class Z
Power Input	16.0	Equipment tested to Category B
Voltage Spike	17.0	Equipment tested to Category A
Audio Frequency Susceptibility	18.0	Equipment tested to Category B
Induced Signal Susceptibility	19.0	Equipment tested to Category A
Radio Frequency Susceptibility	20.0	Equipment tested to Category T
Radio Frequency Emissions	21.0	Equipment tested to Category Z
Lightning Induced Transient Susceptibility	22.0	Equipment identified as Category X, no tests required
Lightning Direct Effects	23.0	Equipment identified as Category X, no tests required
Icing	24.0	Equipment identified as Category X, no test required